

Raffinierte Technik — immer einen Schritt voraus !

## ABS Schwabe Germany

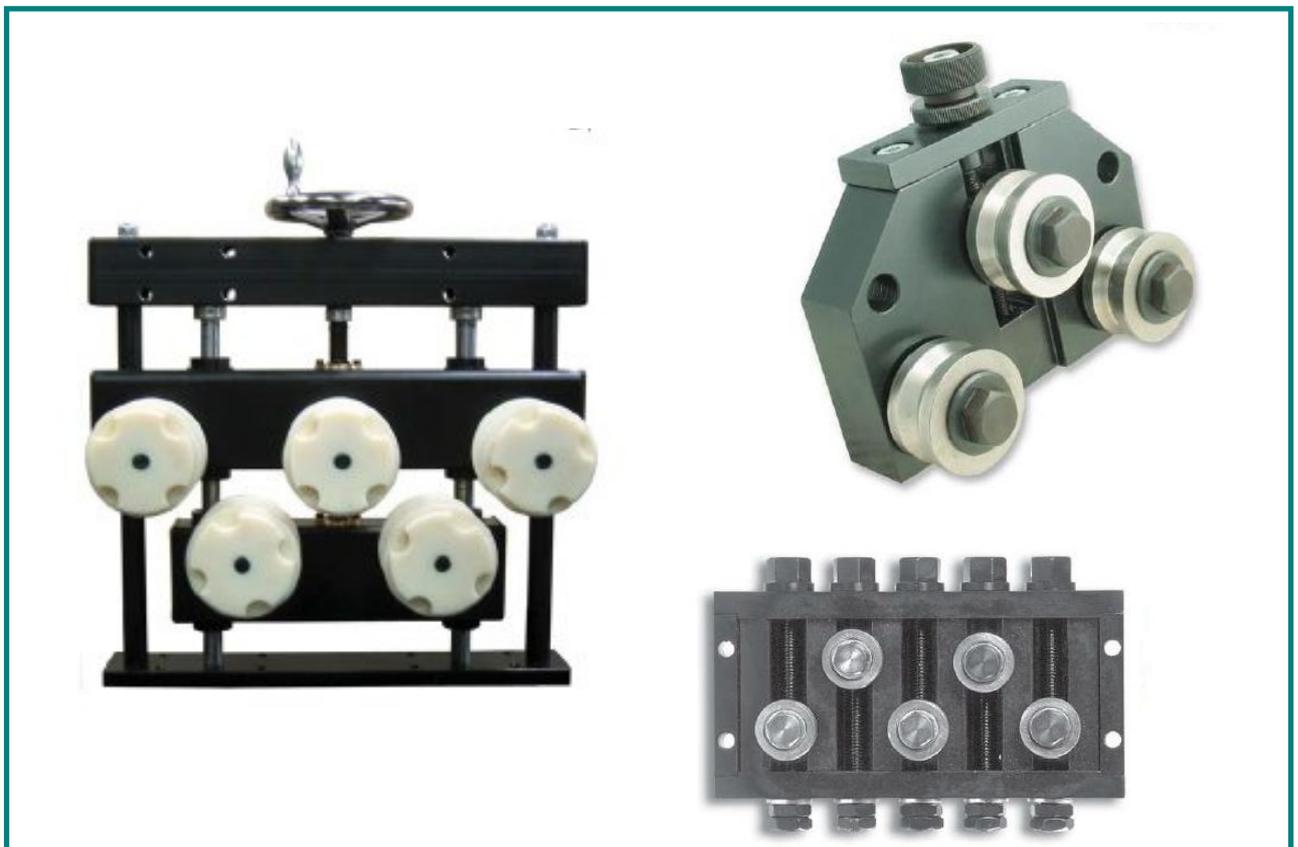
Glashüttenplatz 5 \* 45549 Sprockhövel  
Fon: +49-2339-81980-0 Fax: +49-2339-81980-23  
www.abs-schwabe.de Mail: info@abs-schwabe.de



skype Worldwide +49-2332-5103898



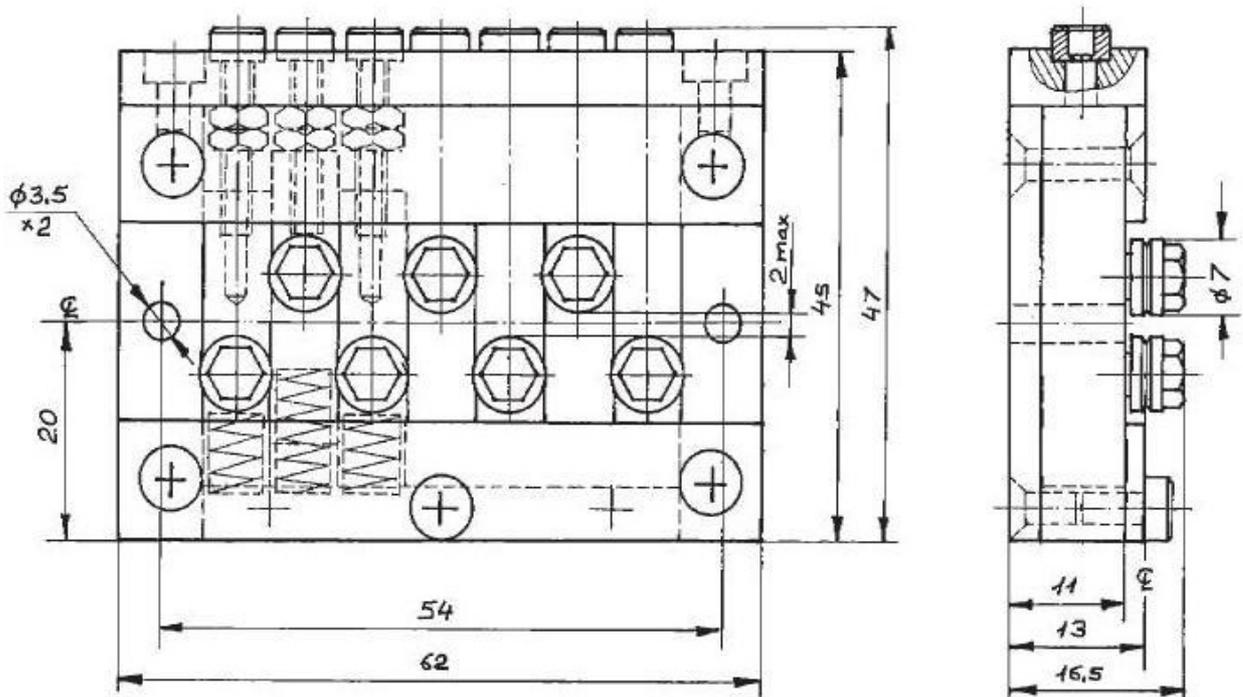
## ABS Schwabe-Draht-Band-Richtwerke



**Grundplatte: SRGD707-GP**

**Baureihe Typ SRGD707**

Ø -0,2 mm



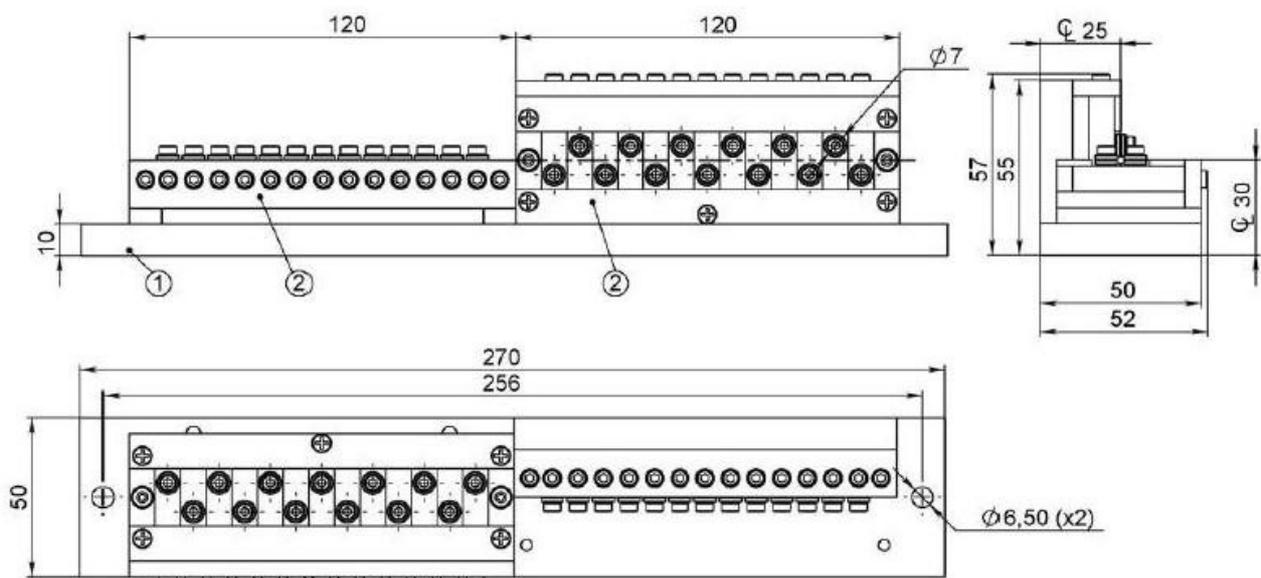
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD1307-GP**

**Baureihe Typ SRGD1307**

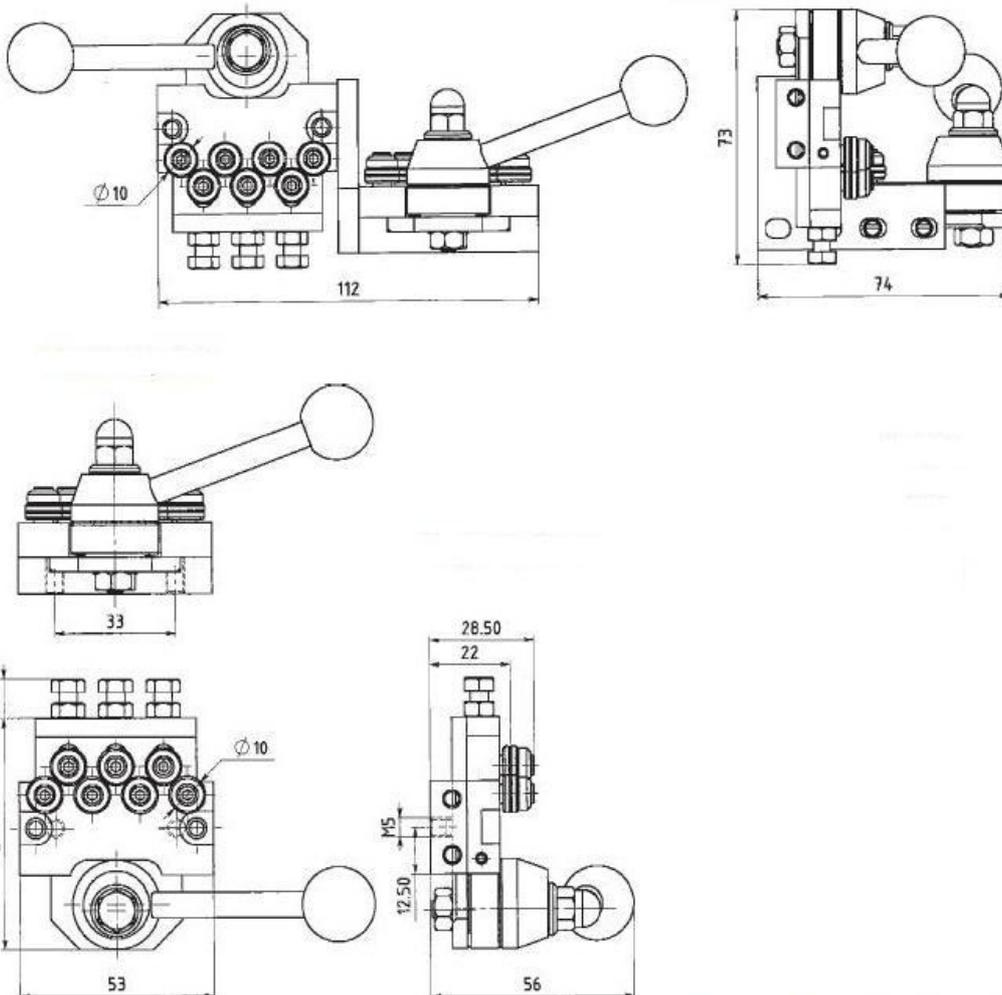
Ø -0,2 mm



**Verbindungsbügel: SRGD710-VB**

**Baureihe Typ SRGD710Ex**

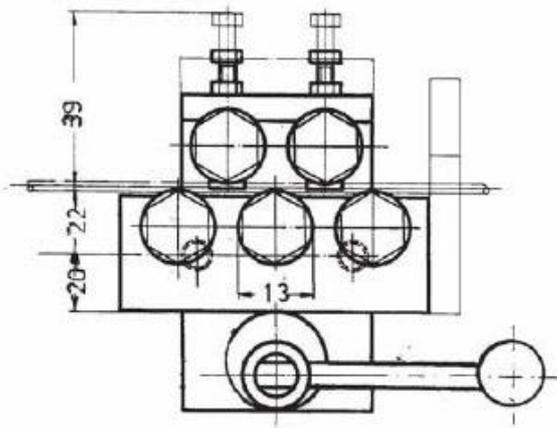
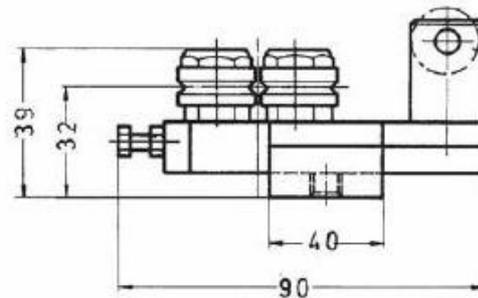
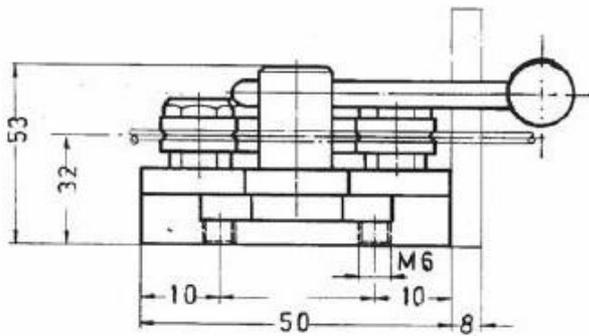
Ø - 0,4 mm



**Verbindungsbügel: SRGD513-VB**

**Baureihe Typ SRGD513Ex**

Ø 0,2-0,6 mm



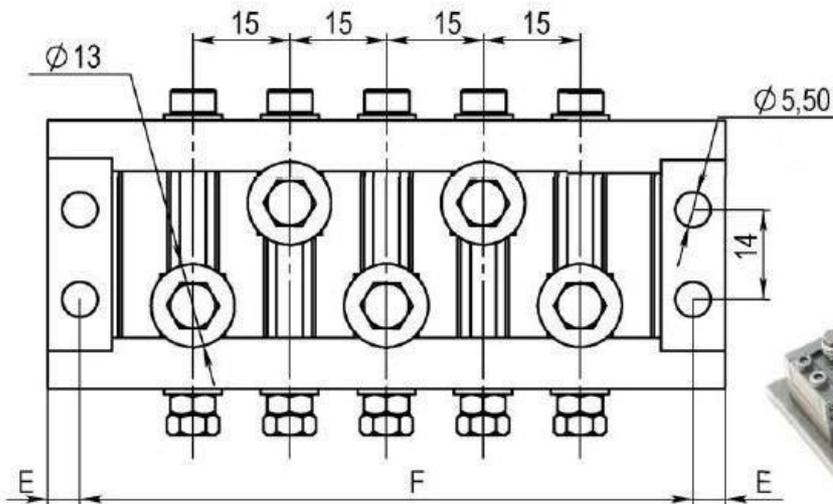
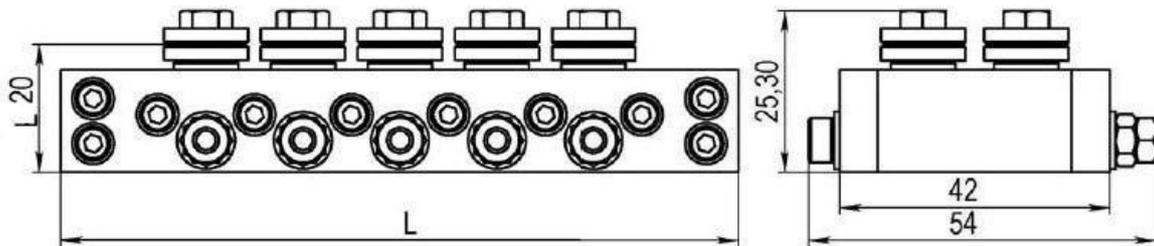
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte SRGD513-GP**  
**Grundplatte SRGD713-GP**  
**Grundplatte SRGD913-GP**  
**Grundplatte SRGD1113-GP**  
**Grundplatte SRGD1313-GP**

**Baureihe Typ SRGD513**  
**Baureihe Typ SRGD713**  
**Baureihe Typ SRGD913**  
**Baureihe Typ SRGD1113**  
**Baureihe Typ SRGD1313**

Ø 0,2-0,6 mm



	SRGD513	SRGD713	SRGD913	SRGD1113	SRGD1313
L	105	135	165	195	225
E	5	5	5	5	5
F	95	125	155	185	215

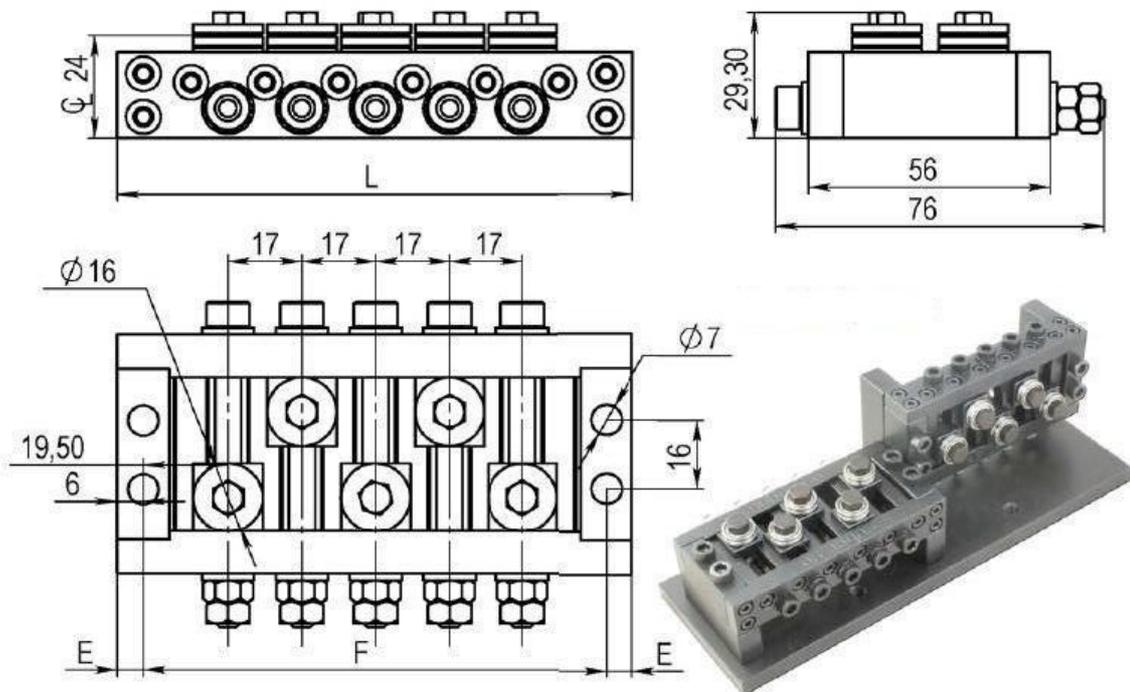
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



- Grundplatte SRGD516-GP**
- Grundplatte SRGD716-GP**
- Grundplatte SRG9516-GP**
- Grundplatte SRG11516-GP**
- GrundplatteSRGD1316-GP**

- Baureihe Typ SRGD516**
- Baureihe Typ SRGD716**
- Baureihe Typ SRG9516**
- Baureihe Typ SRG11516**
- Baureihe Typ SRGD1316**

Ø 0,5-0,9 mm



	SRGD516	SRGD716	SRGD916	SRGD1116	SRGD1316
L	119	153	187	221	255
E	6	6	6	6	6
F	107	141	175	209	243

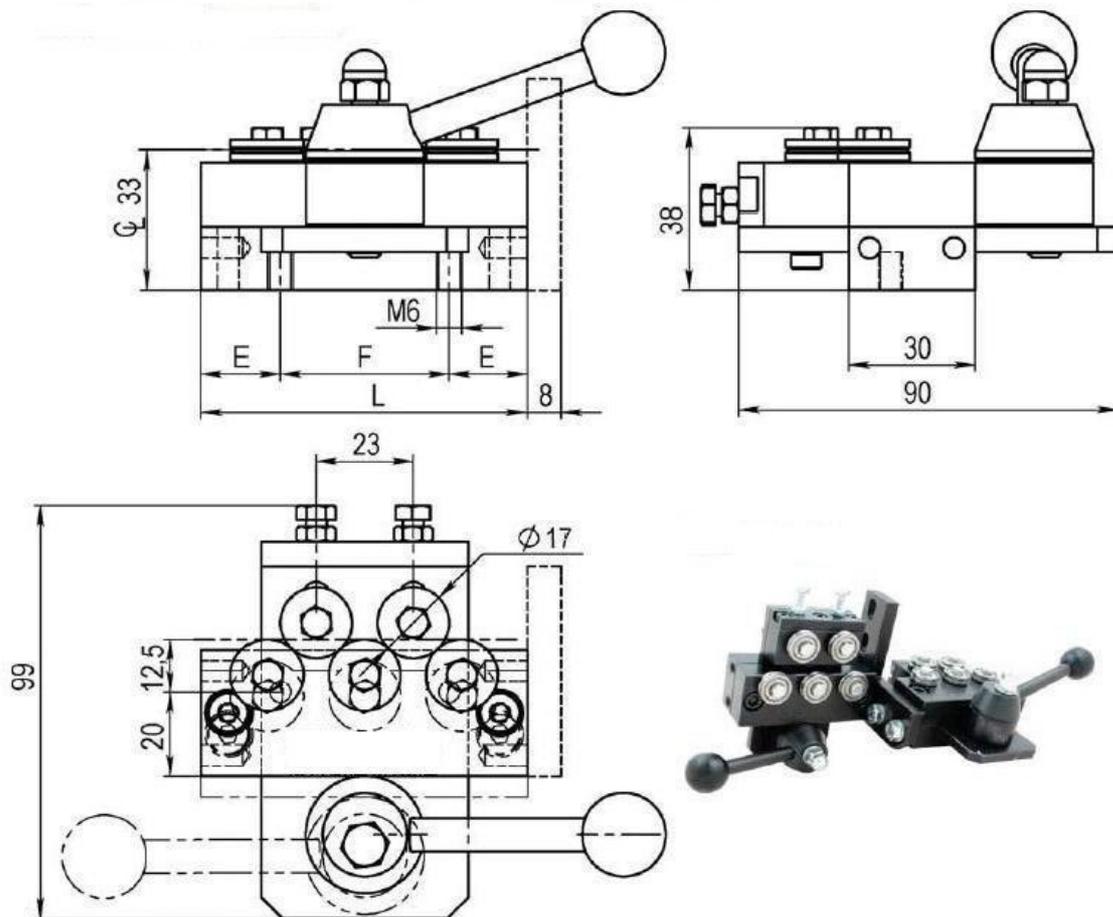
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD X17-VB**

- Baureihe Typ SRGD517Ex**
- Baureihe Typ SRGD717Ex**
- Baureihe Typ SRGD917Ex**
- Baureihe Typ SRGD1117Ex**
- Baureihe Typ SRGD1317Ex**

Ø 0,5-1,3 mm

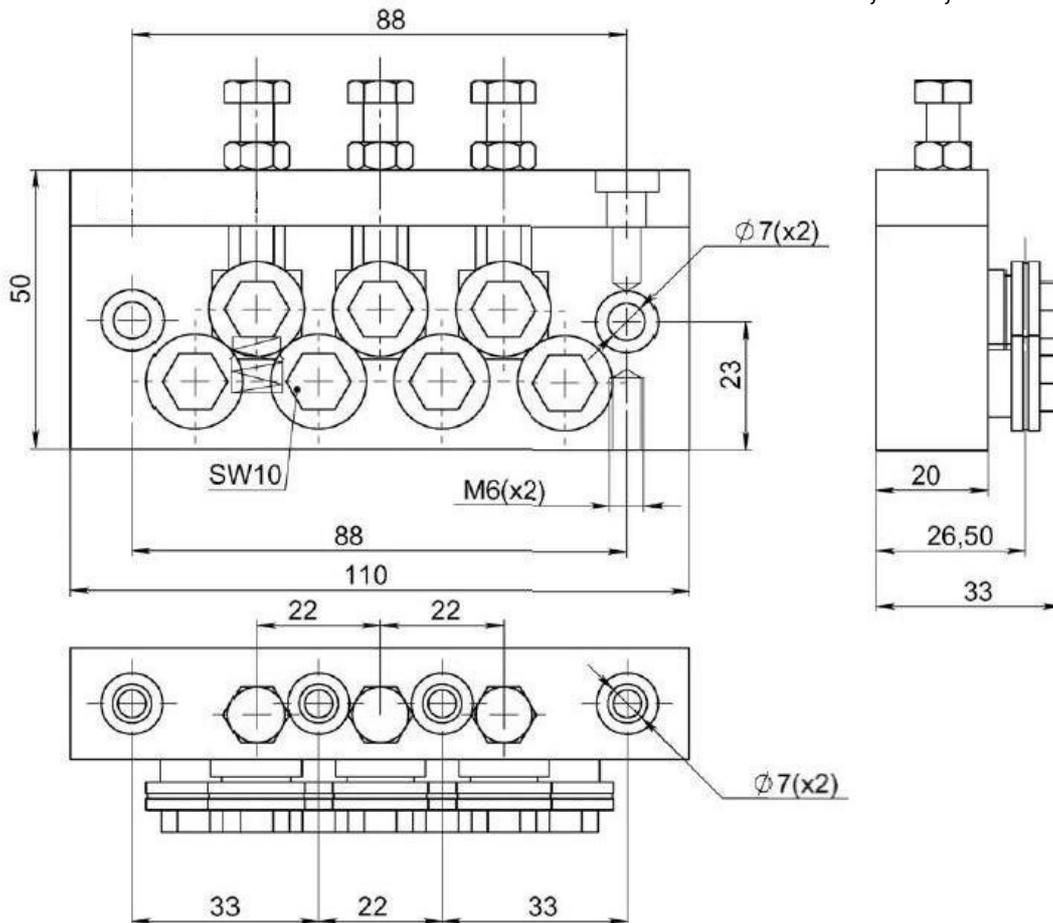


	SRGD517	SRGD717	SRGD917	SRGD1117	SRGD1317
L	77	100	123	146	169
E	18,5	16	16	16	16
F	40	68	91	130	137

**Baureihe Typ SRGD717**



Ø 0,5-1,3 mm



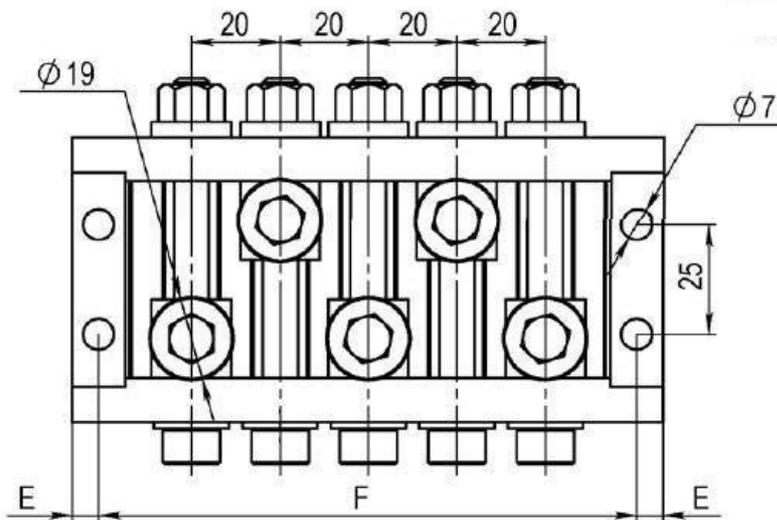
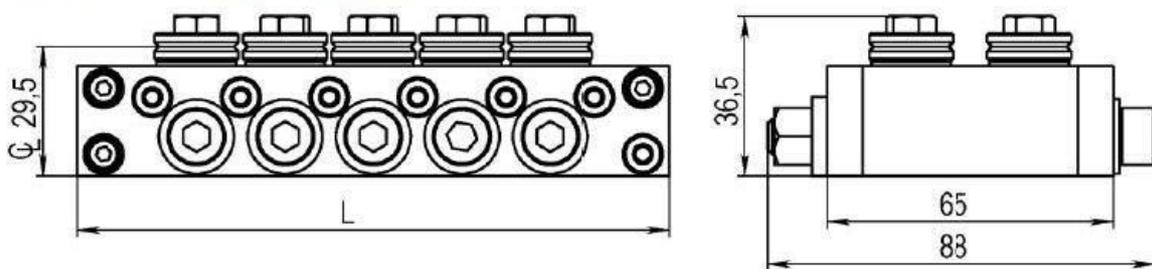
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte SRGD519-GP**  
**Grundplatte SRGD719-GP**  
**Grundplatte SRG9519-GP**  
**Grundplatte SRG11519-GP**  
**GrundplatteSRGD1319-GP**

**Baureihe Typ SRGD519**  
**Baureihe Typ SRGD719**  
**Baureihe Typ SRGD919**  
**Baureihe Typ SRGD1119**  
**Baureihe Typ SRGD1319**

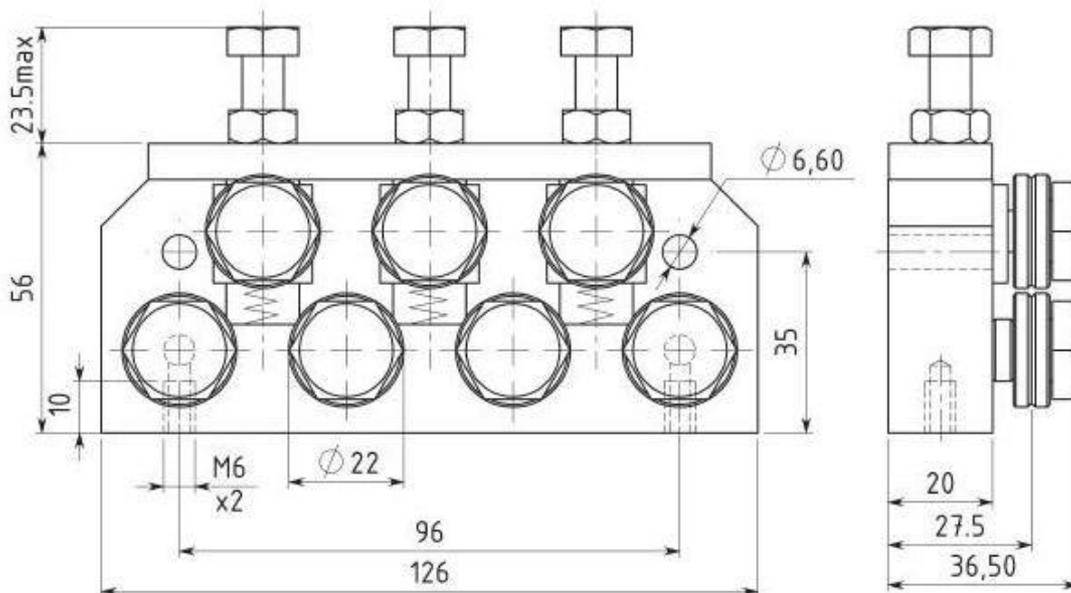
Ø 0,7-1,5 mm



	SRGD519	SRGD719	SRGD919	SRGD1119	SRGD1319
L	134	174	214	254	294
E	6	6	6	6	6
F	122	162	202	242	282

**Baureihe Typ SRGD722**

Ø 0,8-1,6 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

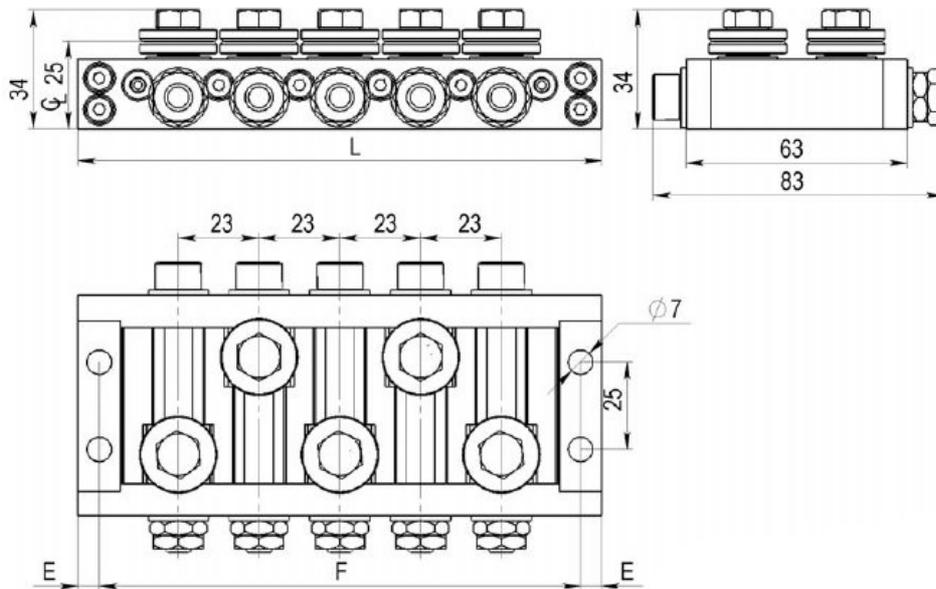


**Grundplatte Typ SRGD522-GP**  
**Grundplatte Typ SRGD722-GP**  
**Grundplatte Typ SRGD922-GP**  
**Grundplatte Typ SRGD1122-GP**  
**Grundplatte Typ SRGD1322-GP**

**Baureihe Typ SRGD522**  
**Baureihe Typ SRGD722**  
**Baureihe Typ SRGD922**  
**Baureihe Typ SRGD1122**  
**Baureihe Typ SRGD1322**

Ø 0,8-1,6 mm

All Rollers individually adjustable



	SRGD522	SRGD722	SRGD922	SRGD1122	SRGD1322
L	149	195	241	287	333
E	6	6	6	6	6
F	137	183	229	275	321

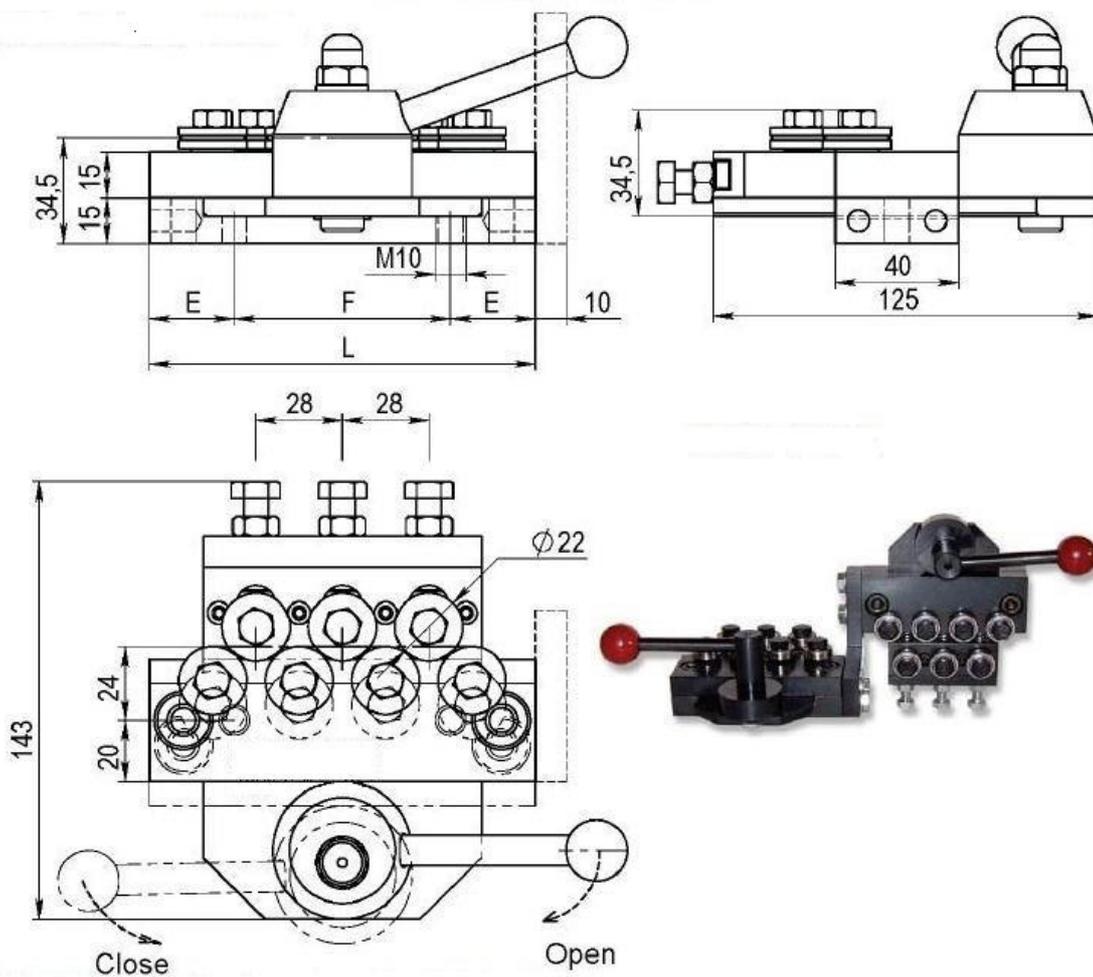
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD<sub>X</sub>22-VB**

- Baureihe Typ SRGD522Ex**
- Baureihe Typ SRGD722Ex**
- Baureihe Typ SRGD922Ex**
- Baureihe Typ SRGD1122Ex**
- Baureihe Typ SRGD1322Ex**

Ø 0,8-1,6 mm



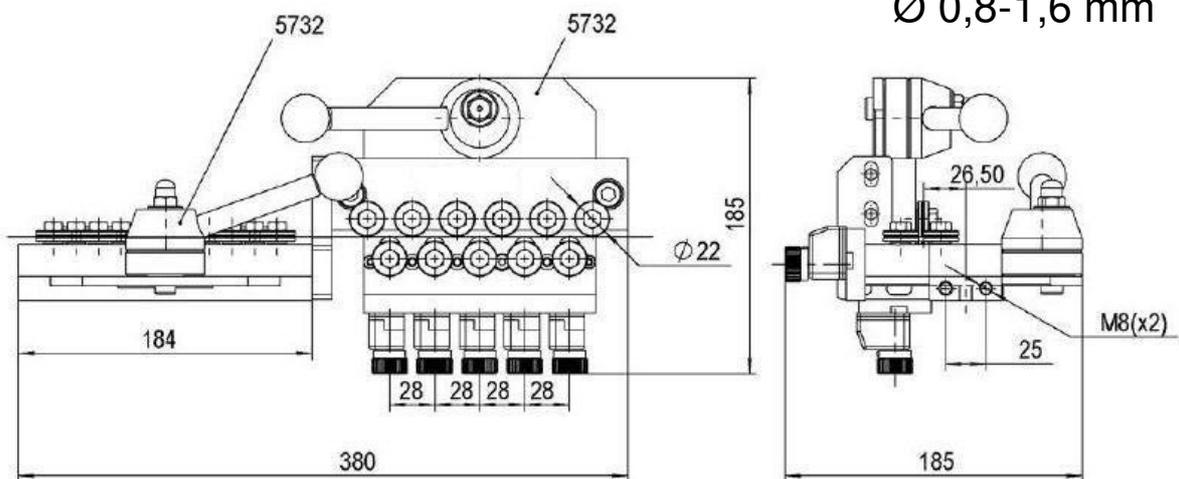
	SRGD522Ex	SRGD722Ex	SRGD922Ex	SRGD1122Ex	SRGD1322Ex
L	97	125	153	181	209
E	27,5	27,5	27,5	27,5	27,5
F	42	70	98	126	154

**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD1122-I-VB**

**Baureihe Typ SRGD1122-ExI**



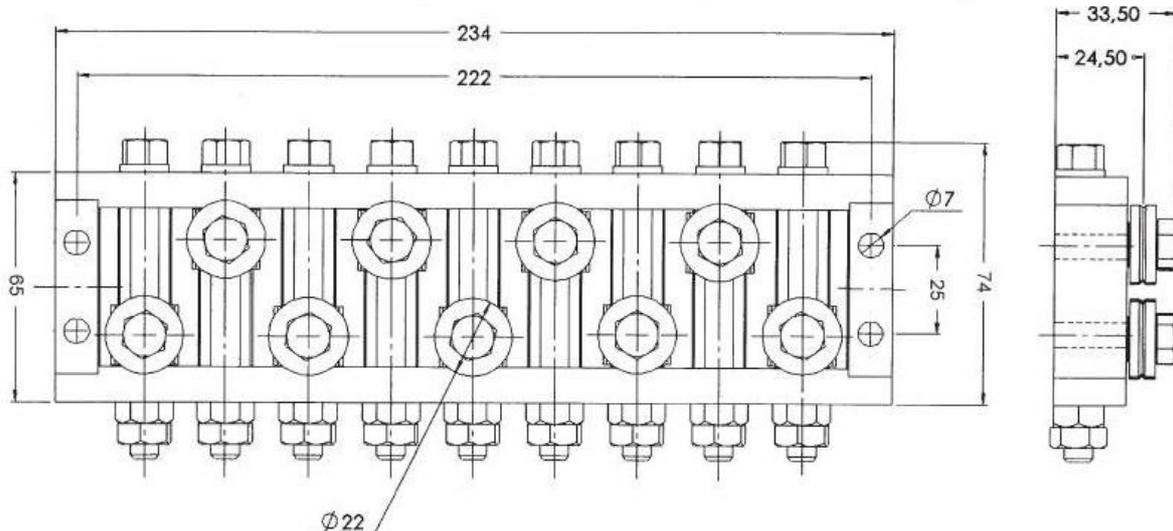
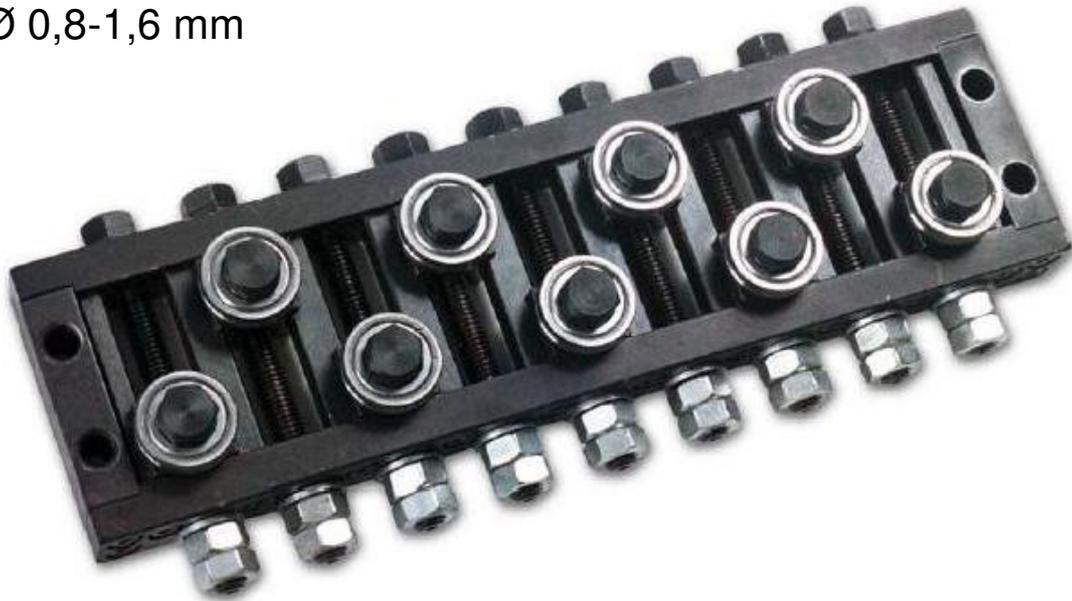
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD922-GP**

**Baureihe Typ SRGD922**

Ø 0,8-1,6 mm

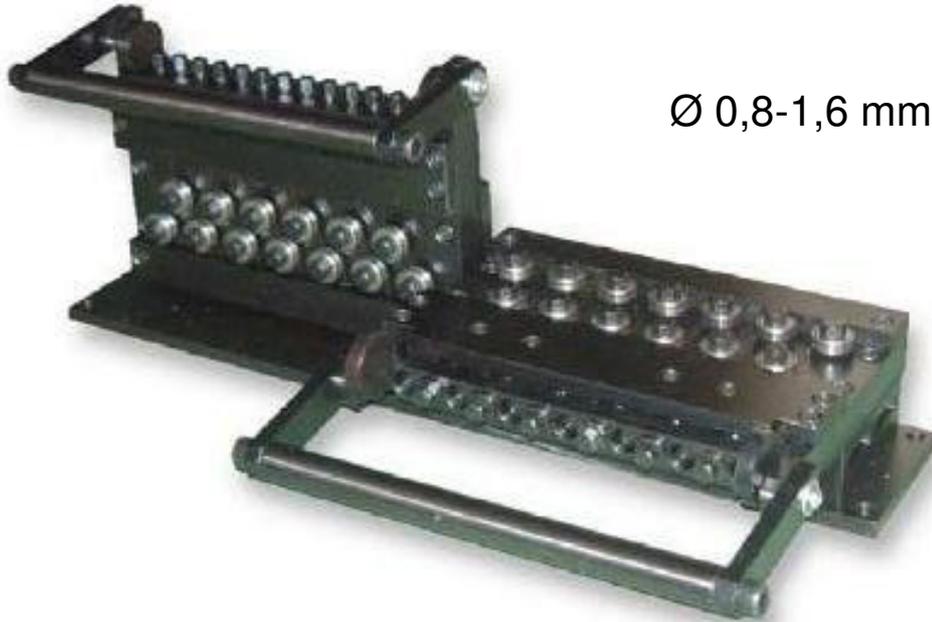


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

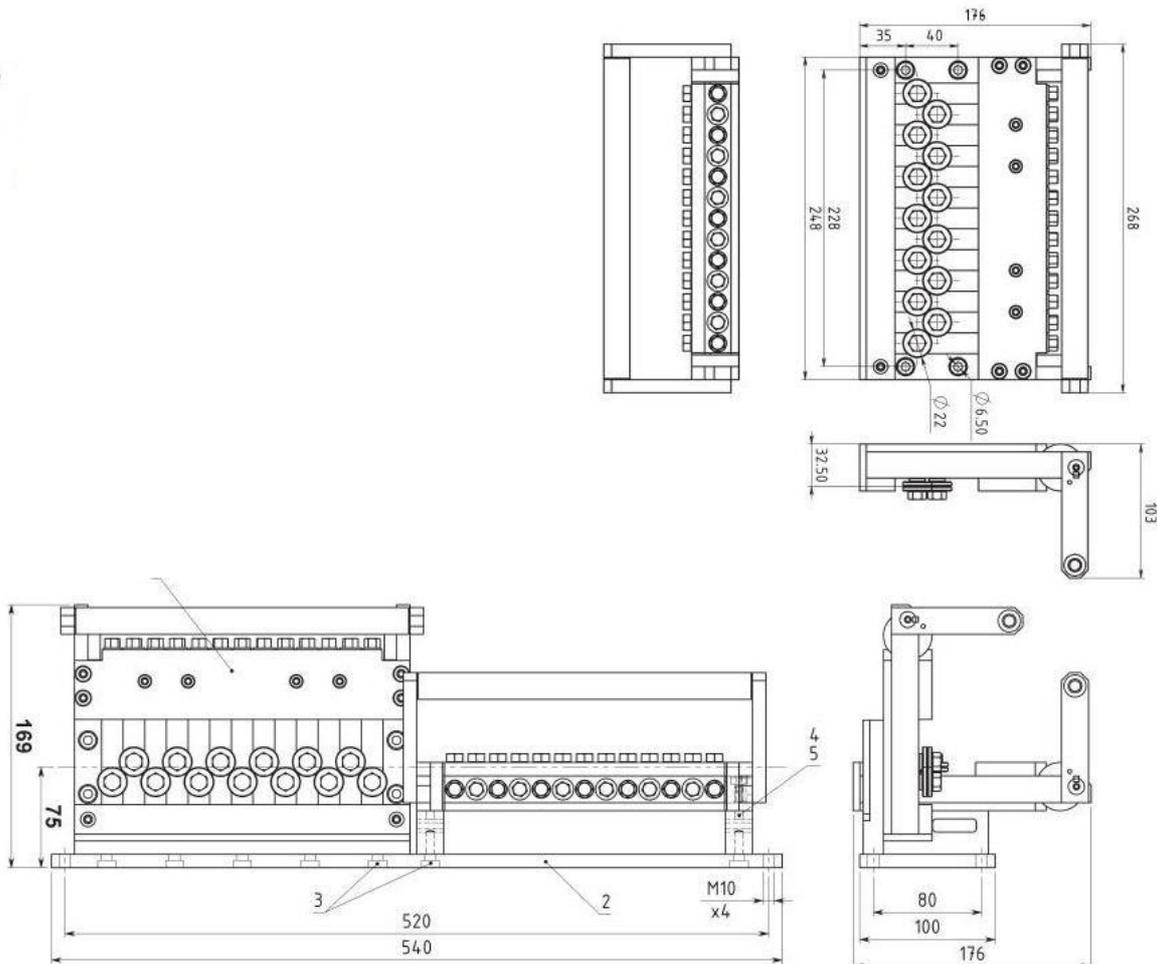


**Grundplatte: SRGD1322-GP**

**Baureihe Typ SRGD1322**



Ø 0,8-1,6 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

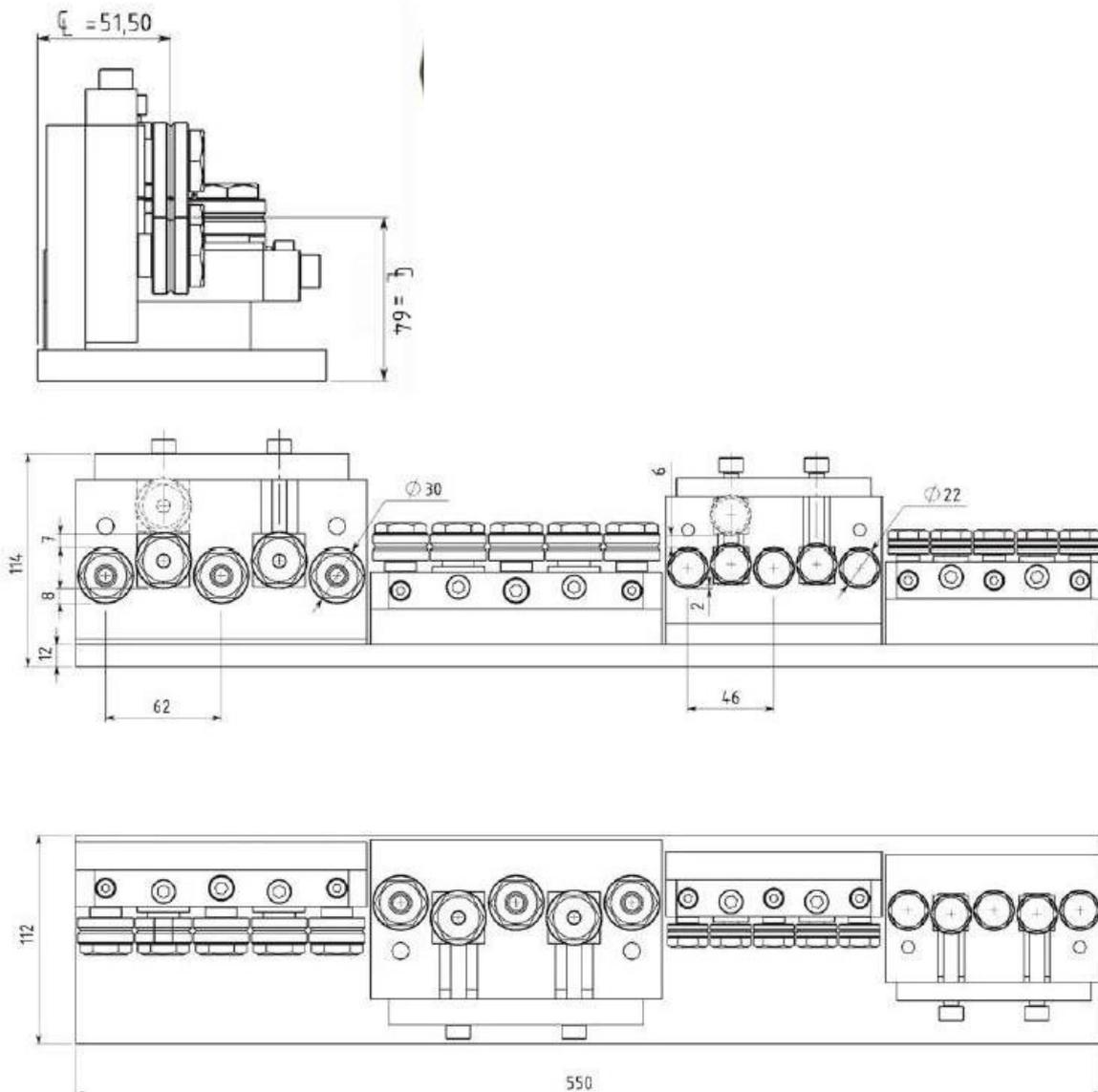


**Grundplatte: SRGD52230-GP**

**Baureihe Typ SRGD52230**



Ø 0,8-1,6 mm





**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

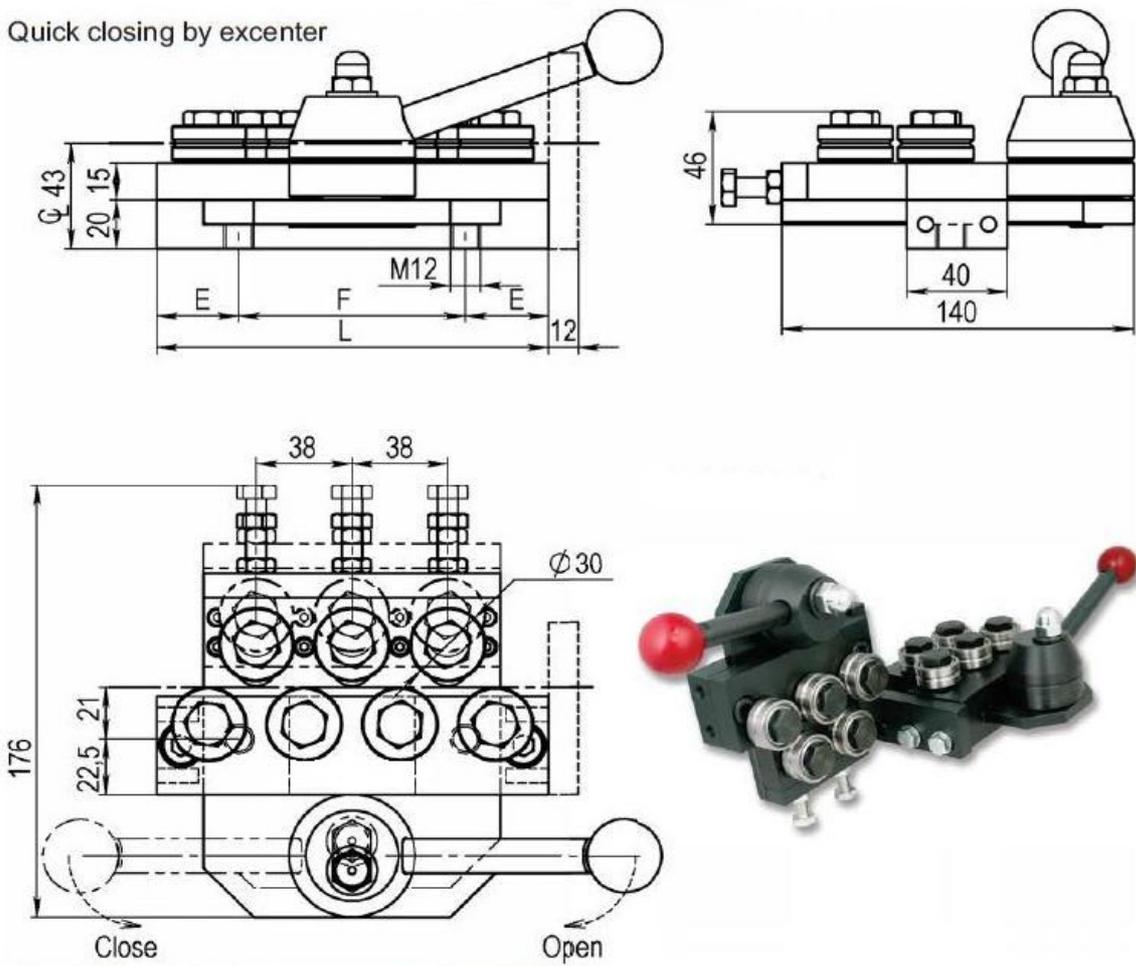


**Verbindungsbügel: SRGD<sub>X</sub>30-VB**

Ø 1,5-3,0 mm

- Baureihe Typ SRGD530Ex**
- Baureihe Typ SRGD730Ex**
- Baureihe Typ SRGD930Ex**
- Baureihe Typ SRGD1130Ex**
- Baureihe Typ SRGD1330Ex**

Quick closing by excenter



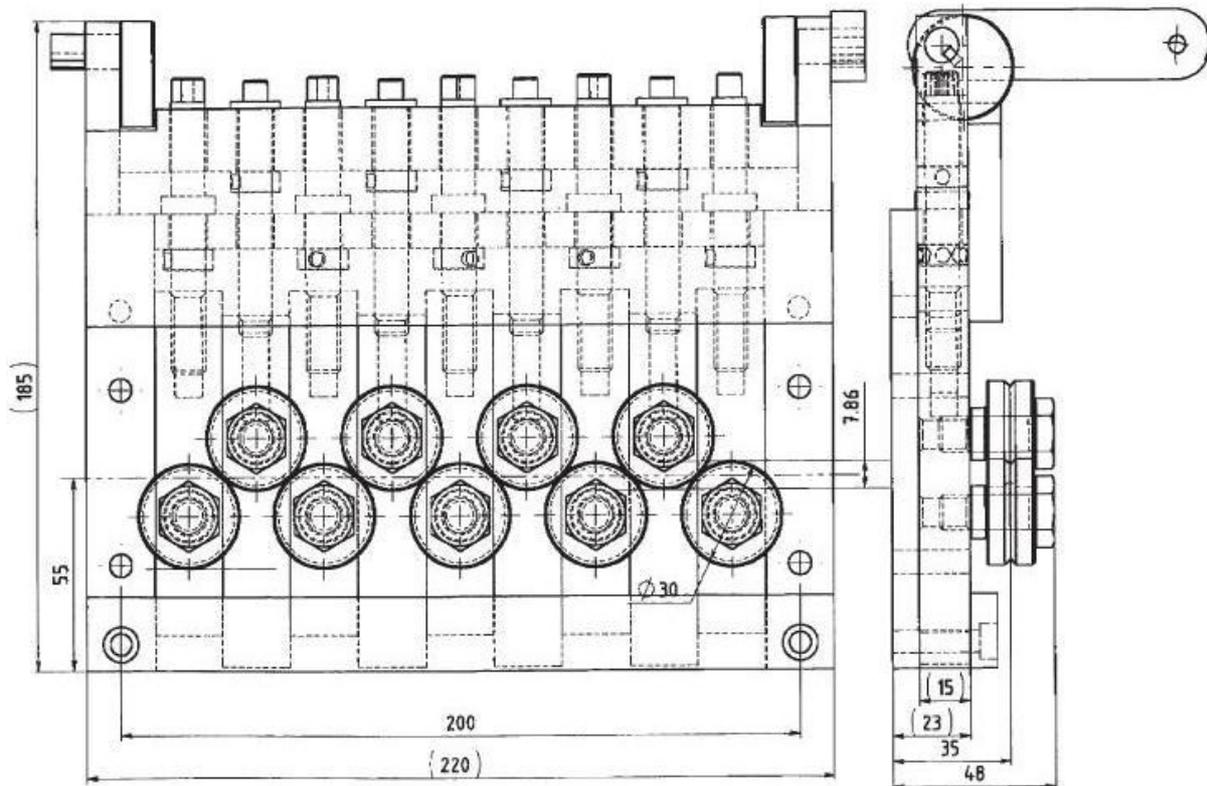
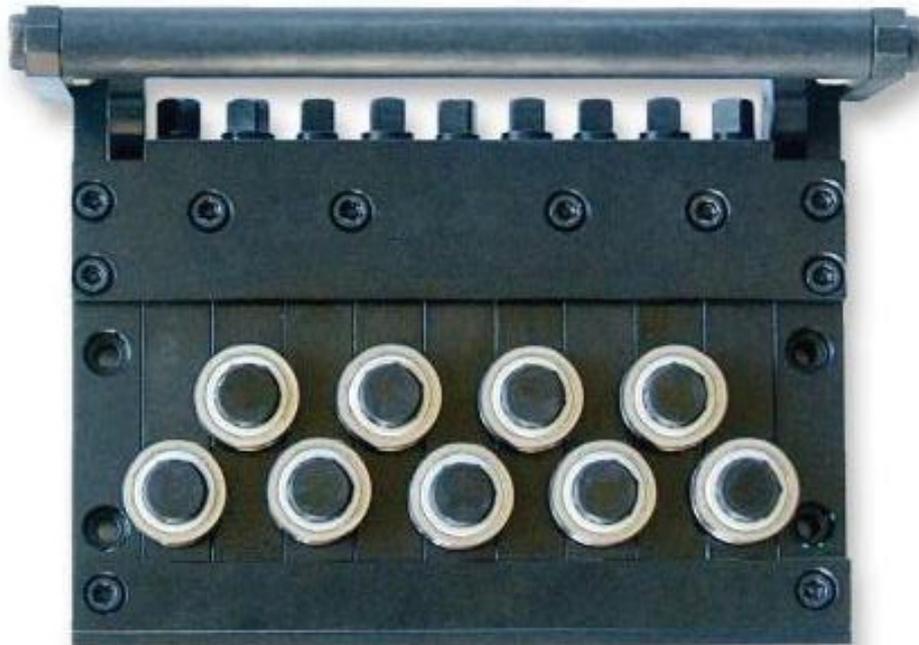
	SRGD530Ex	SRGD730Ex	SRGD930Ex	SRGD1130Ex	SRGD1330Ex
L	118	156	194	232	276
E	33	33	33	33	55
F	52	90	128	166	166

**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Baureihe Typ SRGD930**

Ø 1-3,0 mm

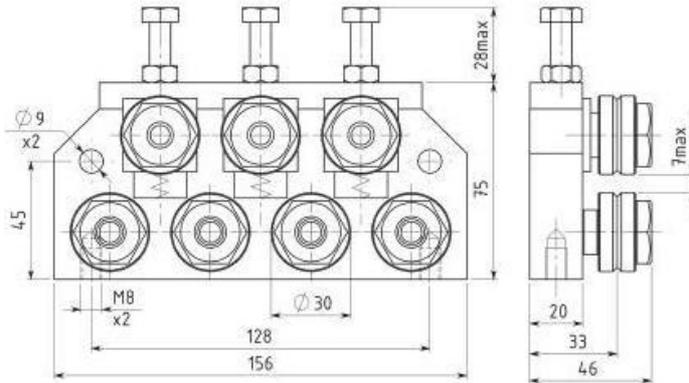


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

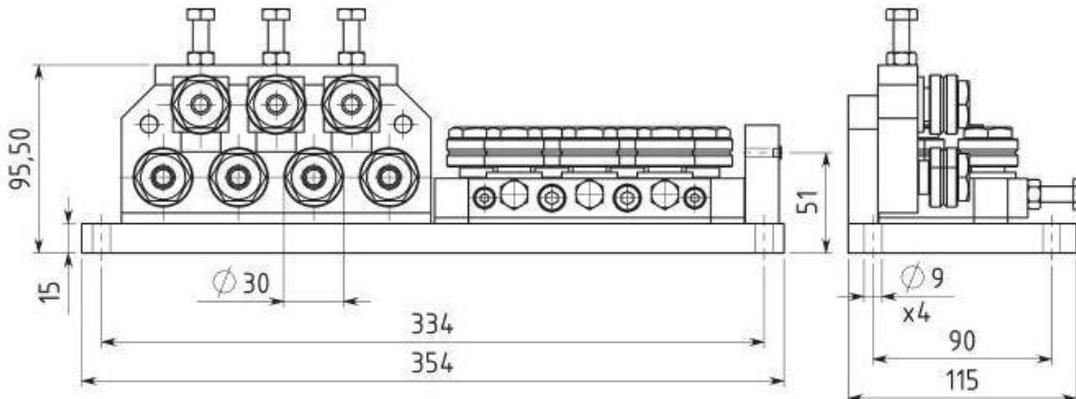
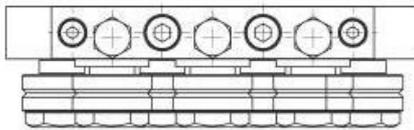


**Grundplatte: SRGD730-GP**

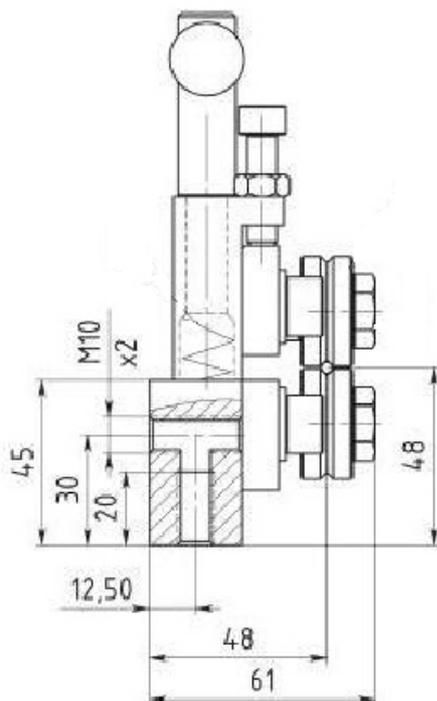
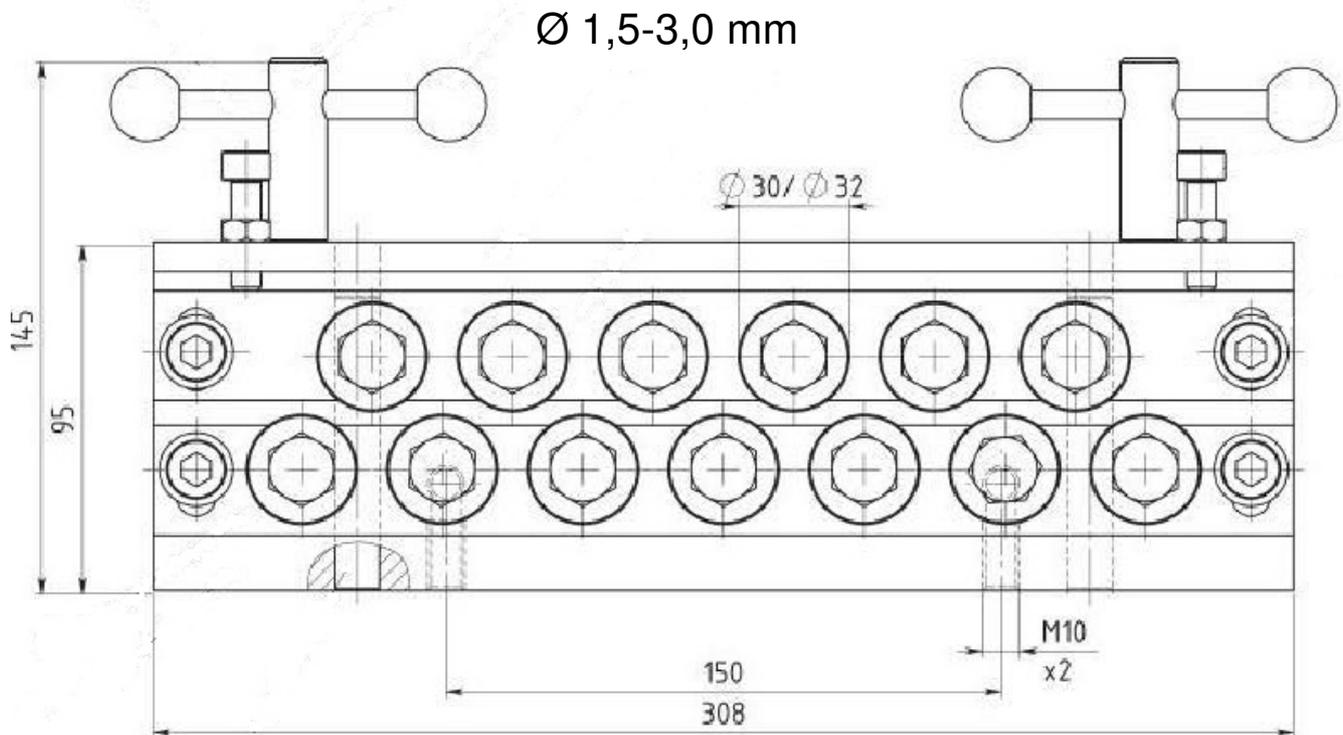
**Baureihe Typ SRGD730**



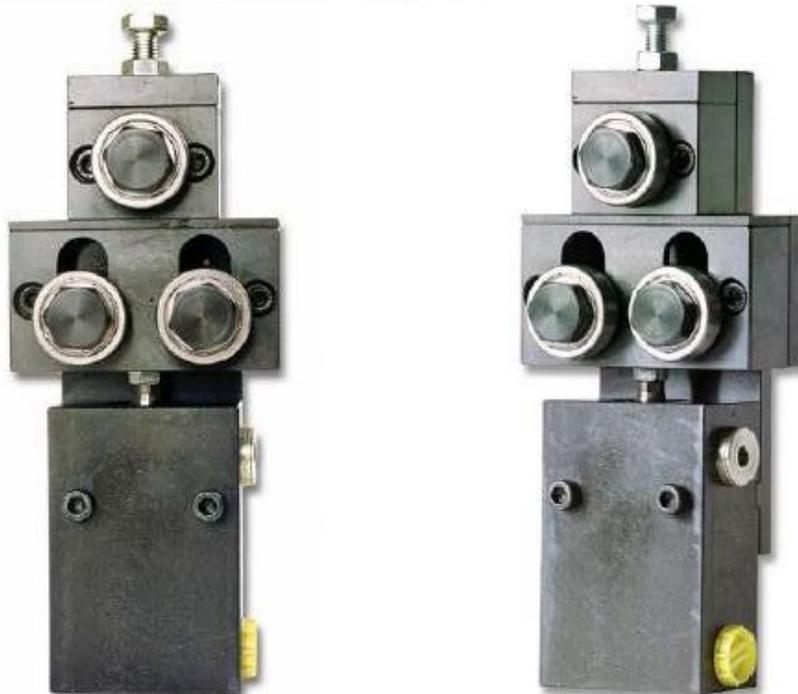
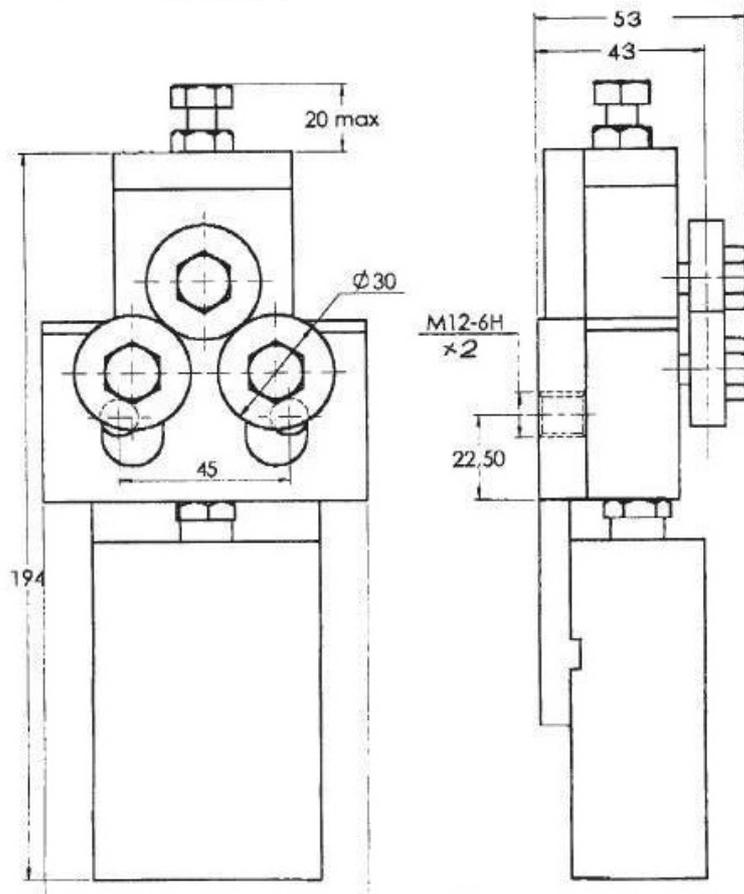
Ø 1,5-4,0 mm



**Baureihe Typ SRGD1330**  
**Baureihe Typ SRGD1332**



**Baureihe Typ SRGD330-H**



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



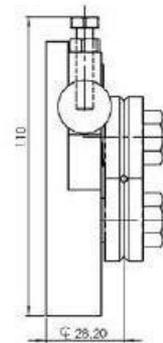
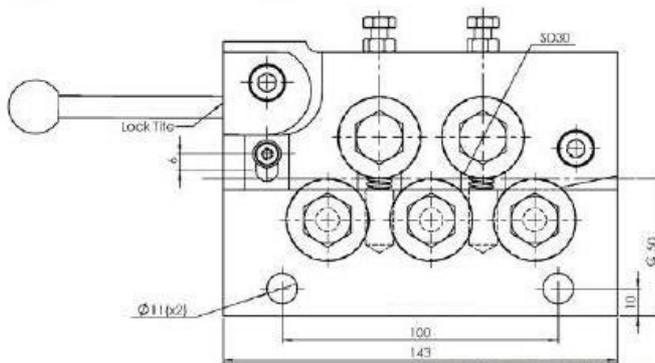
**Baureihe Typ SRGD530Exz**

Execution with SS rollers

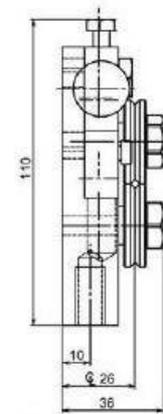
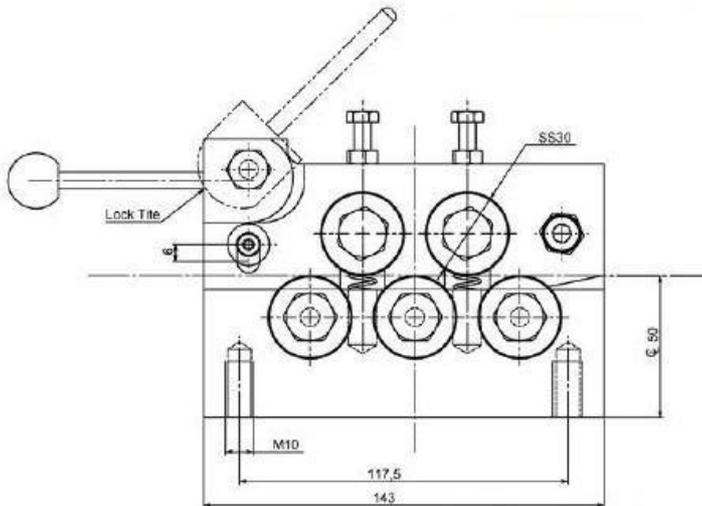
Option: With Helix roller



Ø 1,5-3,0 mm



With SD Rollers



With SS Rollers

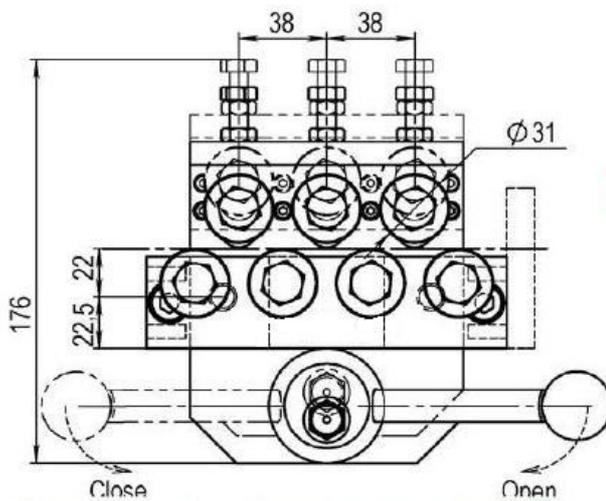
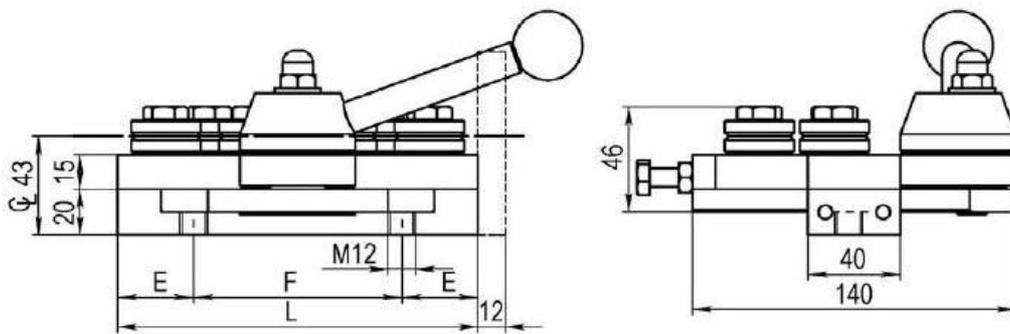
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD<sub>X</sub>31-VB**

- Baureihe Typ SRGD531Ex**
- Baureihe Typ SRGD731Ex**
- Baureihe Typ SRGD931Ex**
- Baureihe Typ SRGD1131Ex**
- Baureihe Typ SRGD1331Ex**

Ø 1,5-3,0 mm



	SRGD531Ex	SRGD731Ex	SRGD931Ex	SRGD1131Ex	SRGD1331Ex
L	118	156	194	232	276
E	33	33	33	33	55
F	52	90	128	166	166

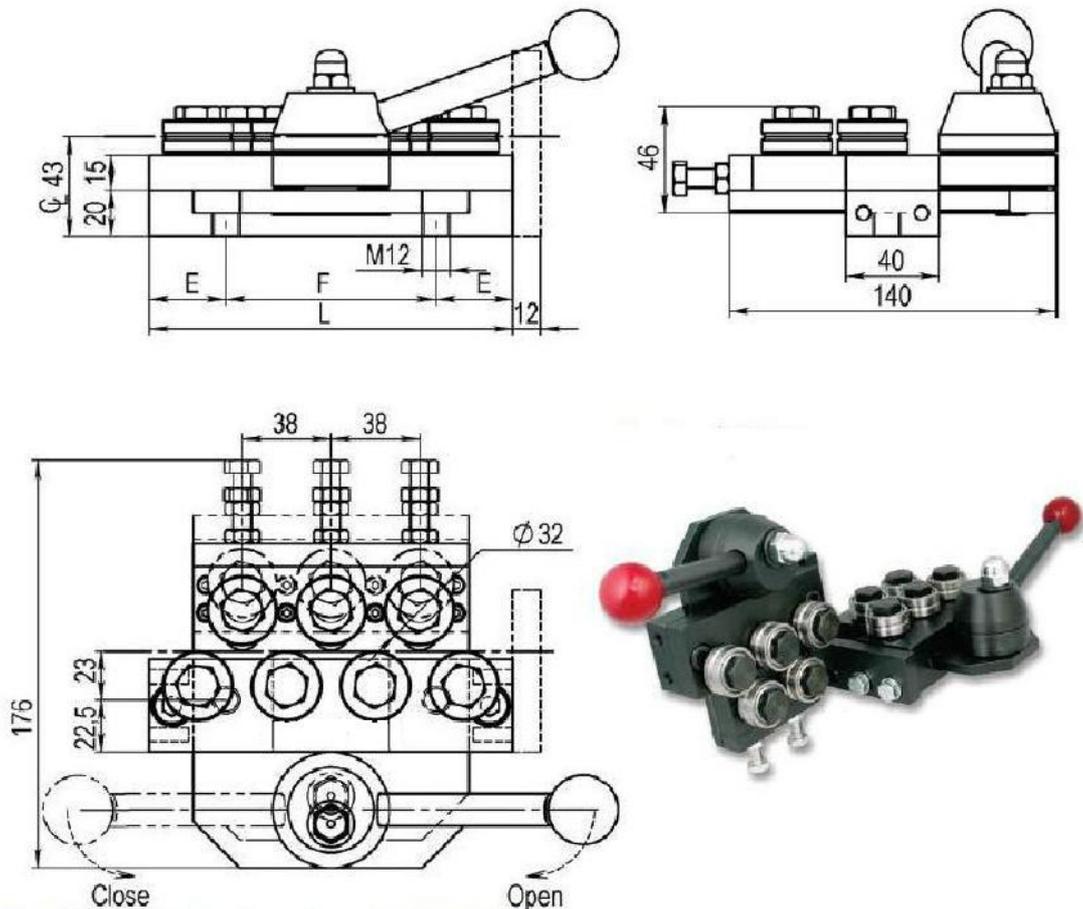
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD532-VB**

- Baureihe Typ SRGD532Ex**
- Baureihe Typ SRGD732Ex**
- Baureihe Typ SRGD932Ex**
- Baureihe Typ SRGD1132Ex**
- Baureihe Typ SRGD1332Ex**

Ø 1,5-4,0 mm



	SRGD532Ex	SRGD732Ex	SRGD932Ex	SRGD1132Ex	SRGD1332Ex
L	118	156	194	232	276
E	33	33	33	33	55
F	52	90	128	166	166

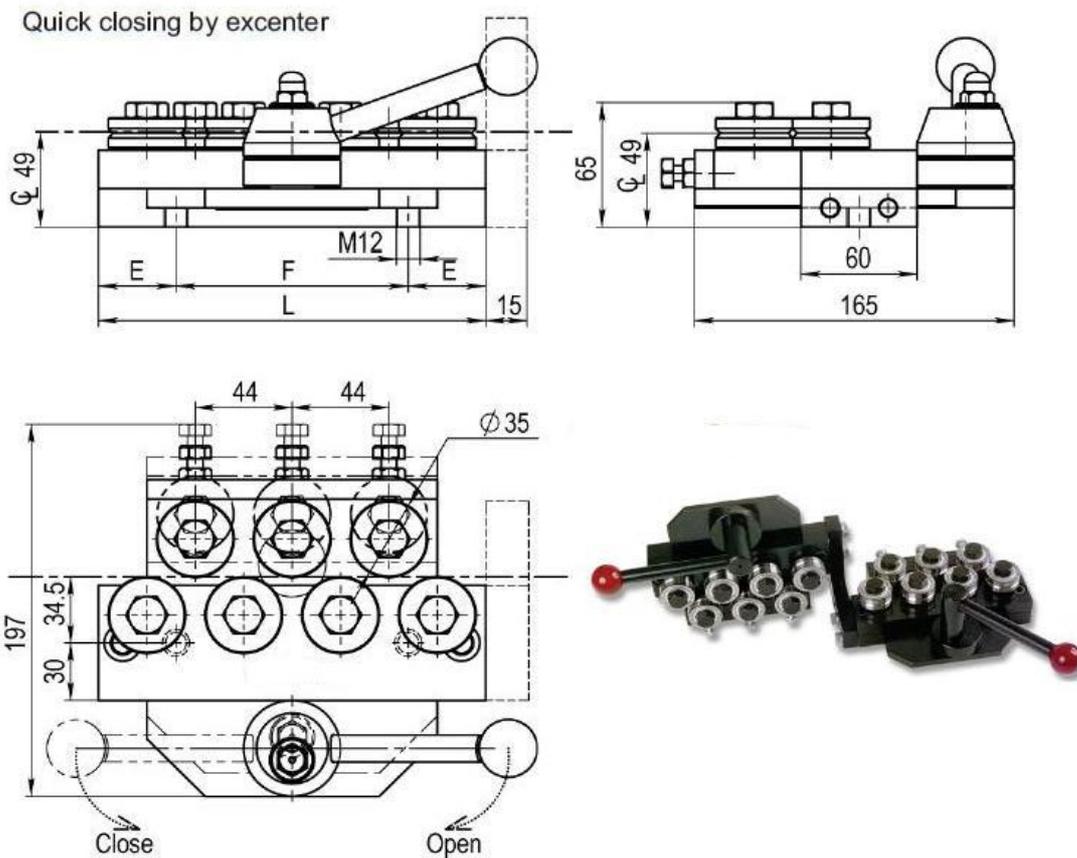
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGDx35-VB**

- Baureihe Typ SRGD535Ex**
- Baureihe Typ SRGD735Ex**
- Baureihe Typ SRGD935Ex**
- Baureihe Typ SRGD1135Ex**
- Baureihe Typ SRGD1335Ex**

Ø 2,0-4,5 mm



	SRGD535Ex	SRGD735Ex	SRGD935Ex	SRGD1135Ex	SRGD1335Ex
L	150	200	250	300	350
E	40	40	40	50	65
F	70	120	170	200	220

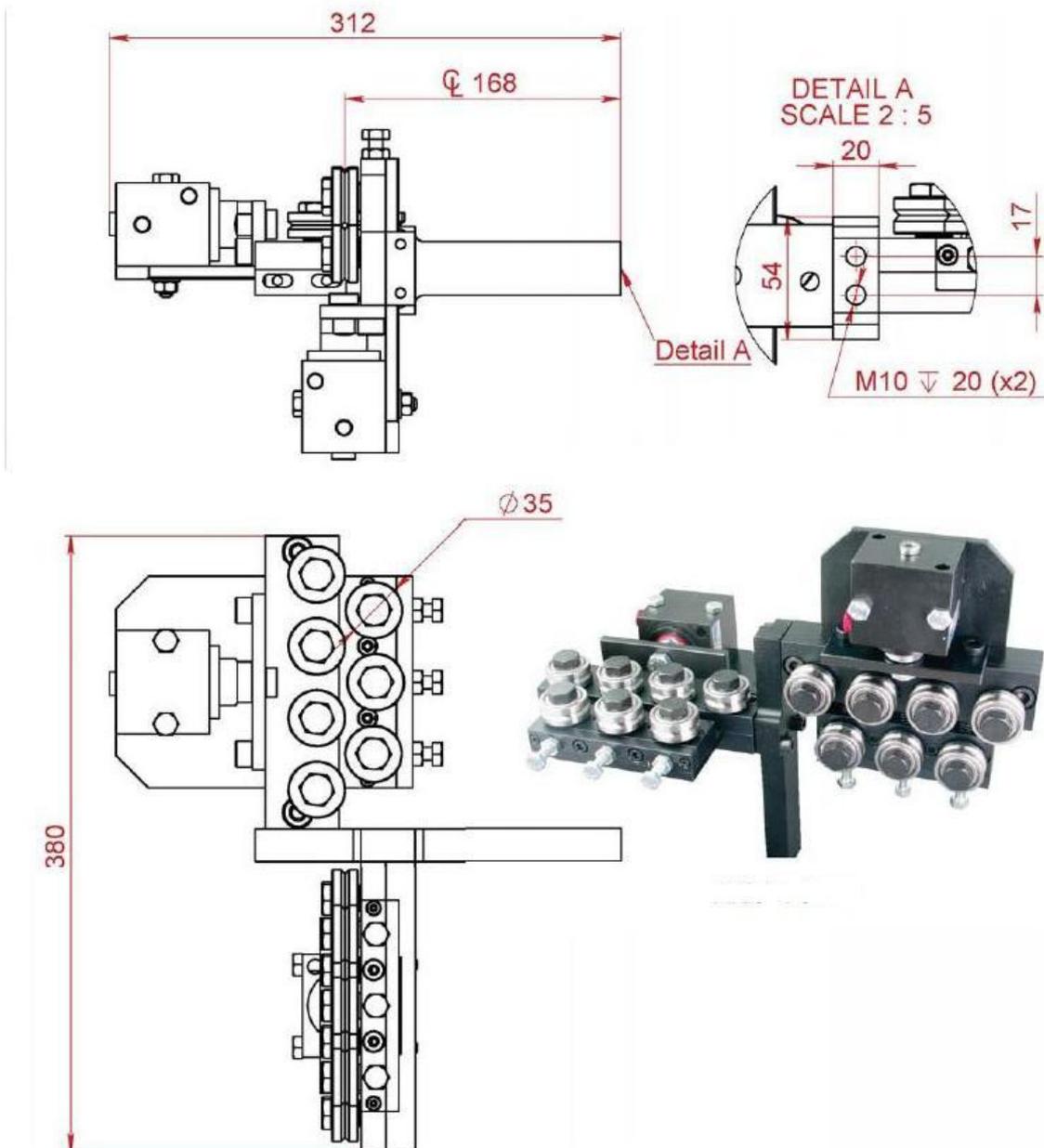
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD735-VB**

**Baureihe Typ SRGD735-H**

With hydraulic open/close



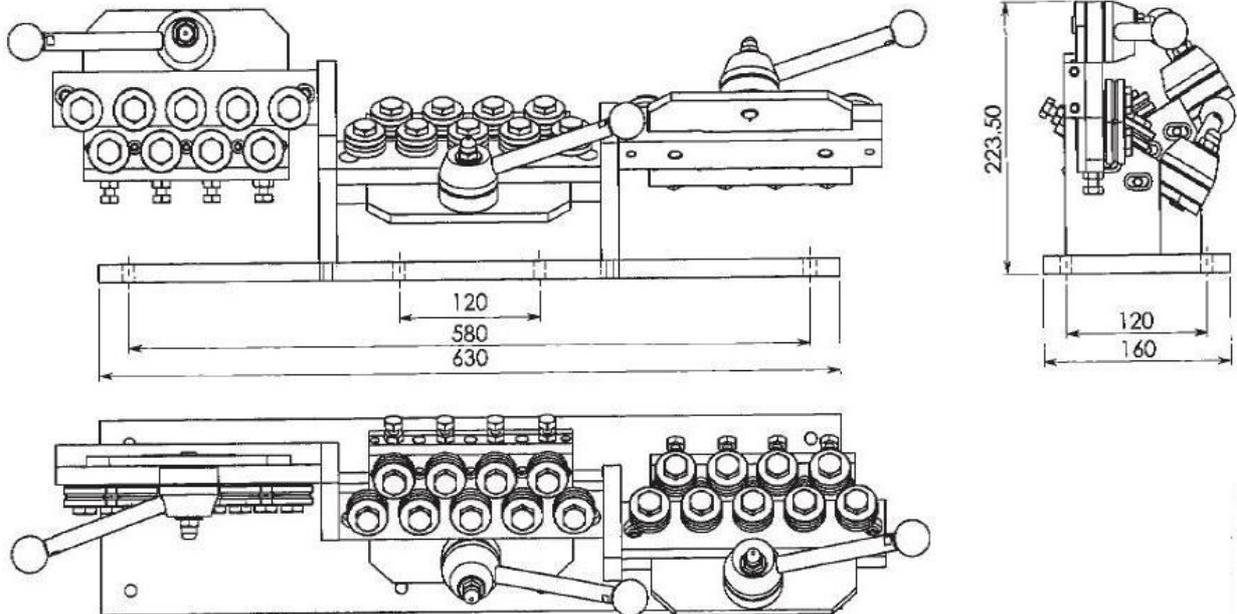
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsplatte: SRGD935-VP-120°**

**Baureihe Typ SRGD935Ex**

Ø 1-4,5 mm



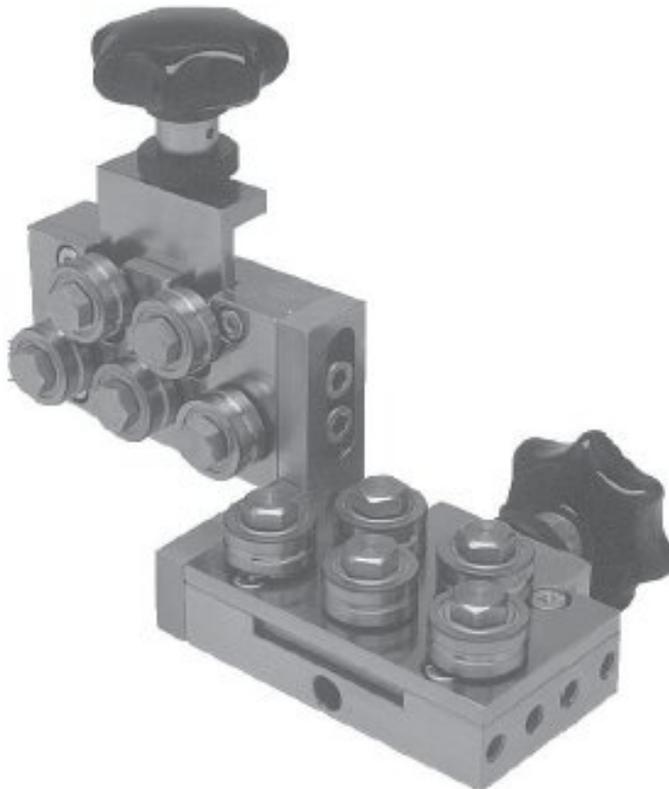
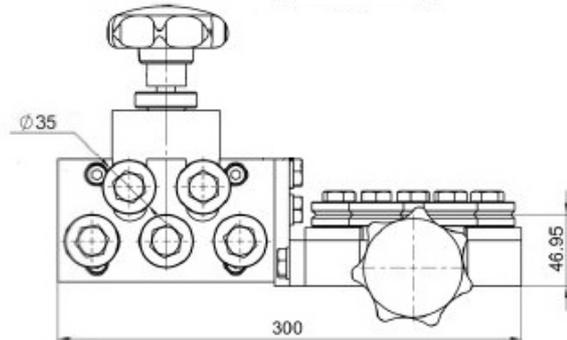
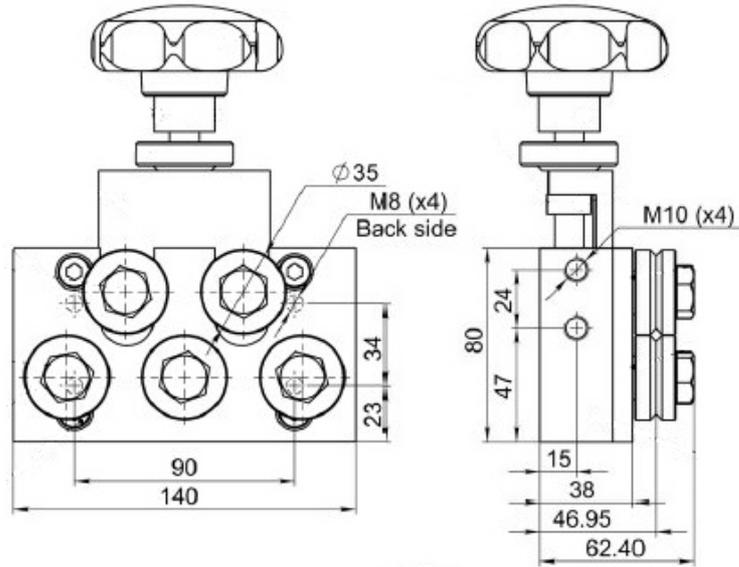
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



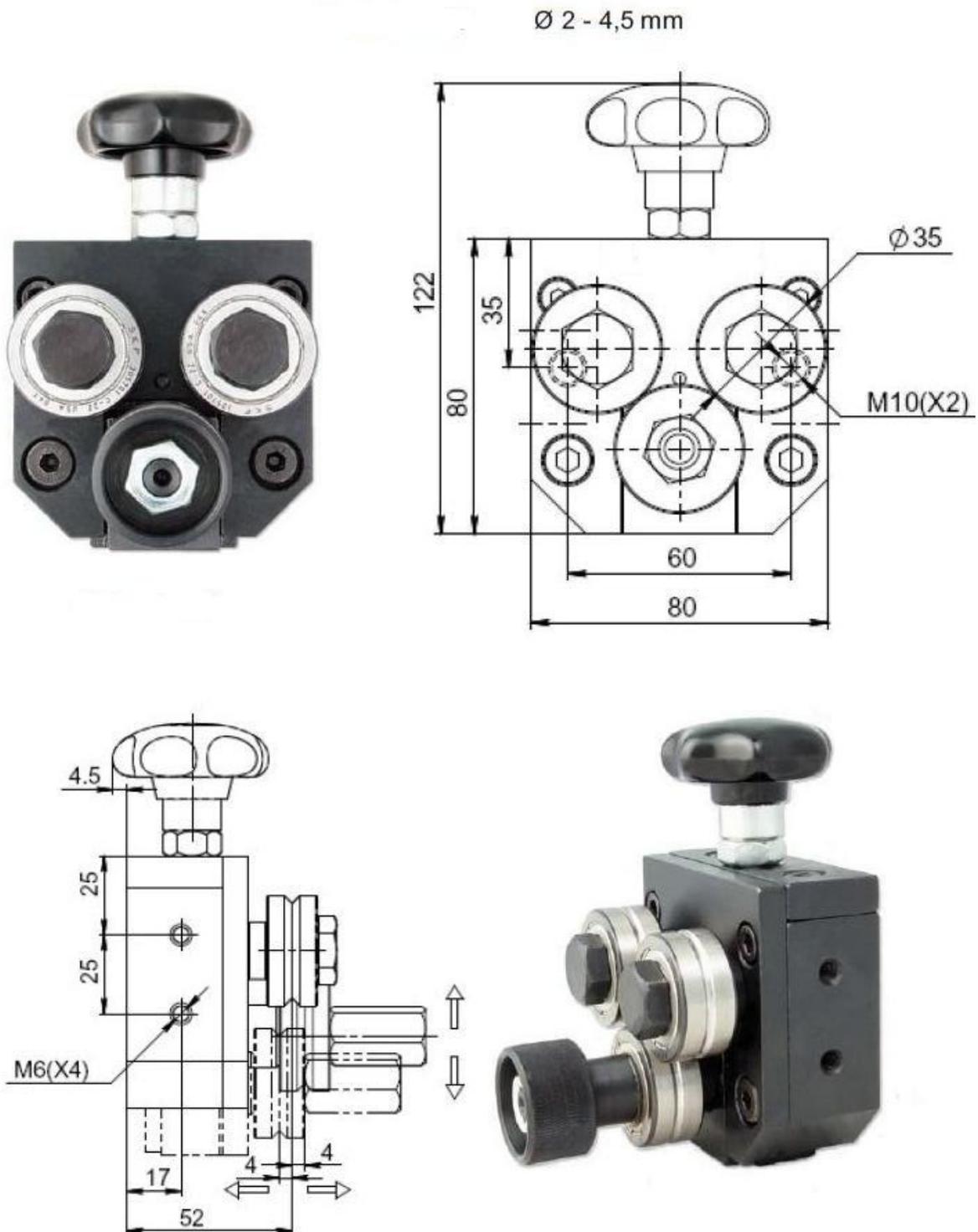
**Verbindungsbügel: SRGD535-2-VB**

**Baureihe Typ SRGD535-GS**

Ø 2,0-4,5 mm



**Baureihe Typ SRGD335GS**



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

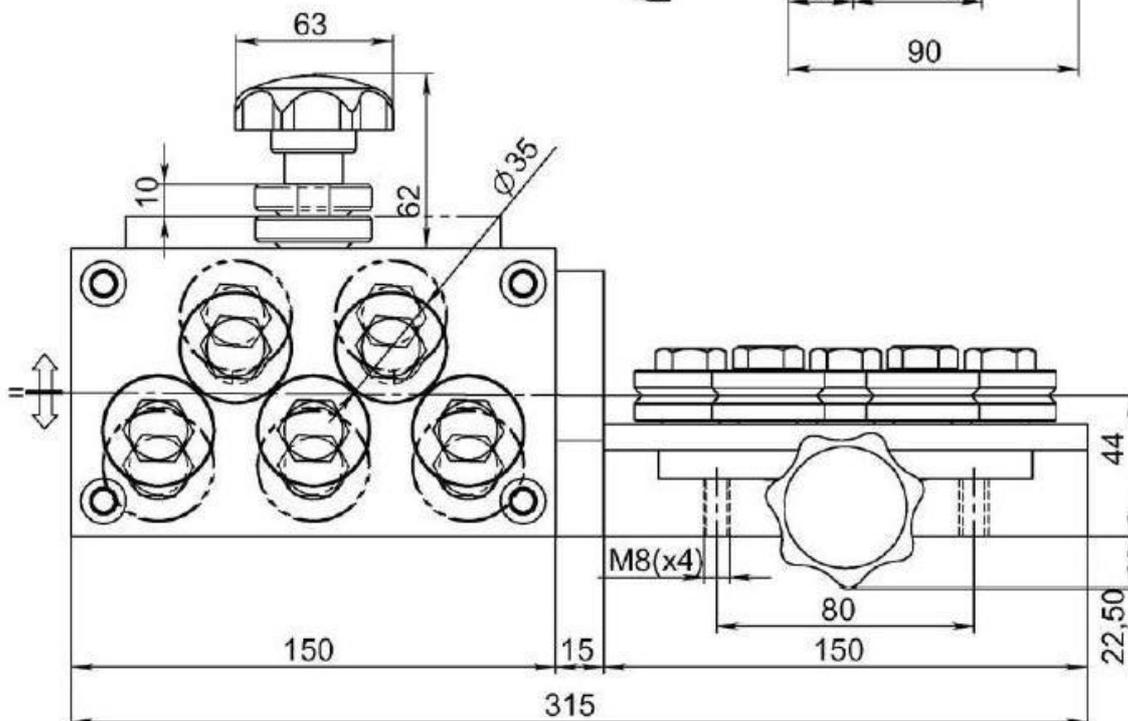
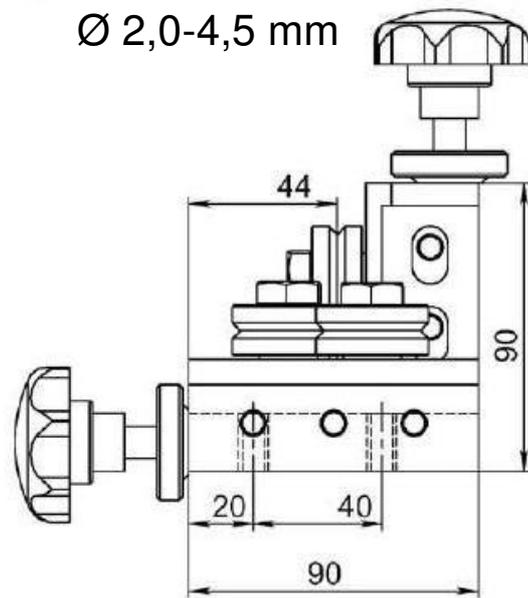


**Verbindungsbügel: SRGD335-3-VB**

**Baureihe Typ SRGD535-3GS**



Ø 2,0-4,5 mm



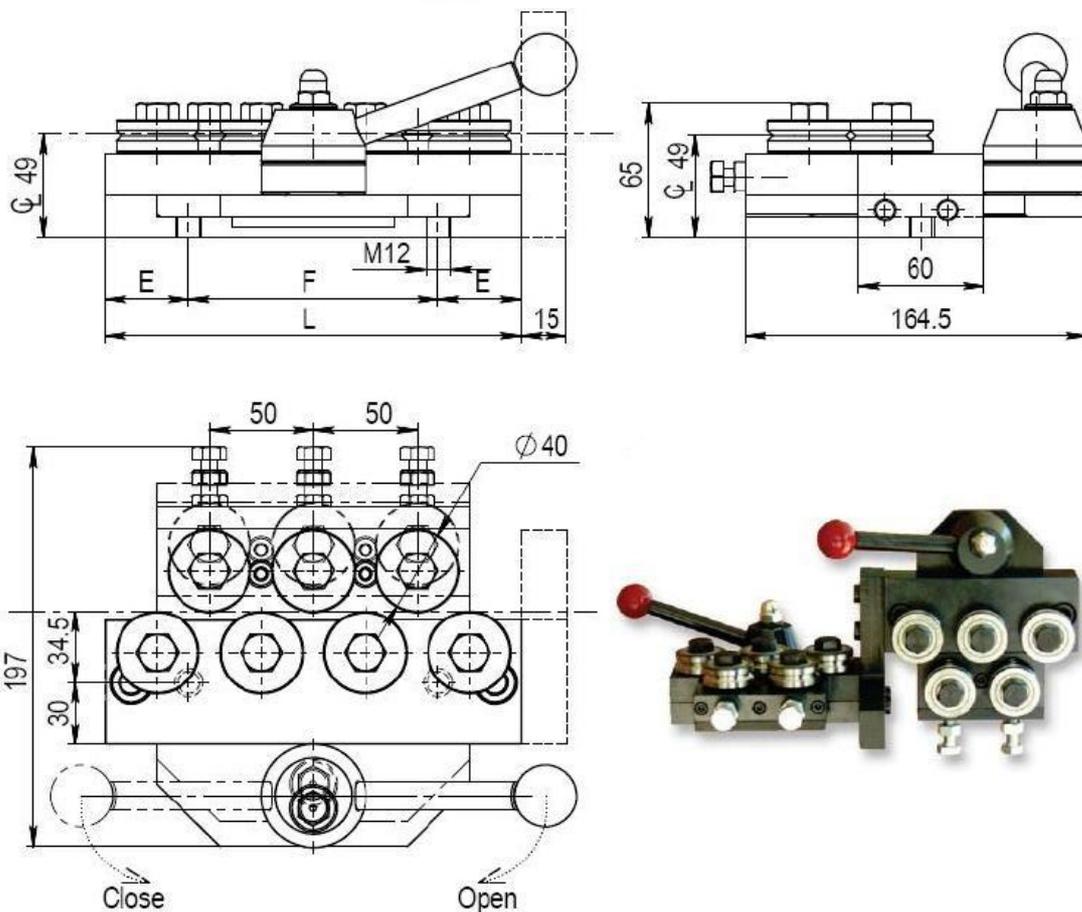
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGDx40-4-VB**

- Baureihe Typ SRGD540-5Ex**
- Baureihe Typ SRGD740-5Ex**
- Baureihe Typ SRGD940-5Ex**
- Baureihe Typ SRGD1140-5Ex**
- Baureihe Typ SRGD1340-5Ex**

Ø 3,0-5,0 mm



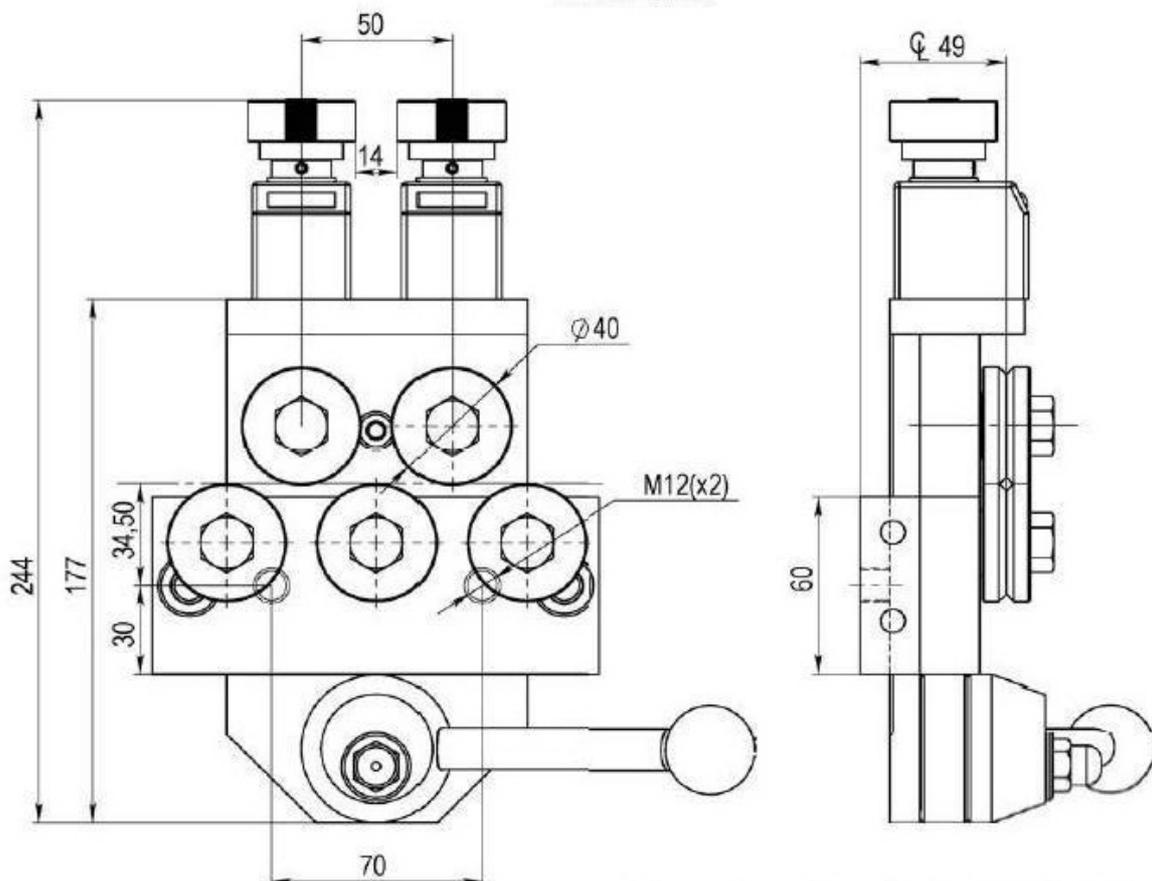
	SRGD540Ex	SRGD740Ex	SRGD940Ex	SRGD1140Ex	SRGD1340Ex
L	150	200	250	300	350
E	40	40	40	50	65
F	70	120	170	200	220

**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



With Position Indicator

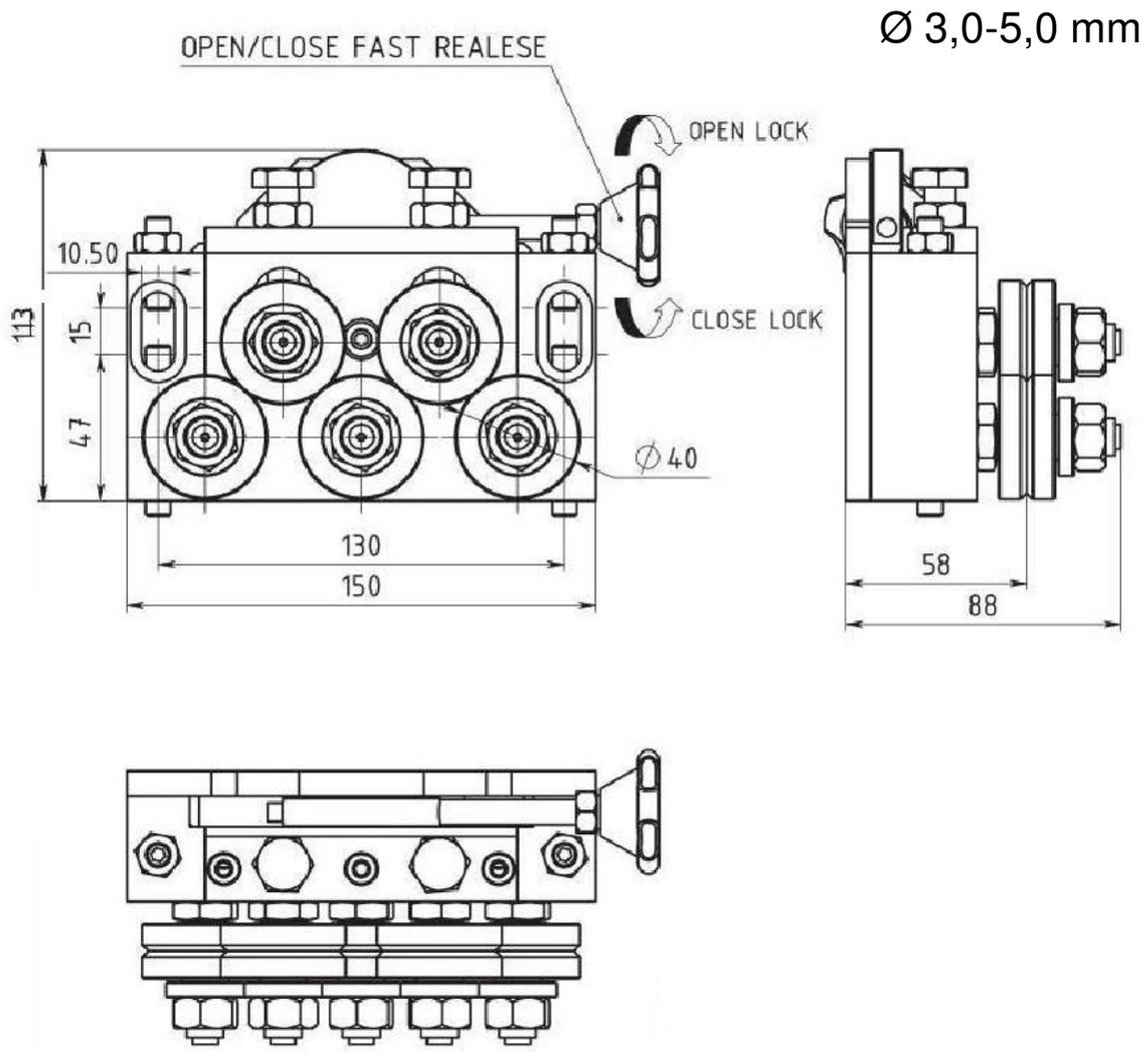
**Baureihe Typ SRGD540-ExI**



**AUS UNSREM PROGRAMM**  
**DrahtrichtwerkeSRGD**



**Baureihe Typ SRGD540-2Ex**



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

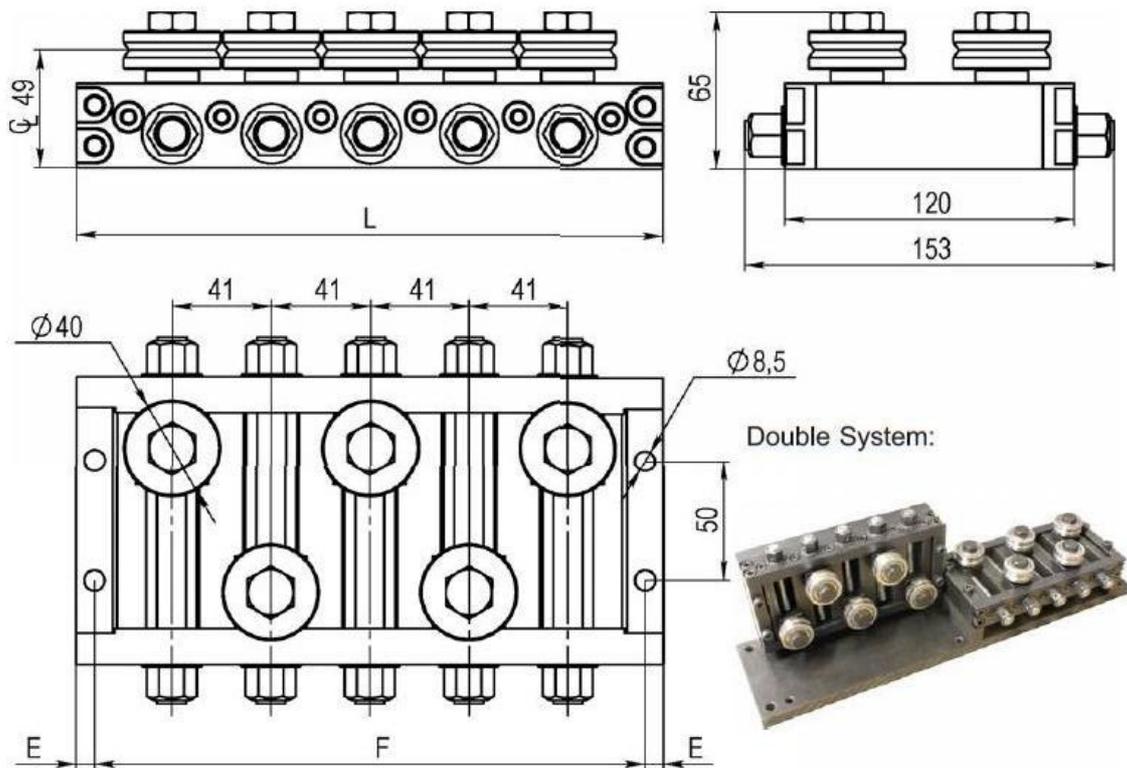


**Grundplatte SRGD540-GP**  
**Grundplatte SRGD740-GP**  
**Grundplatte SRGD940-GP**  
**Grundplatte SRGD1140-GP**  
**GrundplatteSRGD1340-GP**

**Baureihe Typ SRGD540**  
**Baureihe Typ SRGD740**  
**Baureihe Typ SRGD940**  
**Baureihe Typ SRGD1140**  
**Baureihe Typ SRGD1340**

Ø 3,0-5,0 mm

All Rollers individually adjustable



	SRGD540	SRGD740	SRGD940	SRGD1140	SRGD1340
L	243	284	407	489	507
E	7,5	7,5	7,5	7,5	7,5
F	228	269	392	474	492

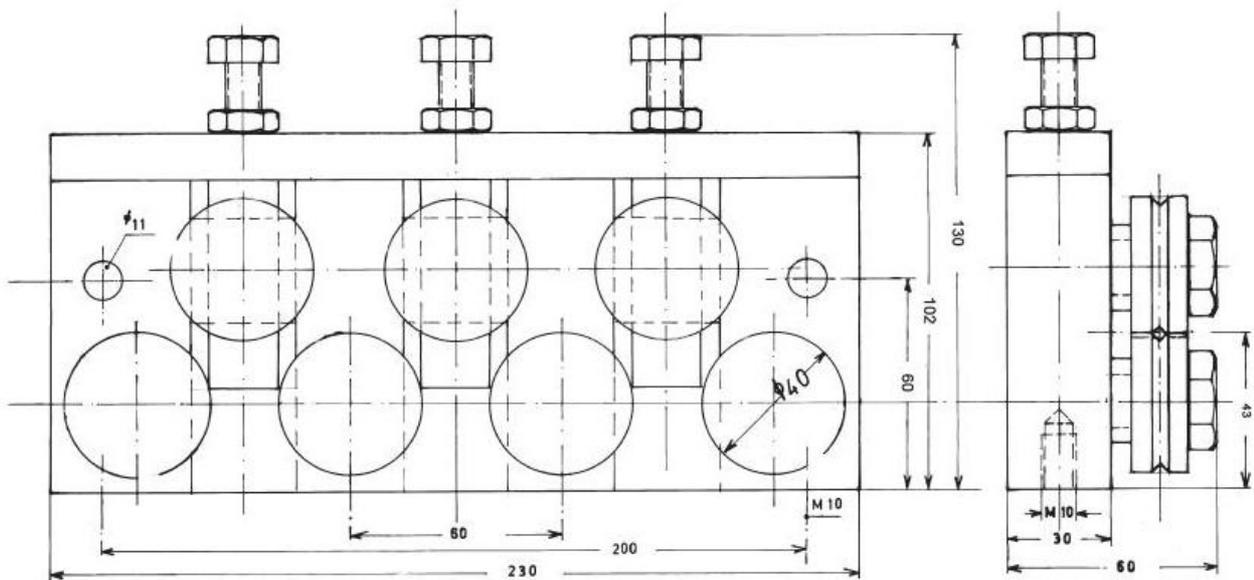
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Baureihe Typ SRGD740-3**



Ø 3,0-5,0 mm

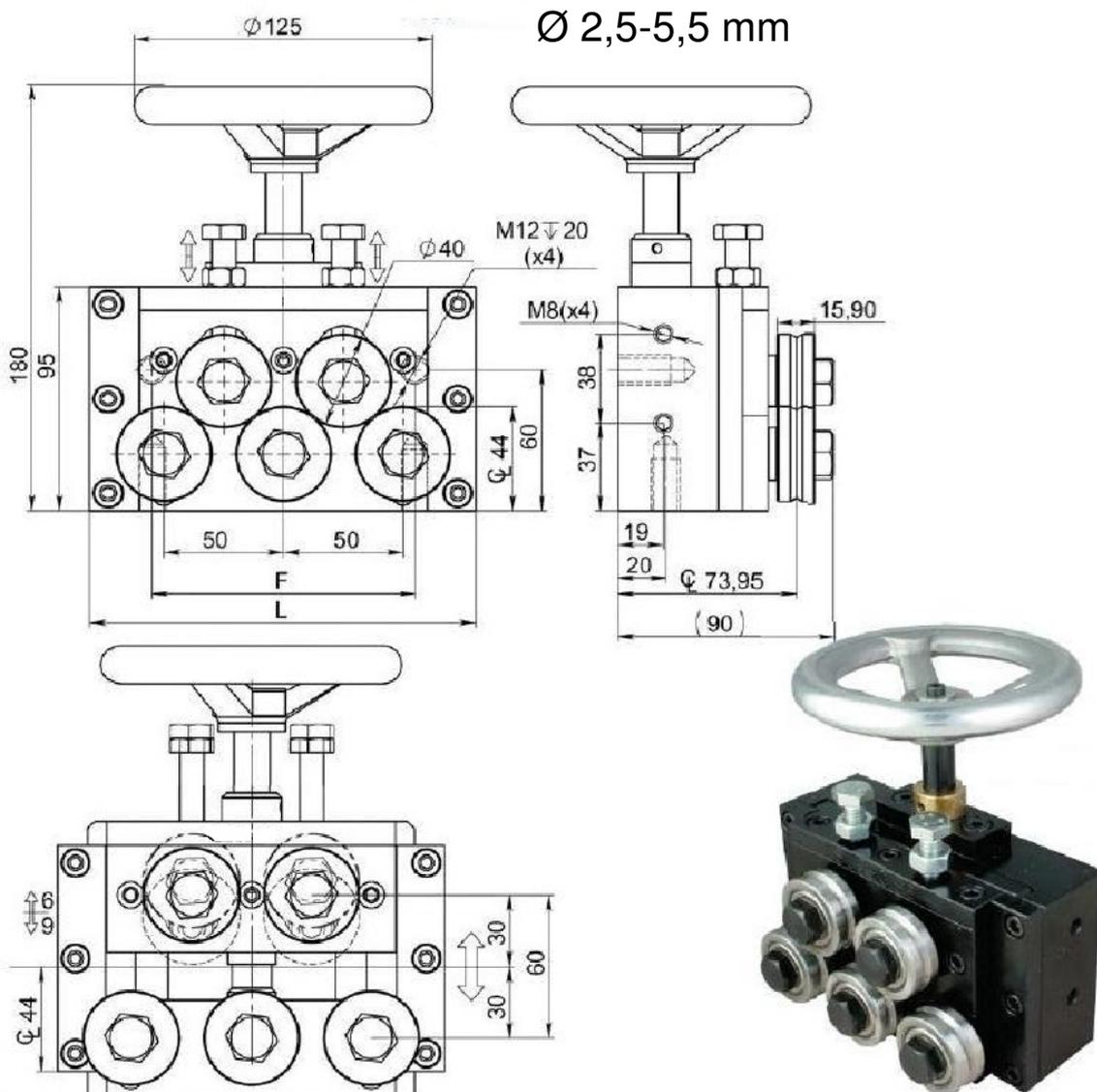


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGDx40-GS-VB**

- Baureihe Typ SRGD540GS**
- Baureihe Typ SRGD740GS**
- Baureihe Typ SRGD940GS**
- Baureihe Typ SRGD1140GS**
- Baureihe Typ SRGD1340GS**

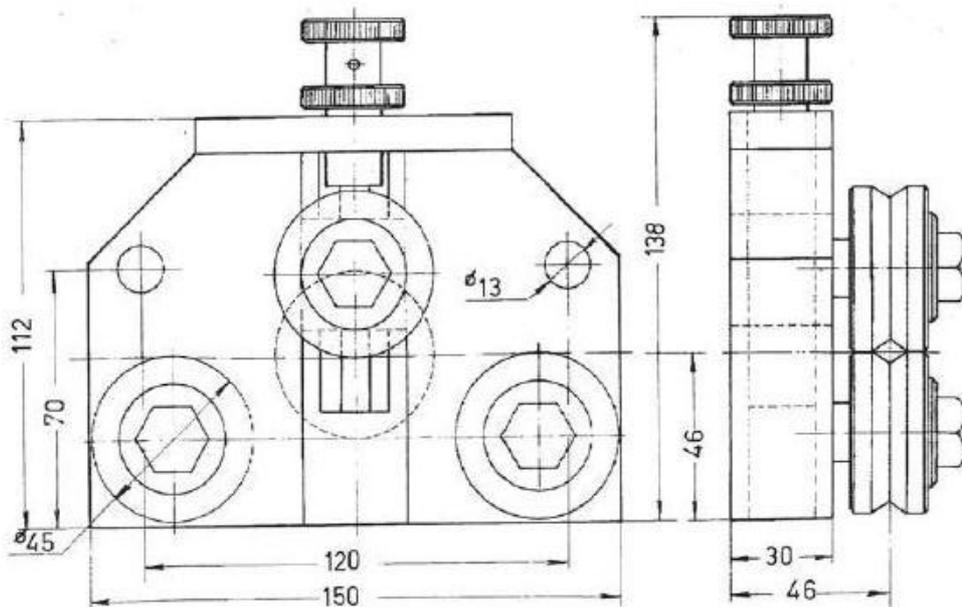
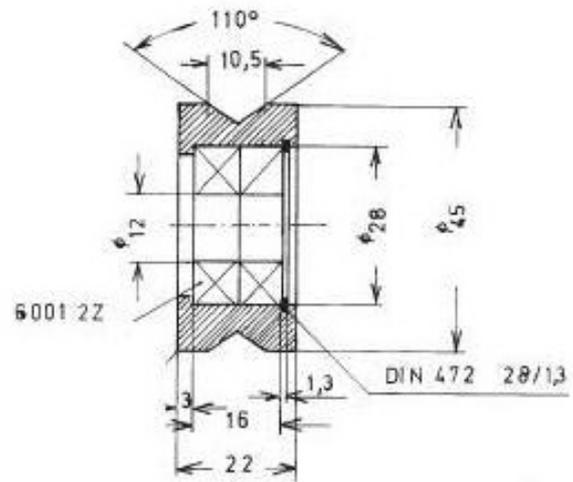


	SRGD540GS	SRGD740GS	SRGD940GS	SRGD1140GS	SRGD1340GS
L	243	284	407	489	507
E	7,5	7,5	7,5	7,5	7,5
F	228	269	392	474	492

**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Baureihe Typ SRGD345GS**



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

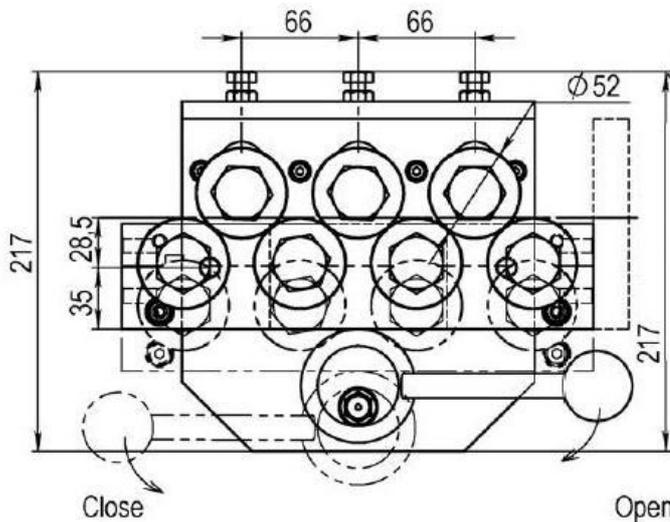
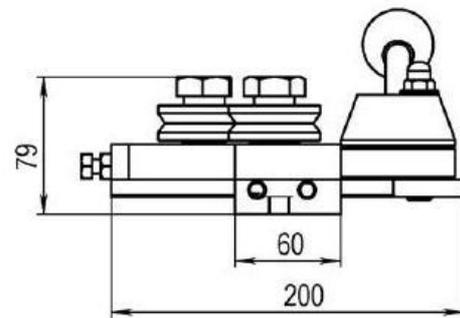
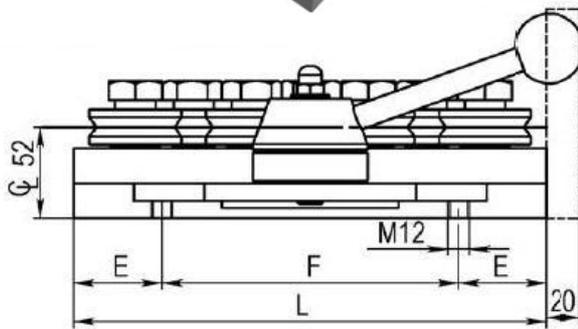


**Verbindungsbügel: SRGDx52-VB**



- Baureihe Typ SRGD552Ex**
- Baureihe Typ SRGD752Ex**
- Baureihe Typ SRGD952Ex**
- Baureihe Typ SRGD1152Ex**
- Baureihe Typ SRGD1352Ex**

Ø 6,0-9,5 mm

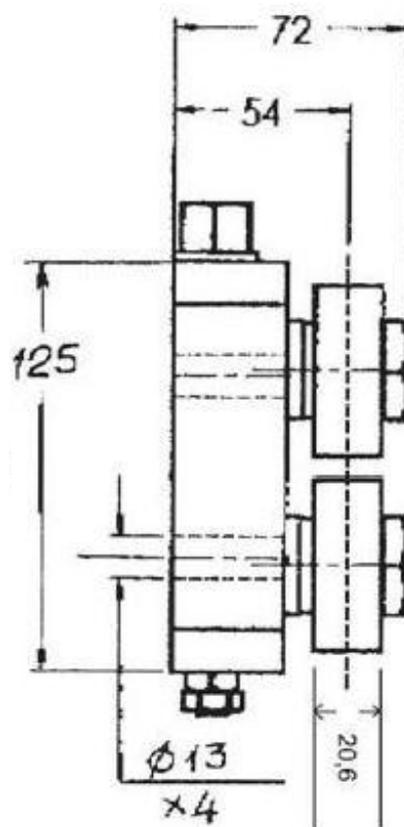
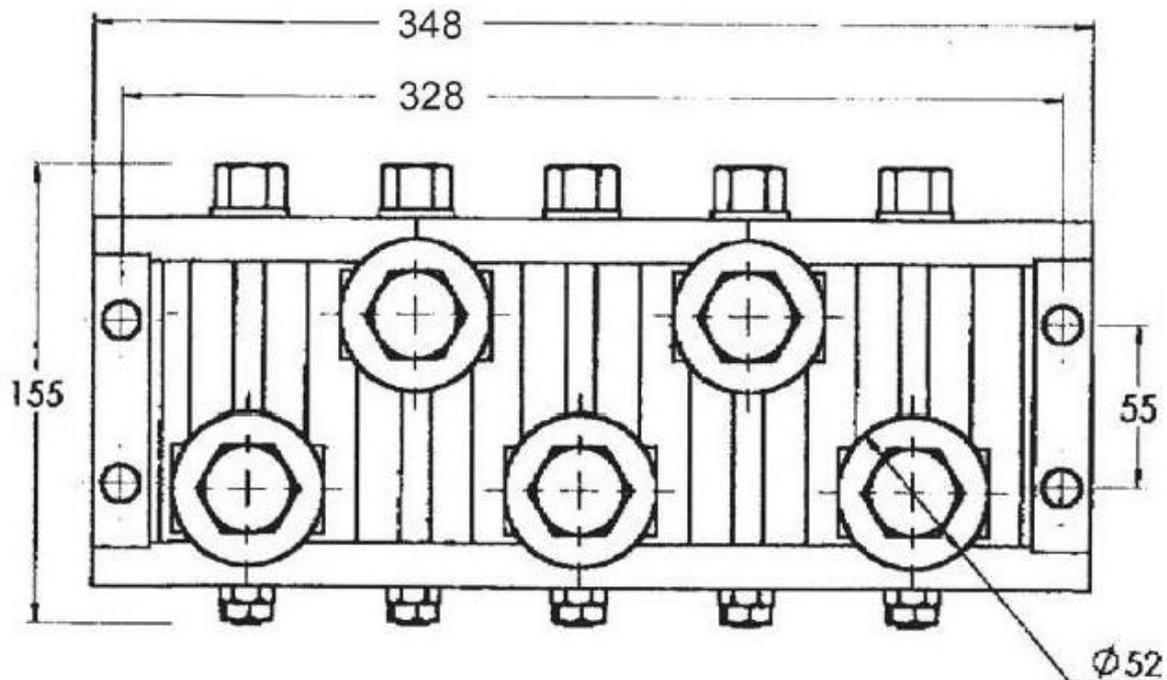


	SRGD552Ex	SRGD752Ex	SRGD952Ex	SRGD1152Ex	SRGD1352Ex
L	204	268	334	400	466
E	57	50	50	50	50
F	90	168	234	300	366

**Grundplatte SRGD552**

**Baureihe Typ SRGD552**

Ø 6,0-9,5 mm



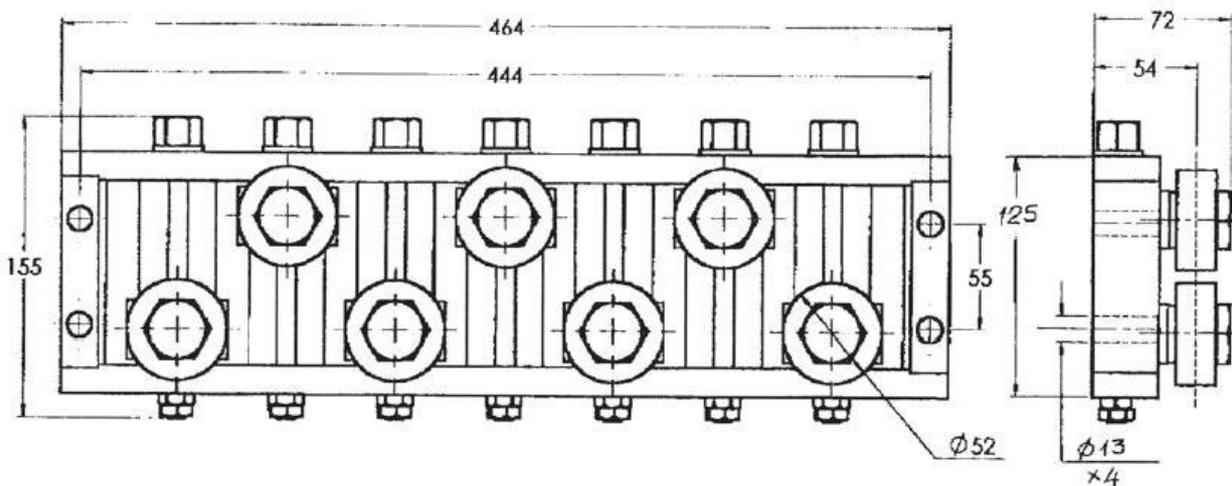
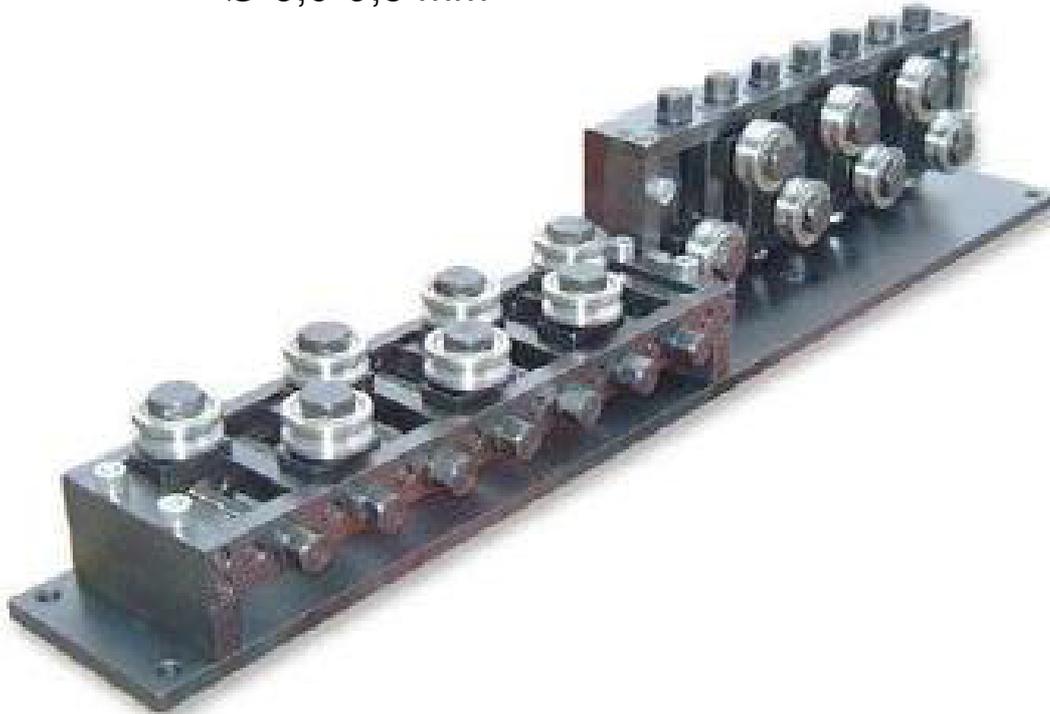
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte:SRGD752-GP**

**Baureihe Typ SRGD752**

Ø 6,0-9,5 mm



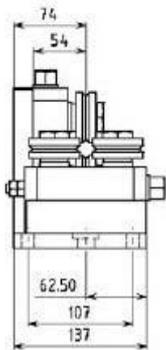
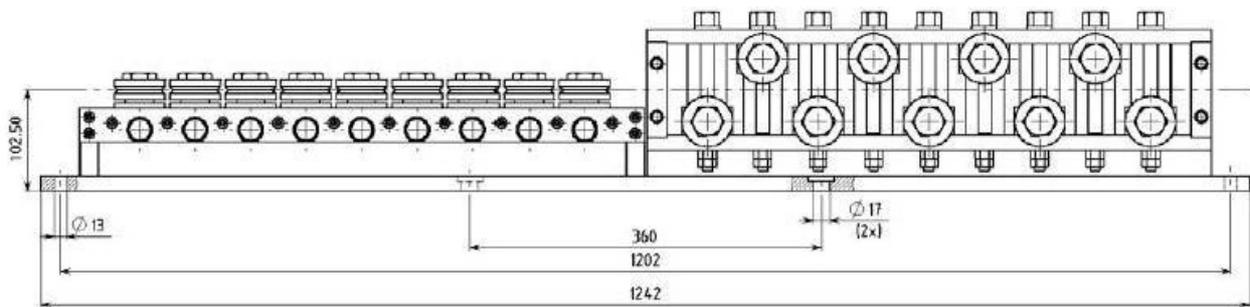
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD952-GP**

**Baureihe Typ SRGD952**

**Rotation: SRGD952-R**



**Option: Rotating**

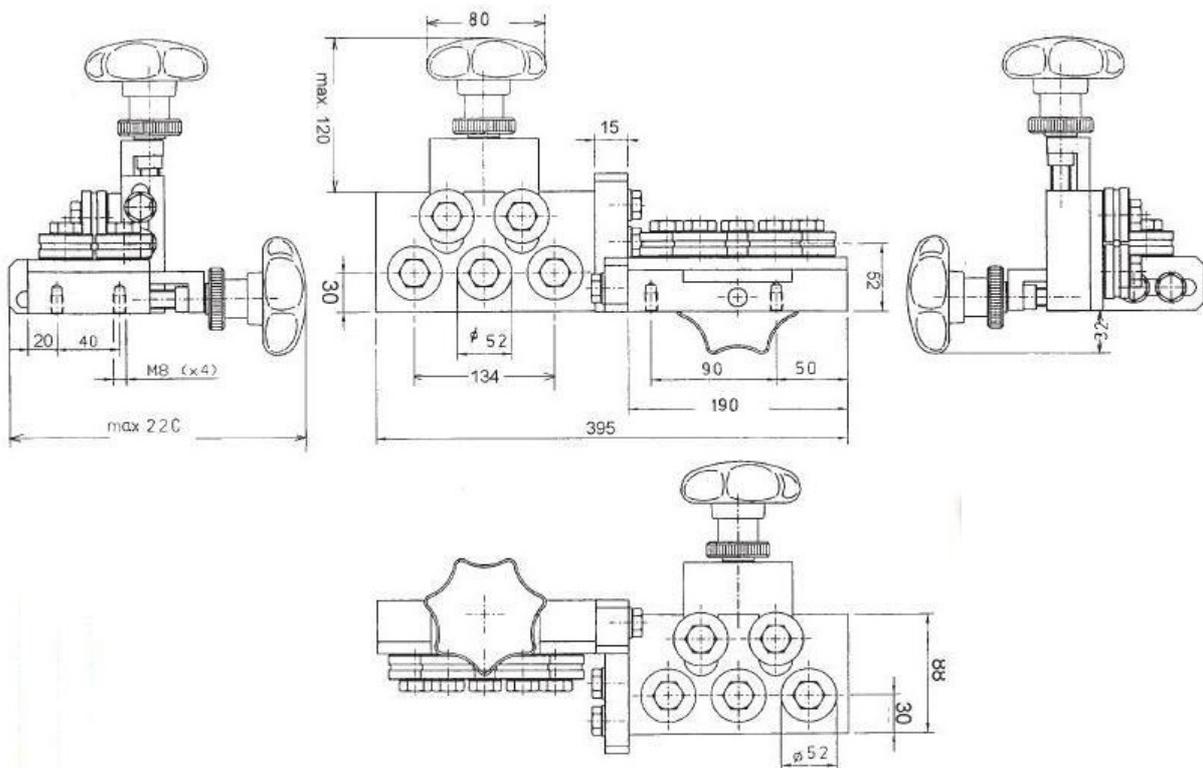


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD552-GS-VB    Baureihe Typ SRGD552-GS**

Ø 6,0-9,5 mm



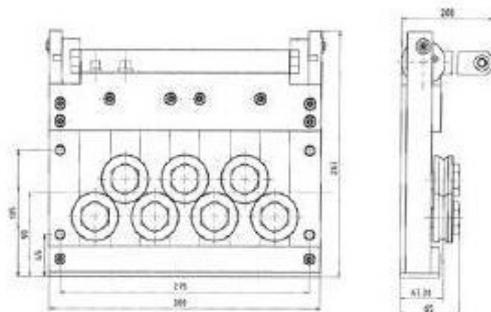
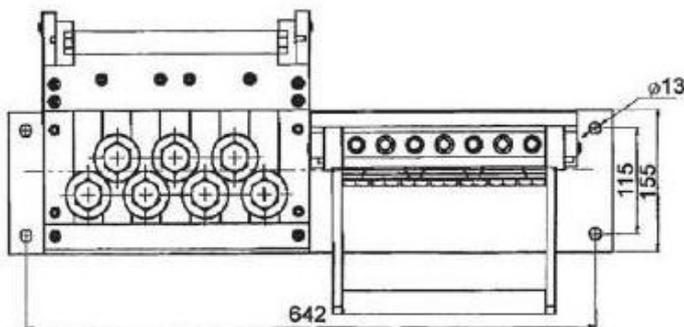
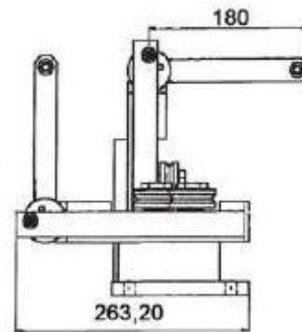
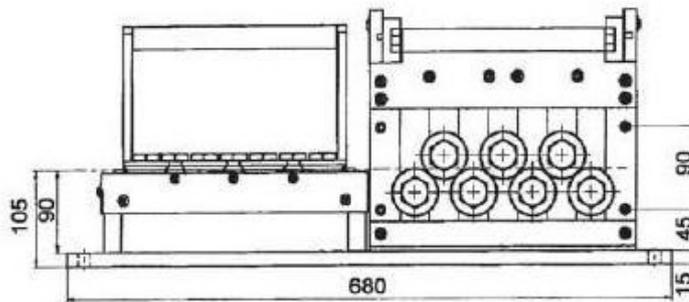
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD752-7GP**

**Baureihe Typ SRGD752-7**

Ø 6,0-9,5 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

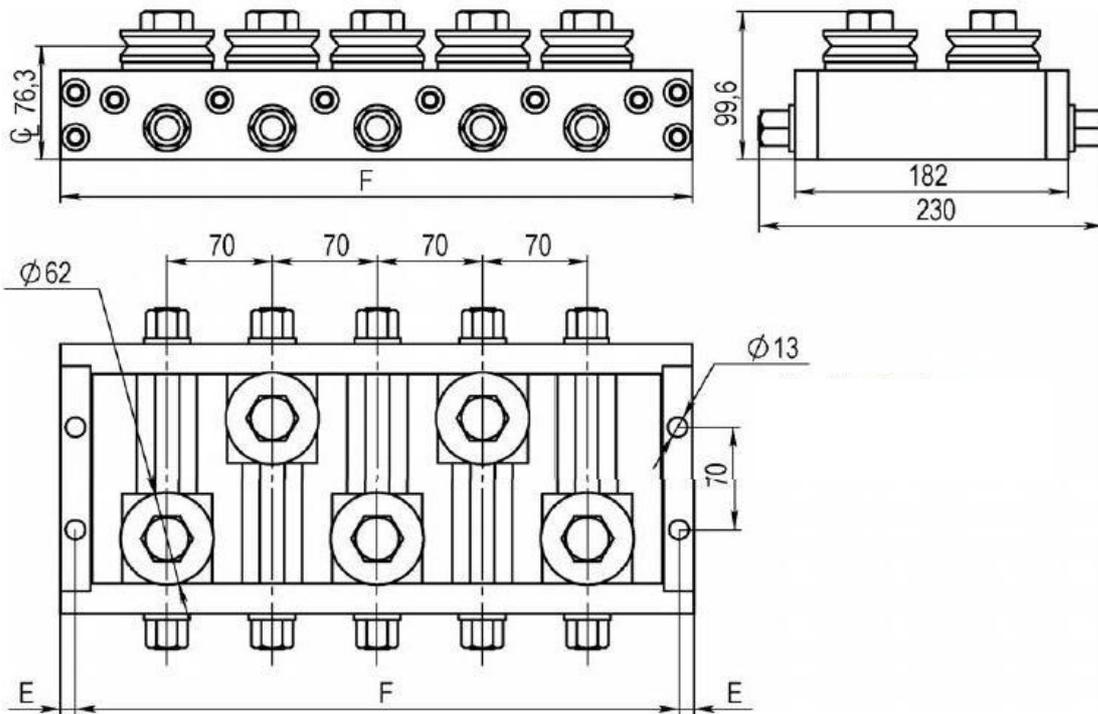


**Grundplatte SRGDx62-GP**



- Baureihe Typ SRGD562**
- Baureihe Typ SRGD762**
- Baureihe Typ SRGD962**
- Baureihe Typ SRGD1162**
- Baureihe Typ SRGD1362**

Ø 6,0-10,5 mm



	SRGD562	SRGD762	SRGD962	SRGD1162	SRGD1362
L	422	562	702	842	982
E	10	10	10	10	10
F	402	542	682	822	962

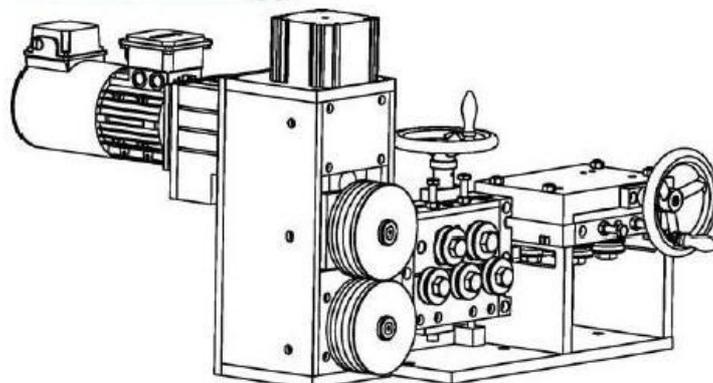
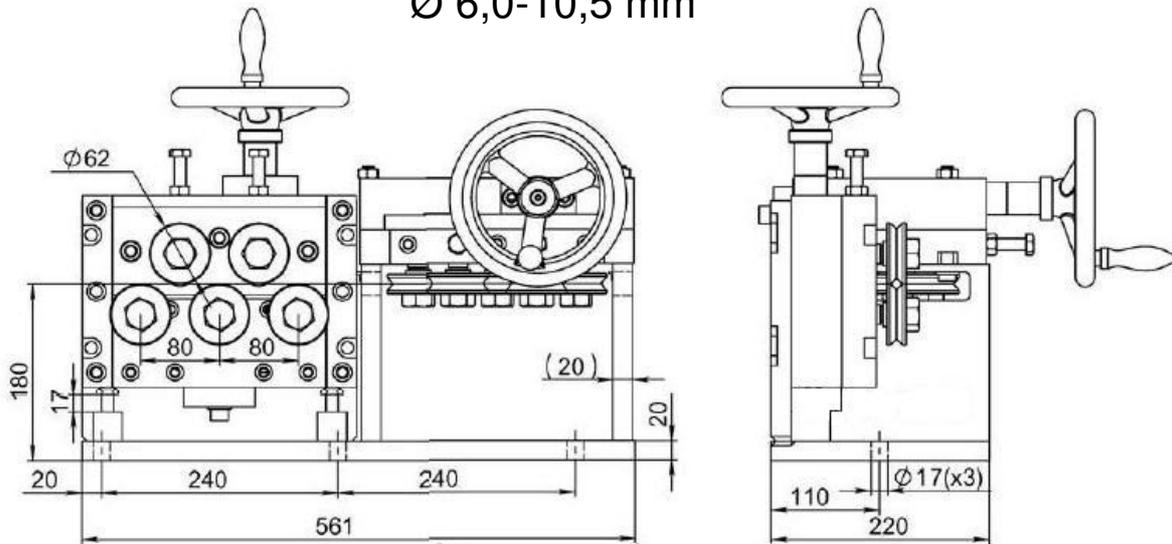
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD562-GP**

**Baureihe Typ SRGD562GS**

Ø 6,0-10,5 mm



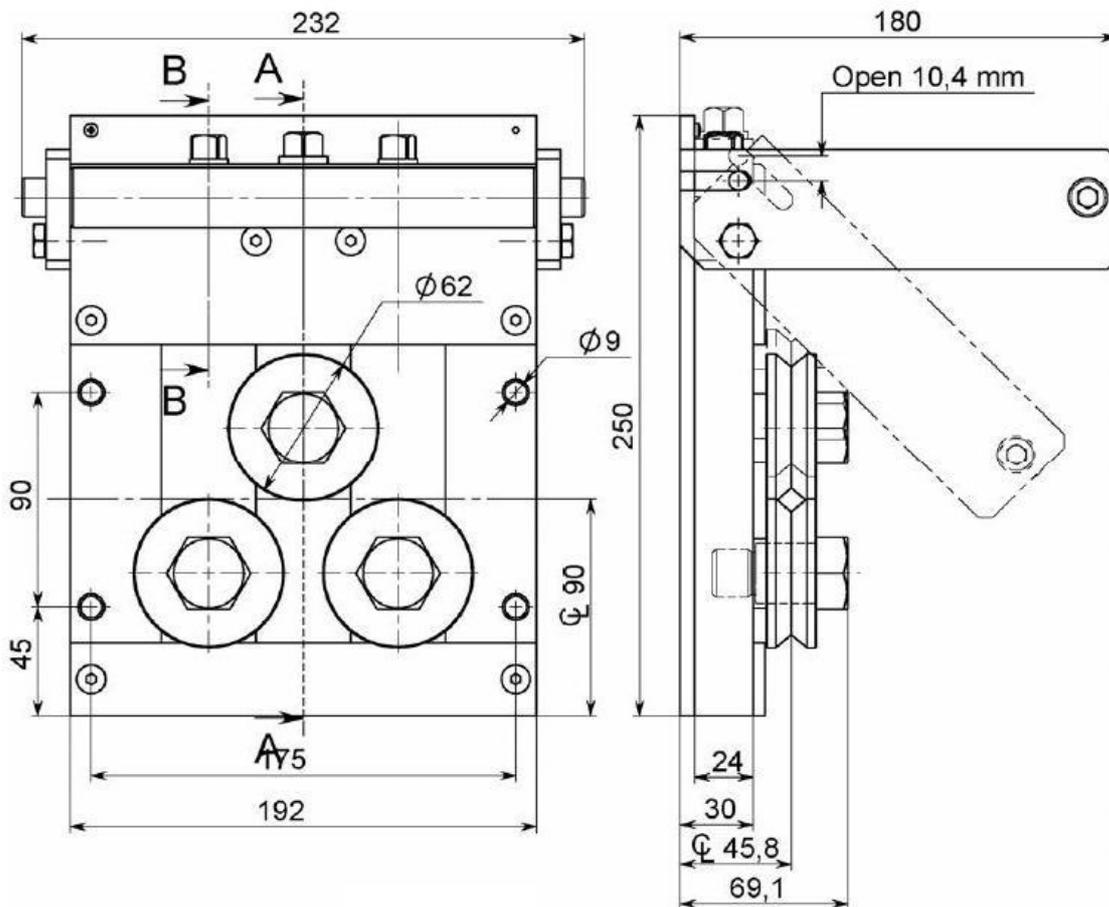
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Baureihe Typ SRGD362**

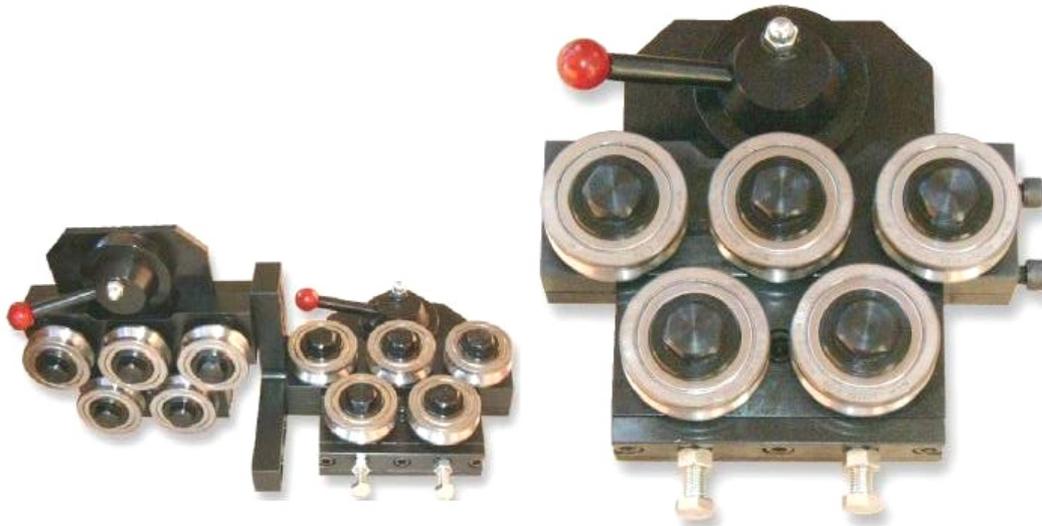


Ø 6,0-10,5 mm

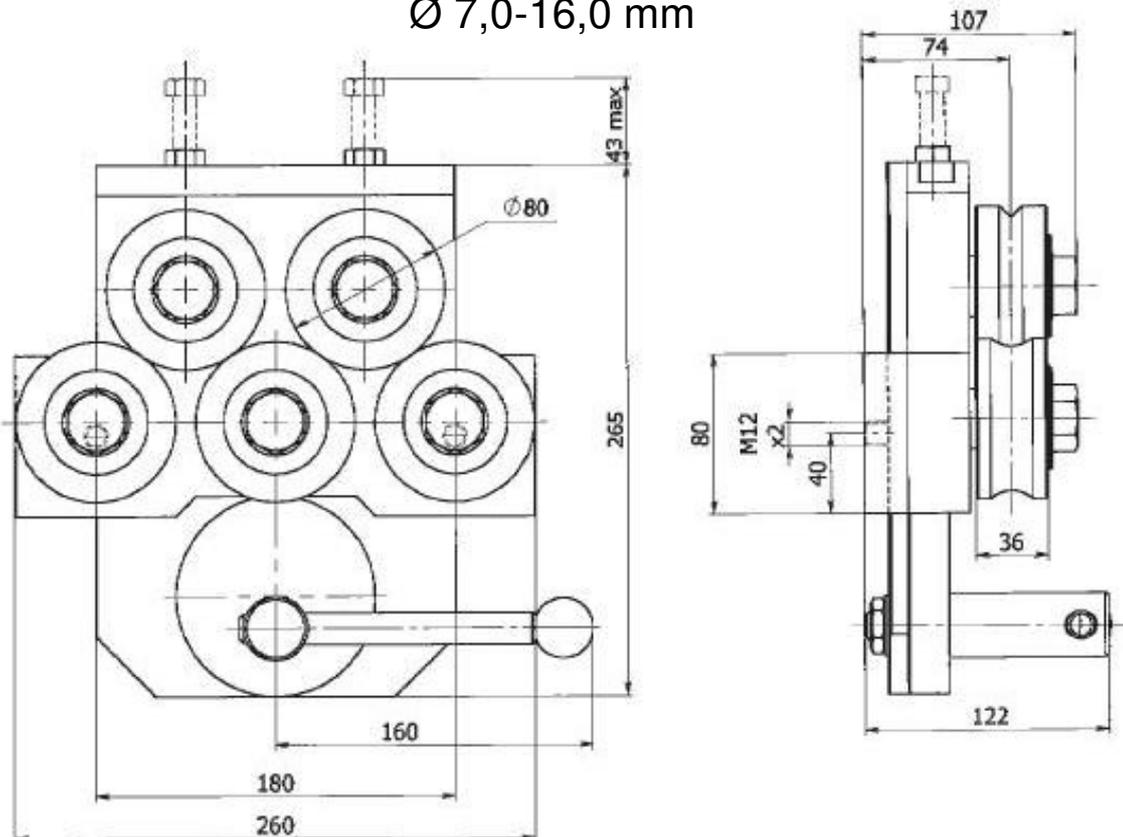


**Verbindungsbügel: SRGD580-VB**

**Baureihe Typ SRGD580Ex**



Ø 7,0-16,0 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**

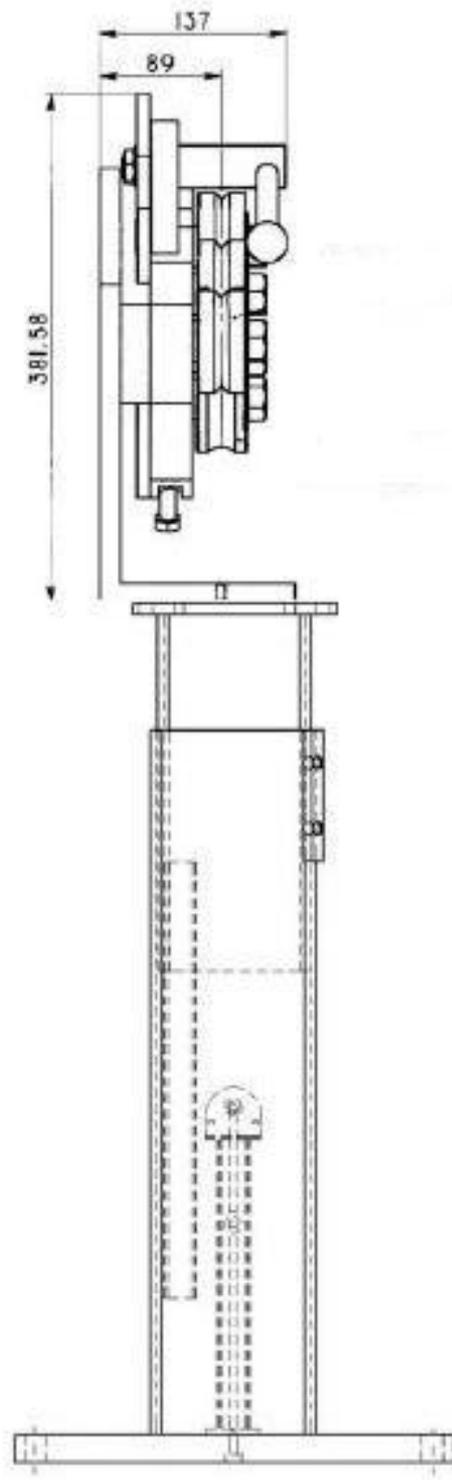
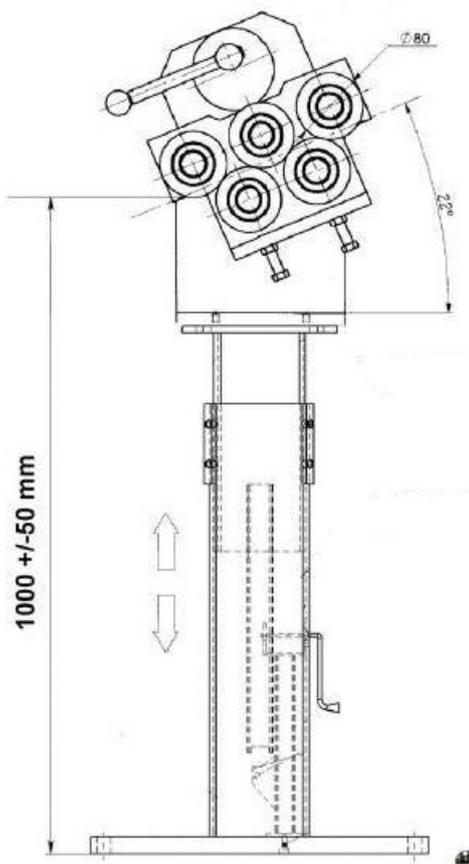


**Ständer: SRGD580-ST1**

**Baureihe Typ SRGD580Ex**



Ø 7,0-16,0 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**

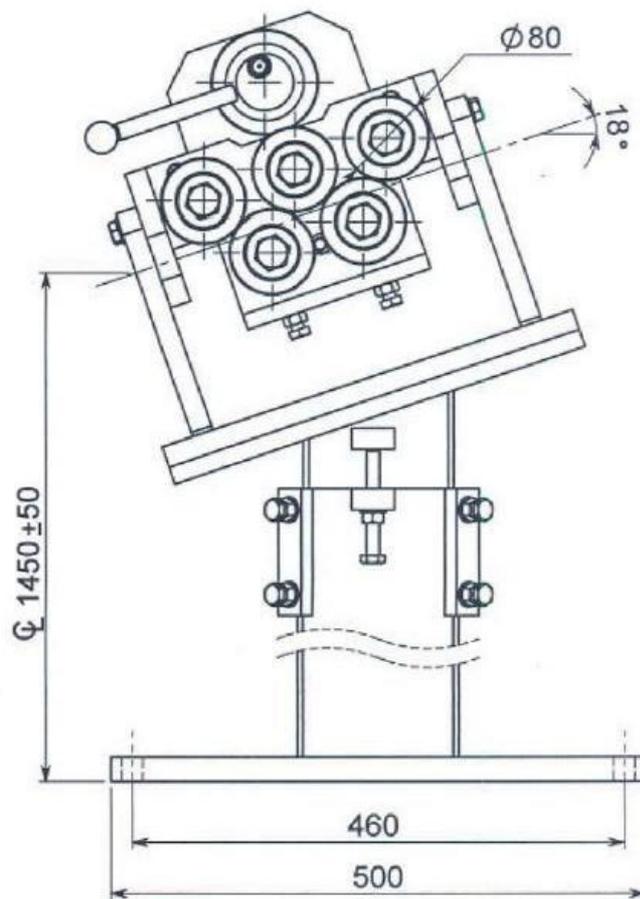
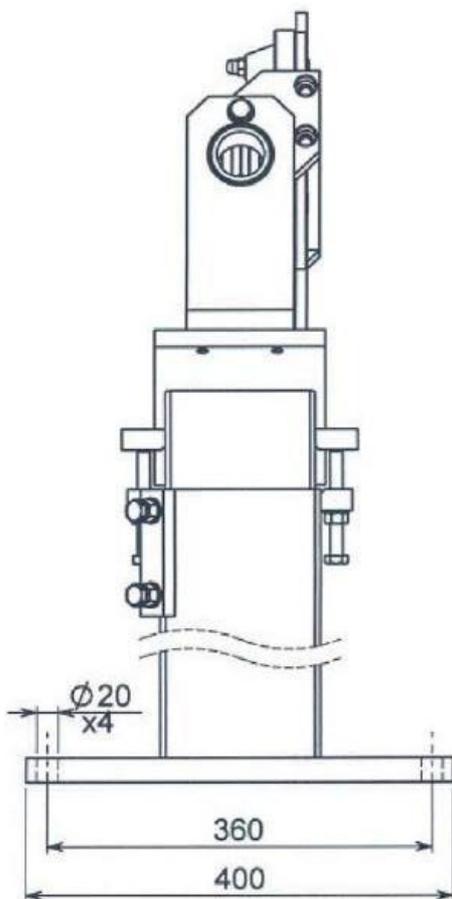
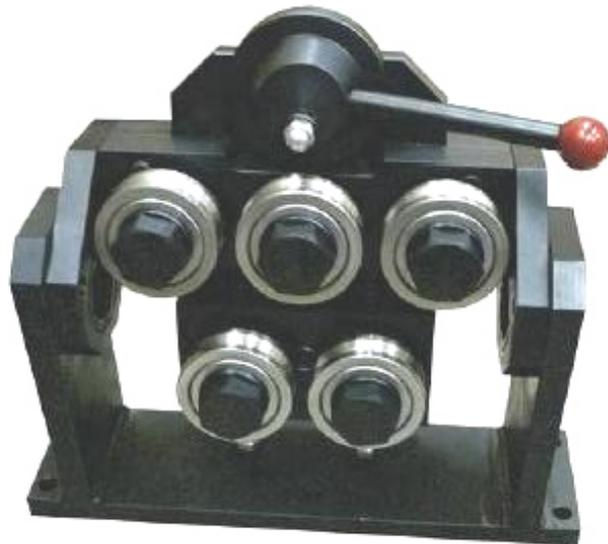


**Ständer: SRGD580-ST2**

**Baureihe Typ SRGD580Ex**



Ø 7,0-16,0 mm

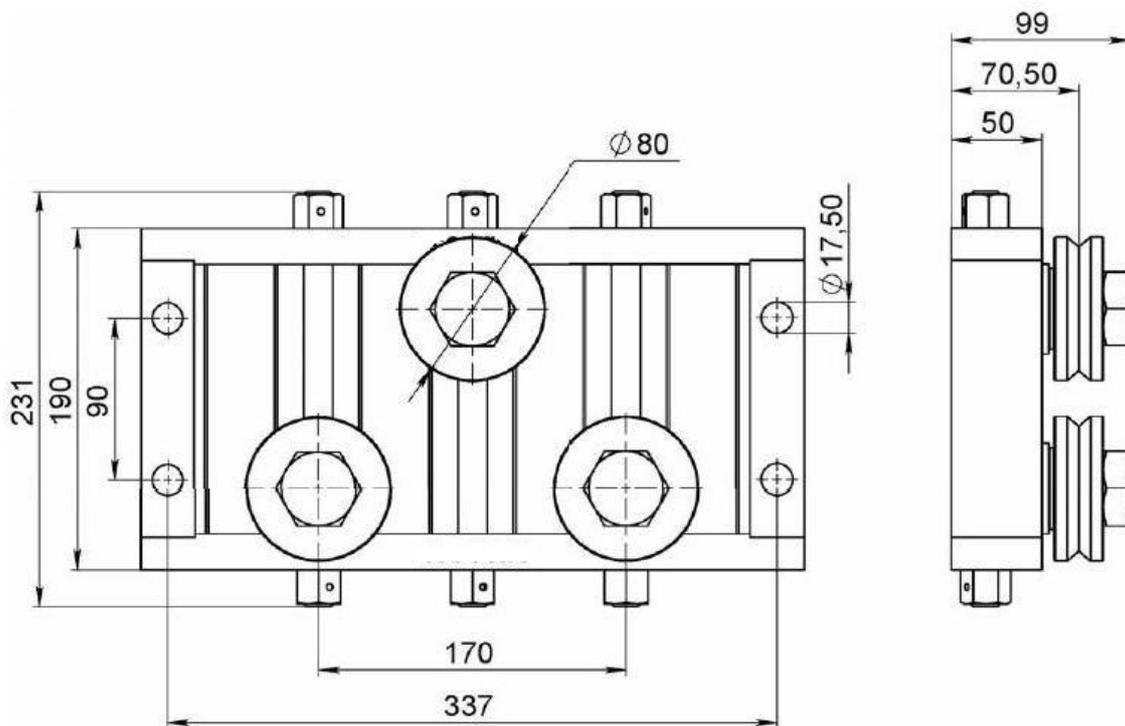


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte SRGD380-GP**

**Baureihe Typ SRGD380**



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

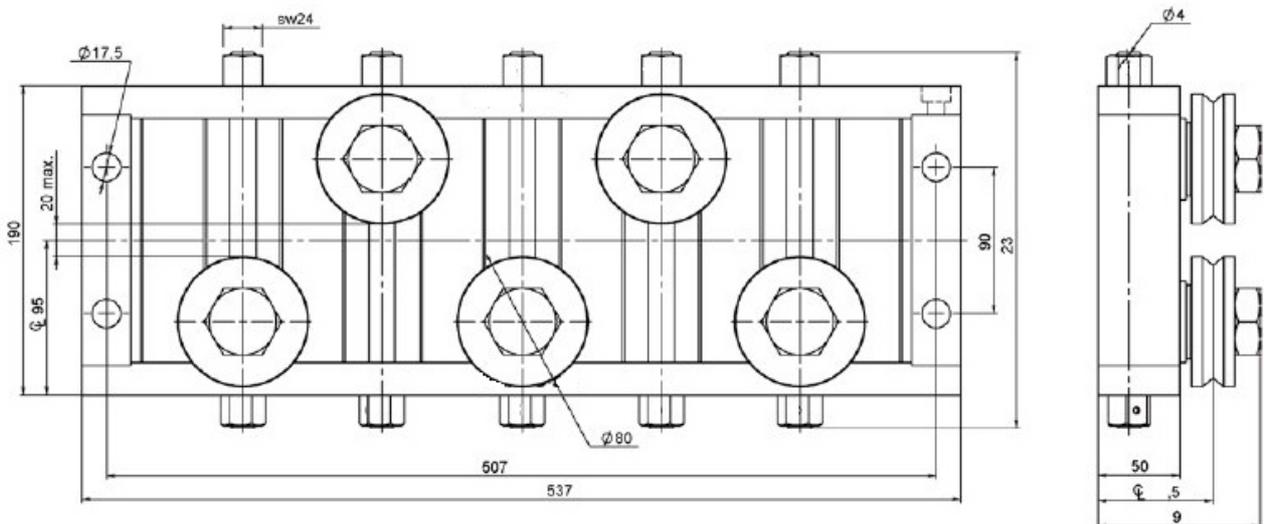


**Grundplatte SRGD580-GP**

**Baureihe Typ SRGD580**



Ø 7,0-16,0 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**

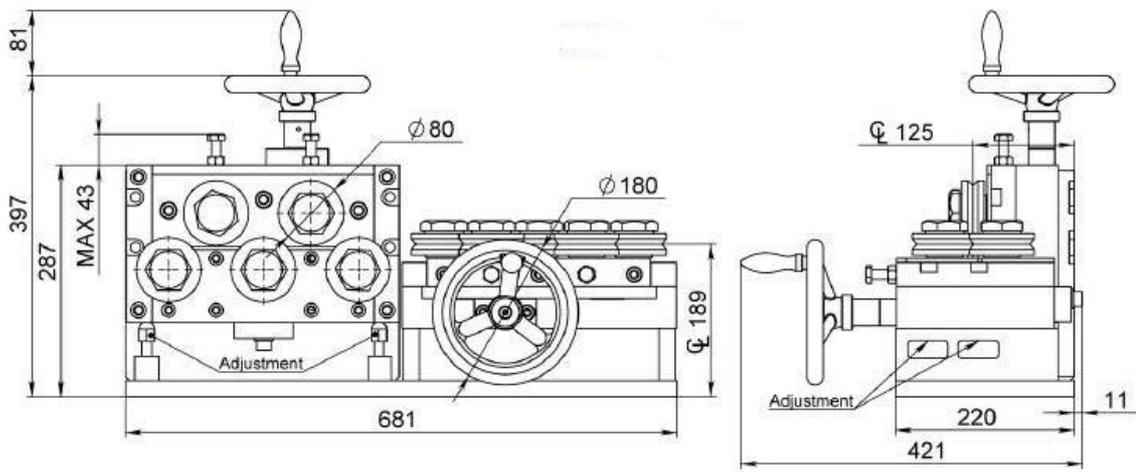
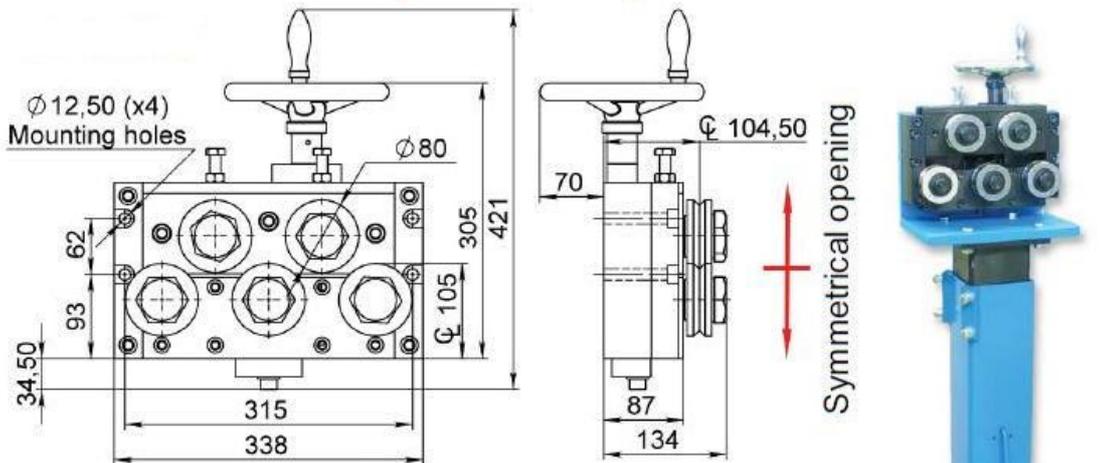


**Grundplatte: SRGD580-GP2**

**Baureihe Typ SRGD580GS**

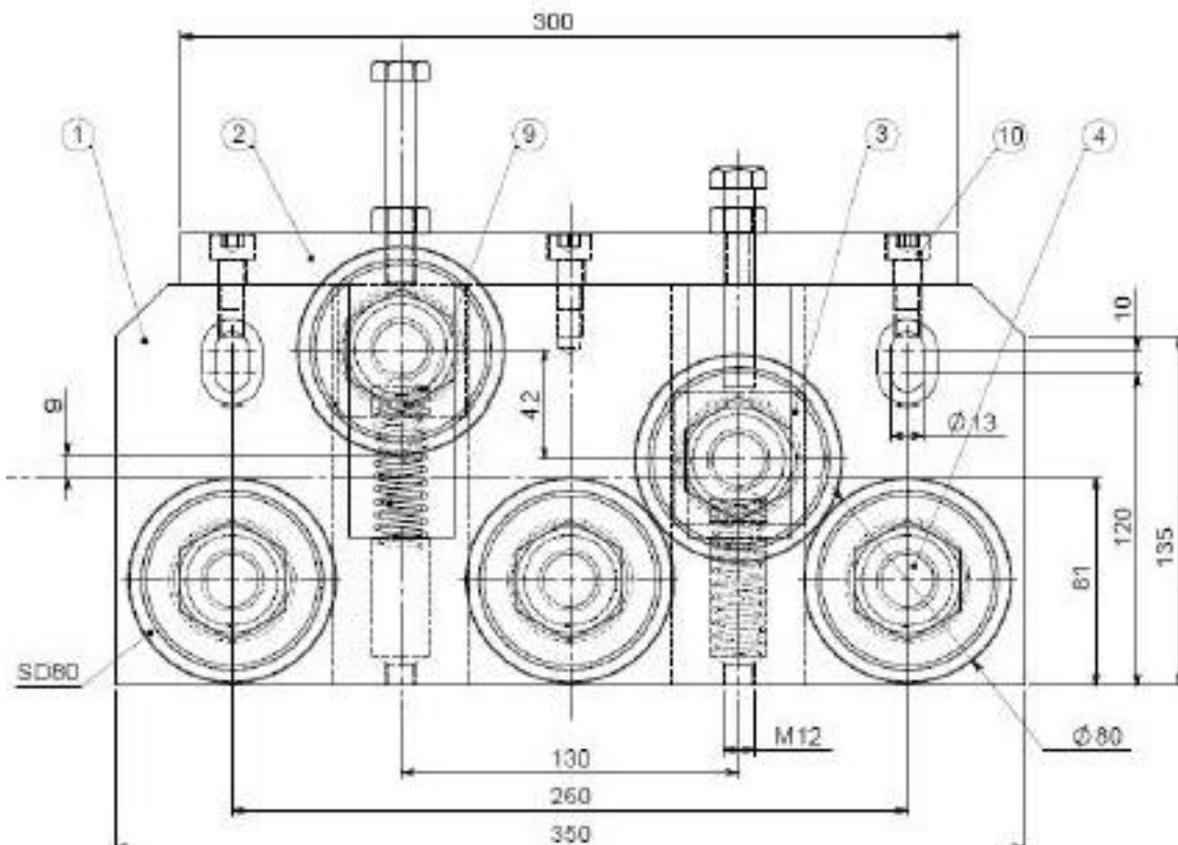
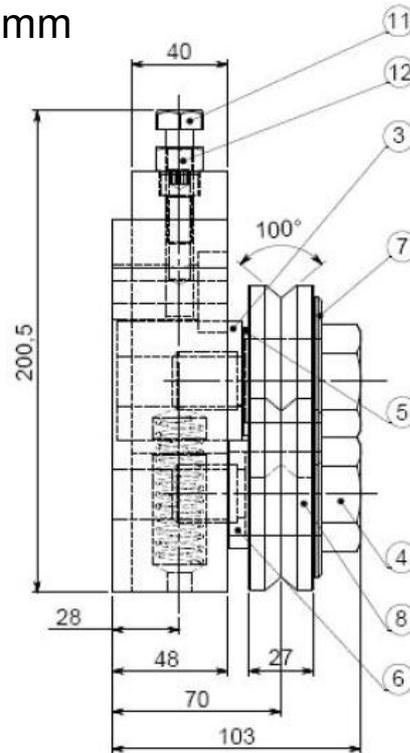
**Ständer: SRGD580-ST3**

Ø 7,0-16,0 mm



**Baureihe Typ SRGD580-2**

Ø 7,0-16,0 mm

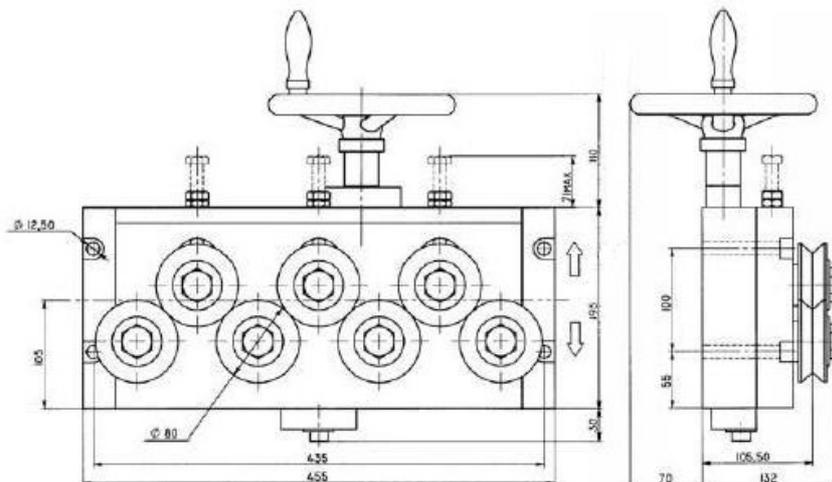
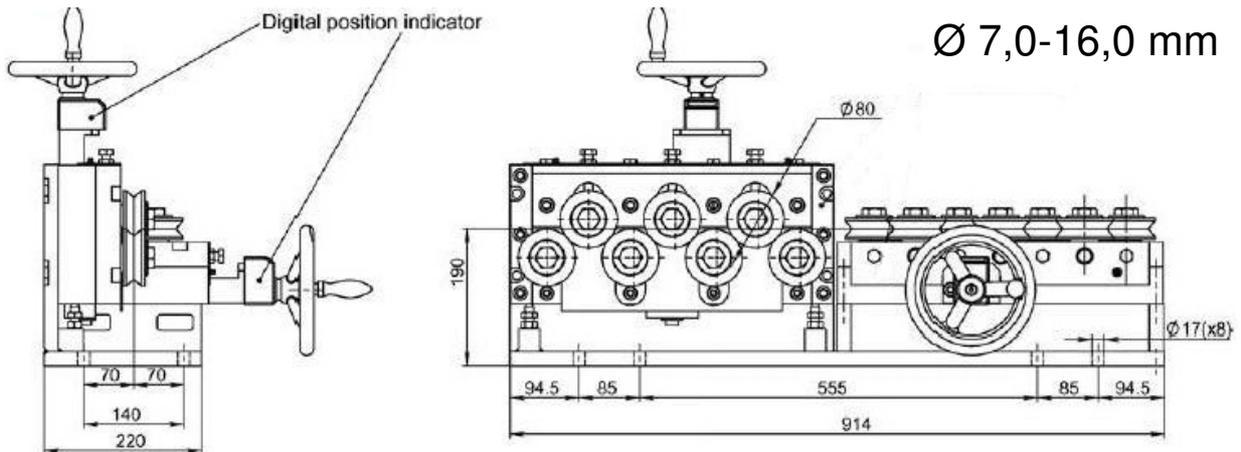
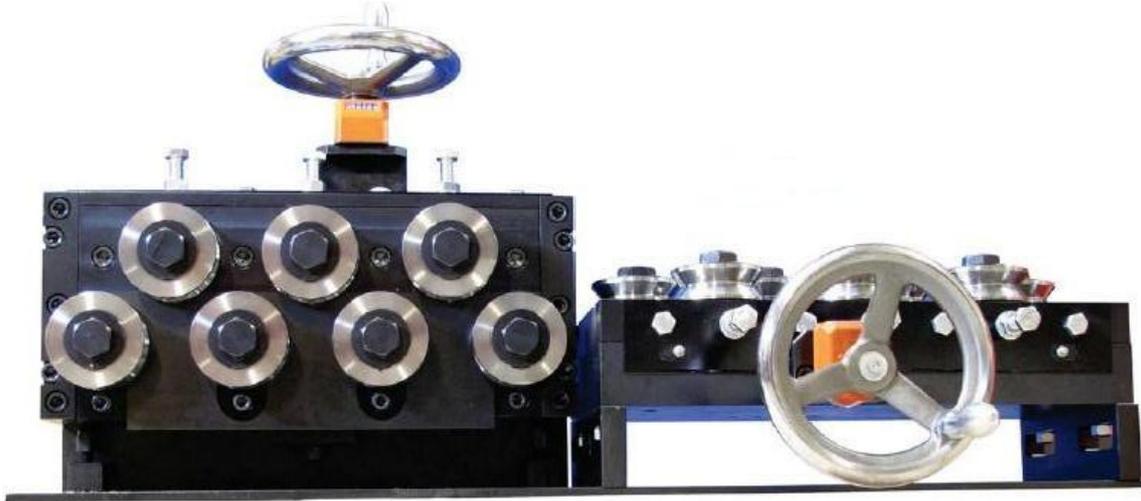


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD780-GP**

**Baureihe Typ SRGD780GS**



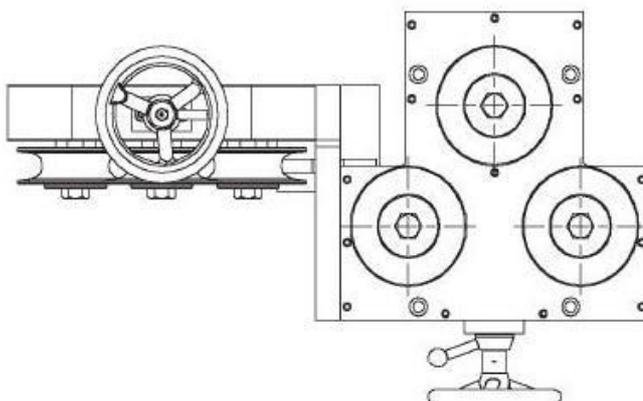
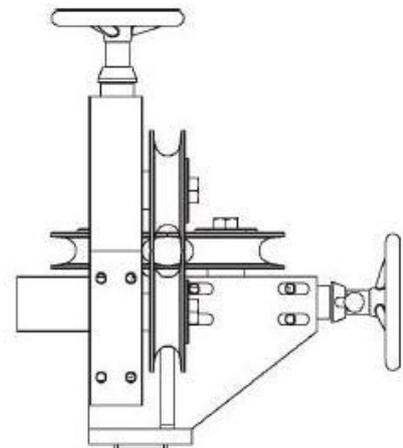
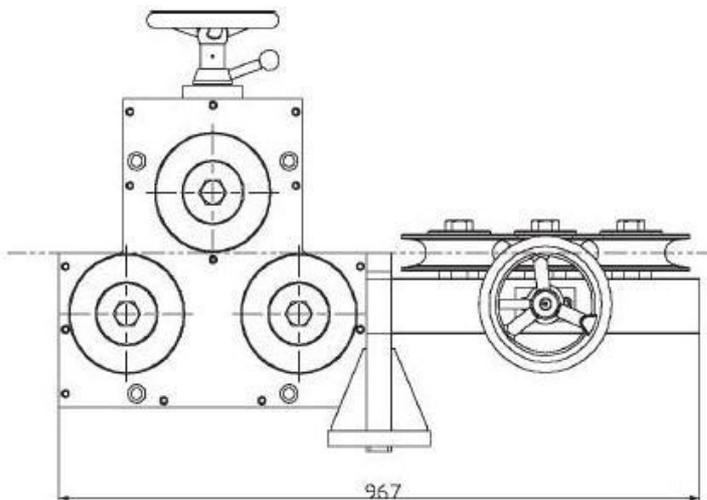
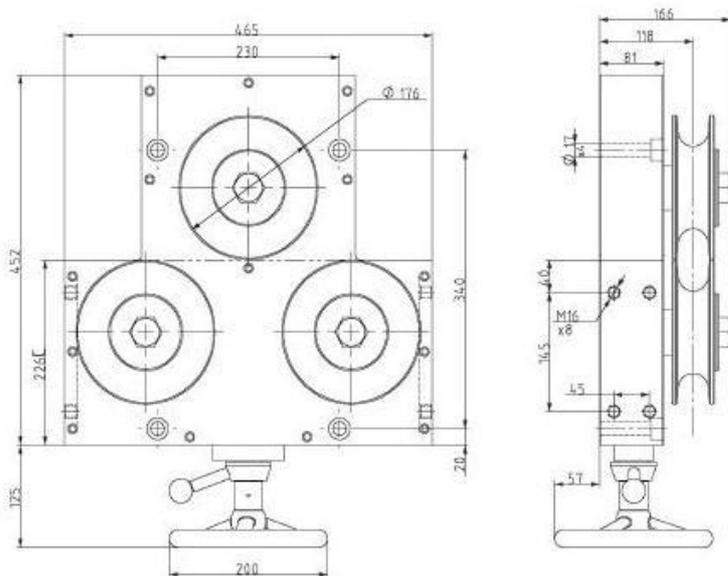
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**



**Ständer: SRGD3176-ST**

**Baureihe Typ SRGD3176GS**

Ø 15,0-30,0 mm





**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**



**Grundplatte: SRGD5100-GP**

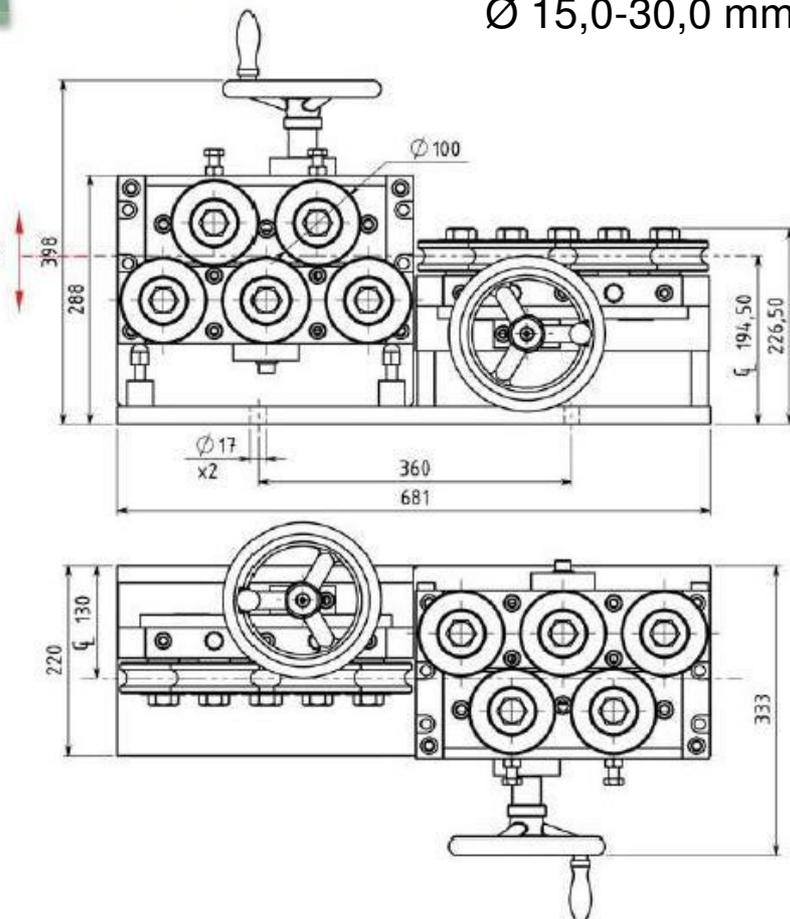
**Baureihe Typ SRGD5100GS**

**Ständer: SRGD5100-GP-ST**



Ø 15,0-30,0 mm

Symmetrical opening



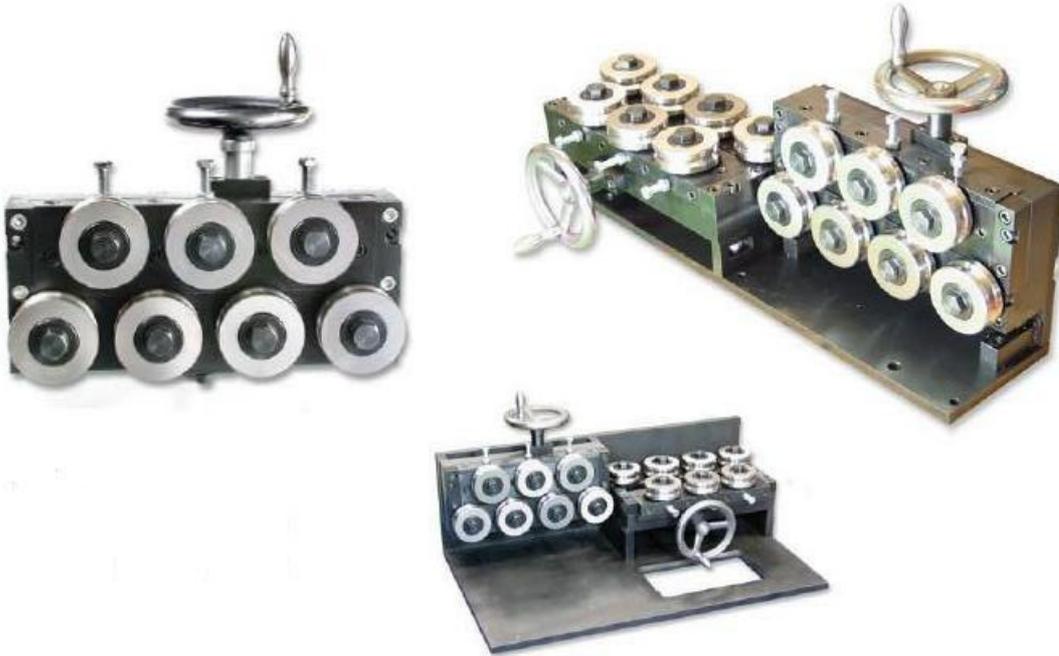
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



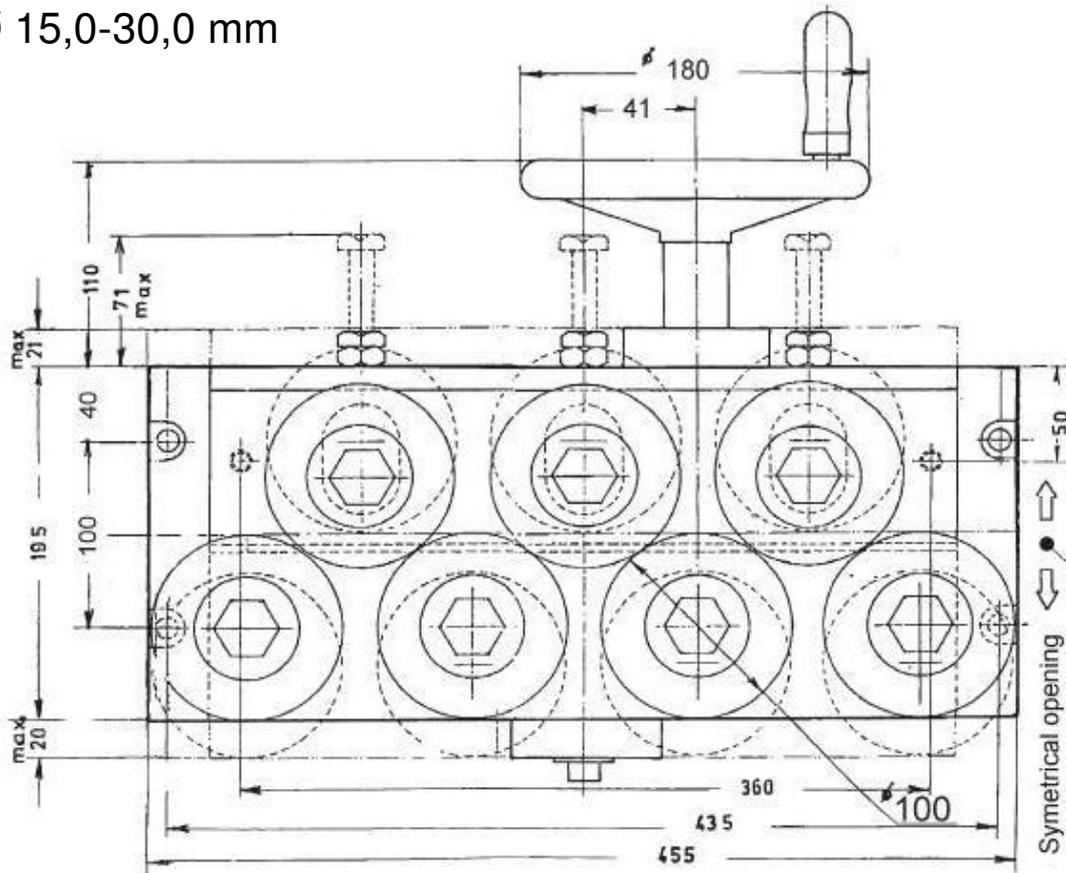
**Grundplatte: SRGD7100-GP**

**Baureihe Typ SRGD7100GS**

**Grundplatte: SRGD7100-W**



Ø 15,0-30,0 mm



**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**

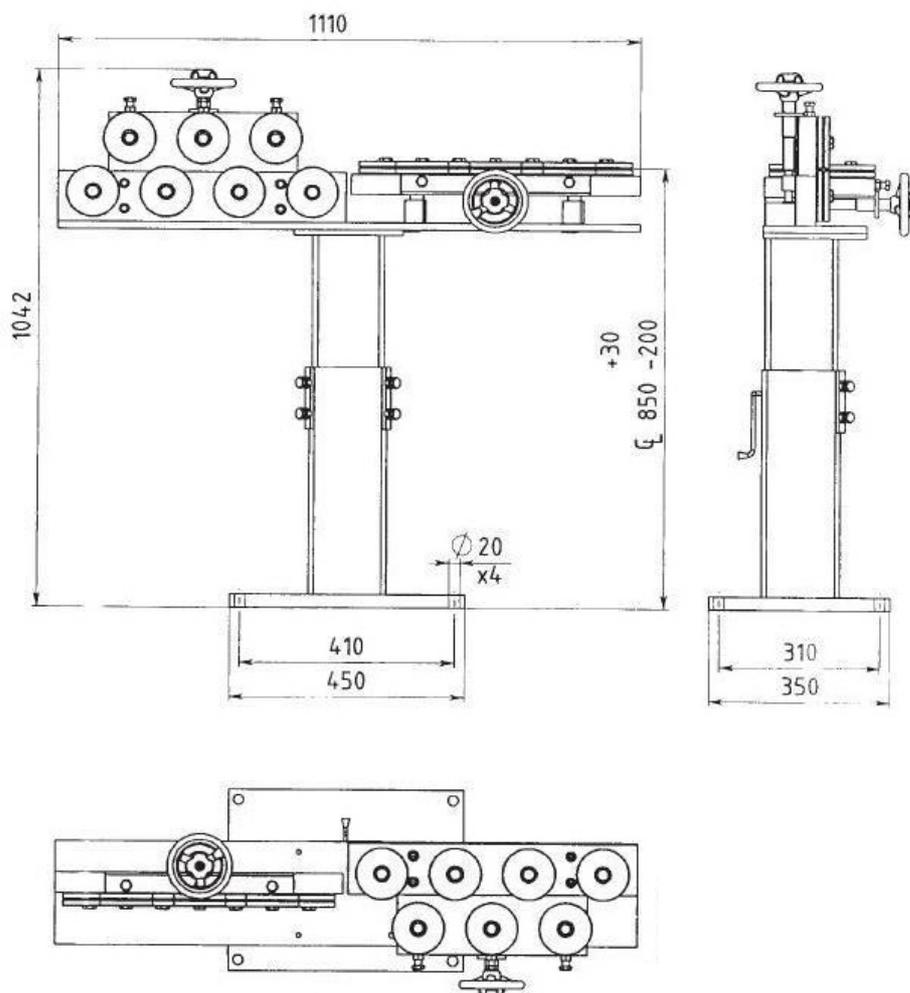


**Grundplatte: SRGD7100-GP2**

**Baureihe Typ SRGD7100GS**

**Ständer: SRGD7100-ST**

Ø 15,0-30,0 mm



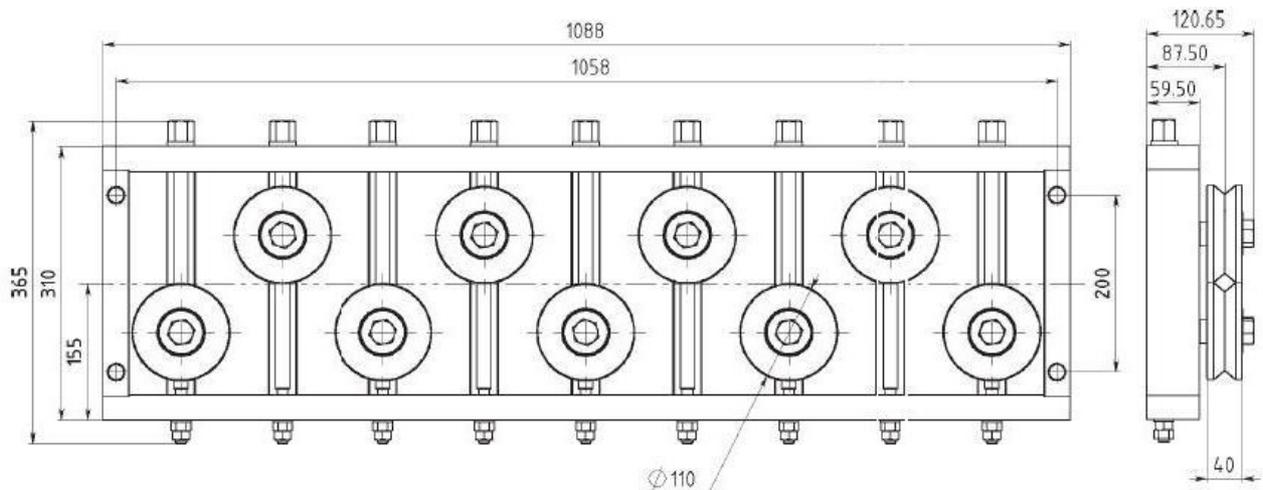
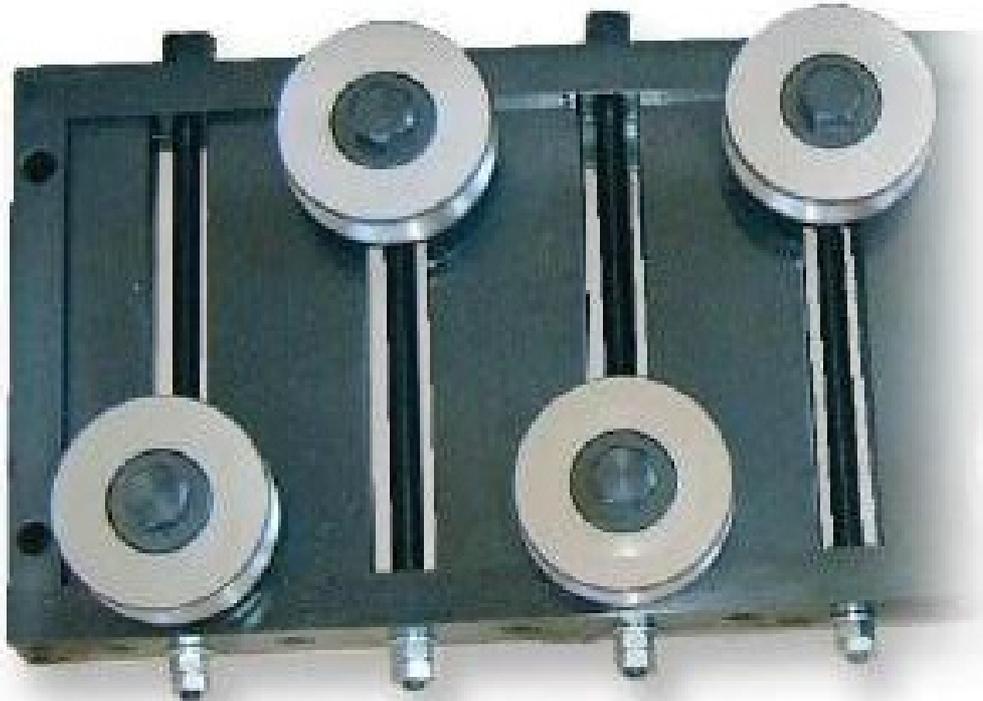
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD9110-GP**

**Baureihe Typ SRGD9110**

Ø 9,0-23,0 mm

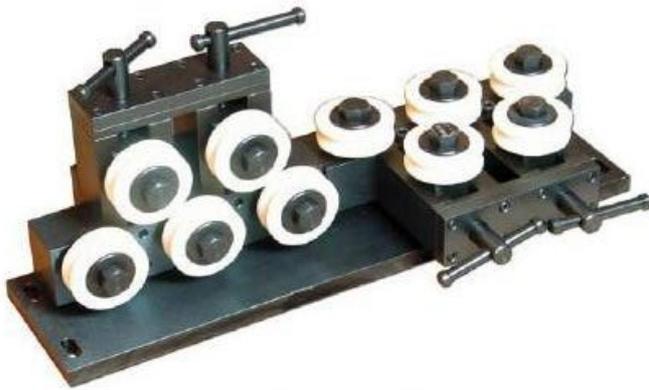


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**

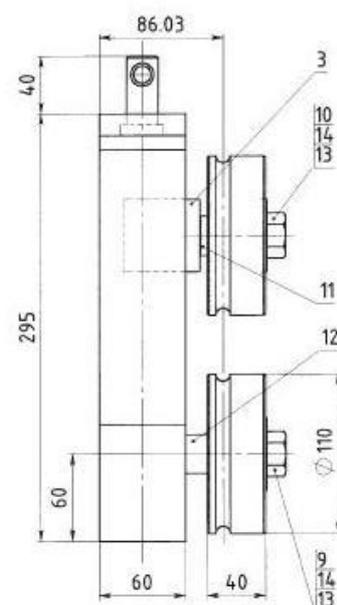
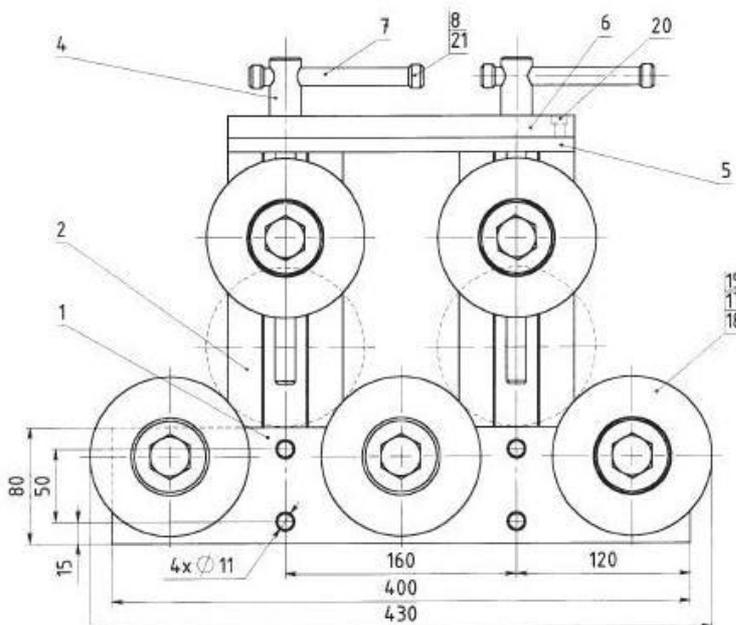
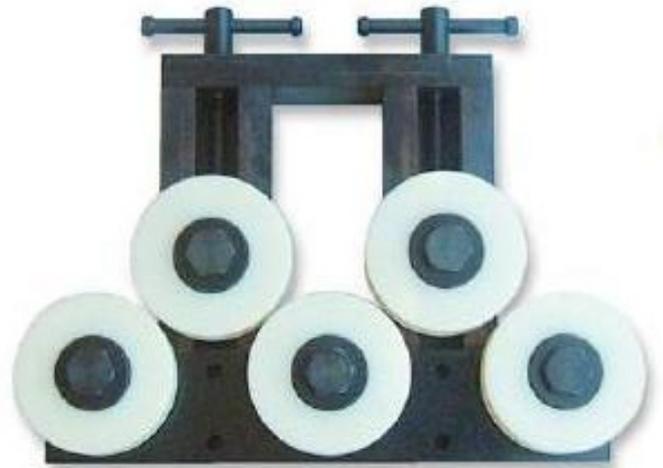


**Grundplatte: SRGD5110-GP**

**Baureihe Typ SRGD5110GS**



Ø 9,0-23,0 mm

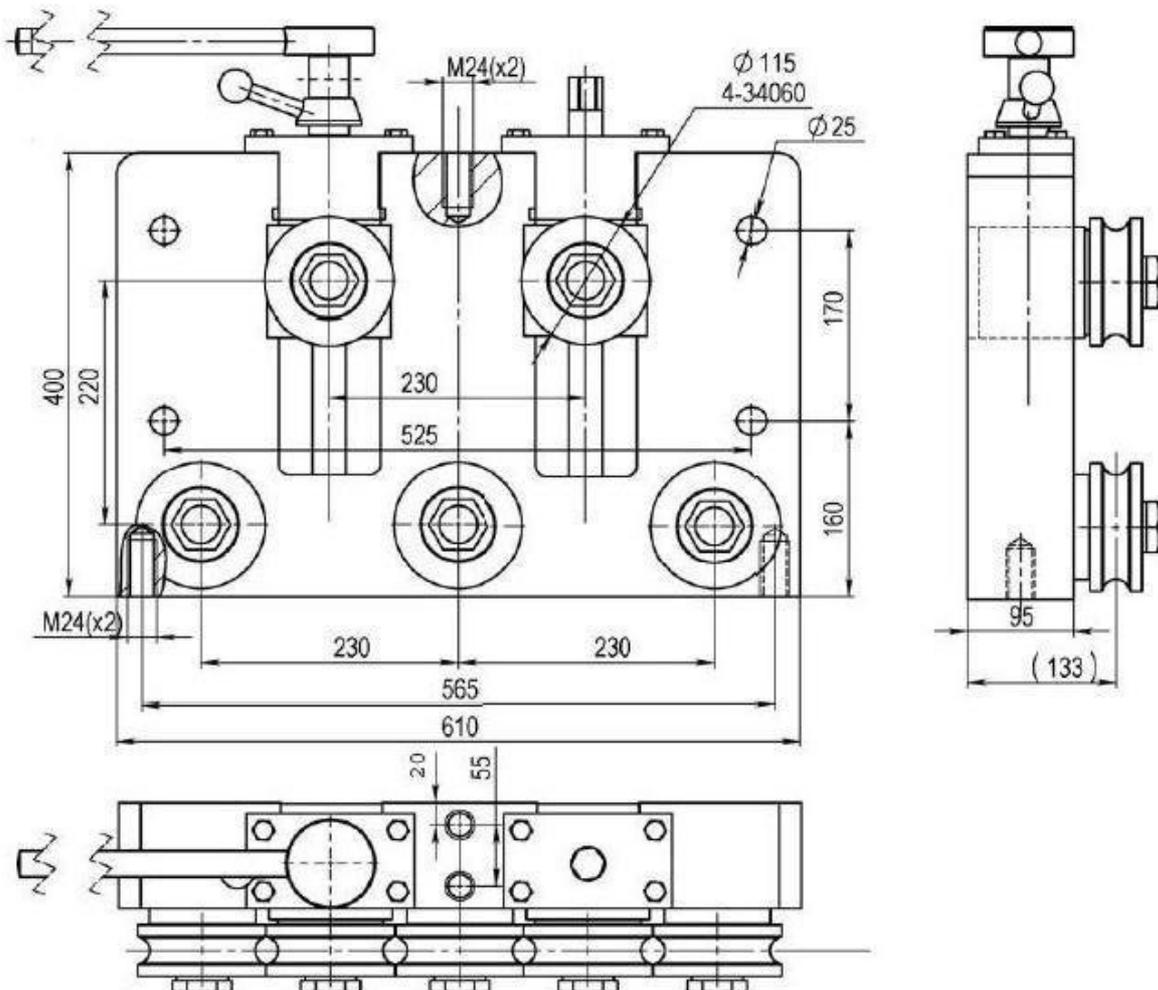


**Grundplatte: SRGD5115-GP**

**Baureihe Typ SRGD5115GS**

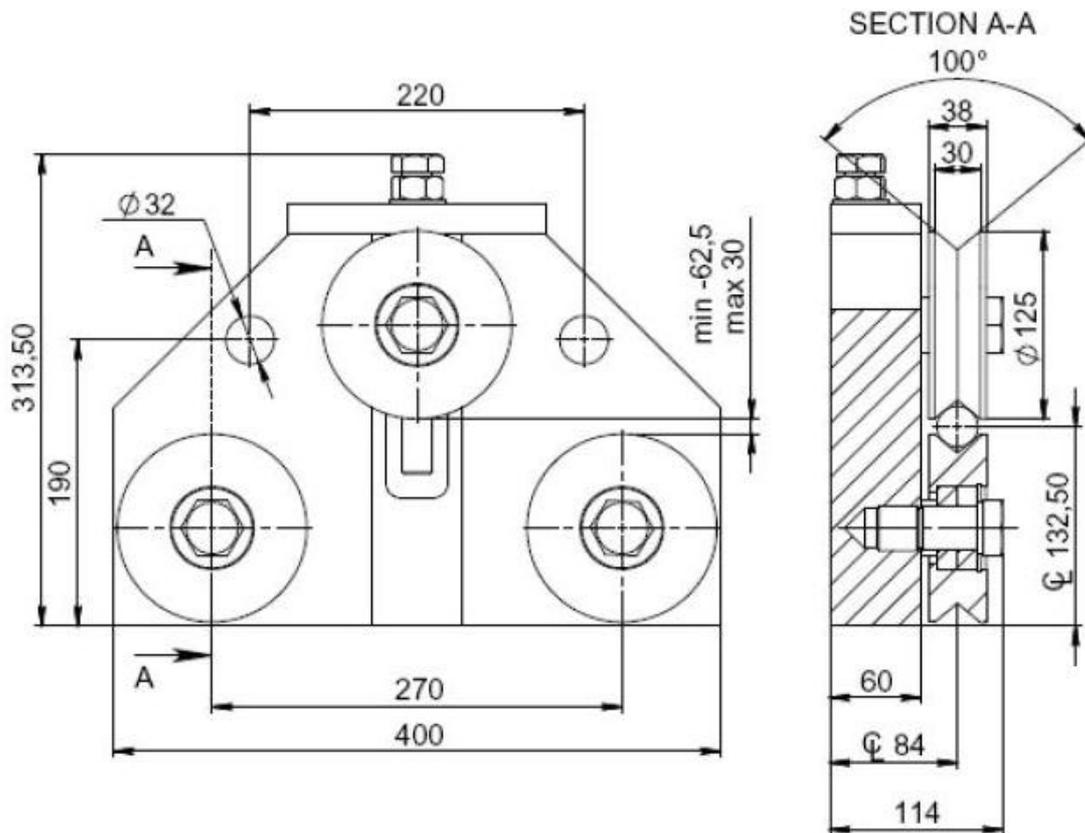


Ø 20,0-31,0 mm



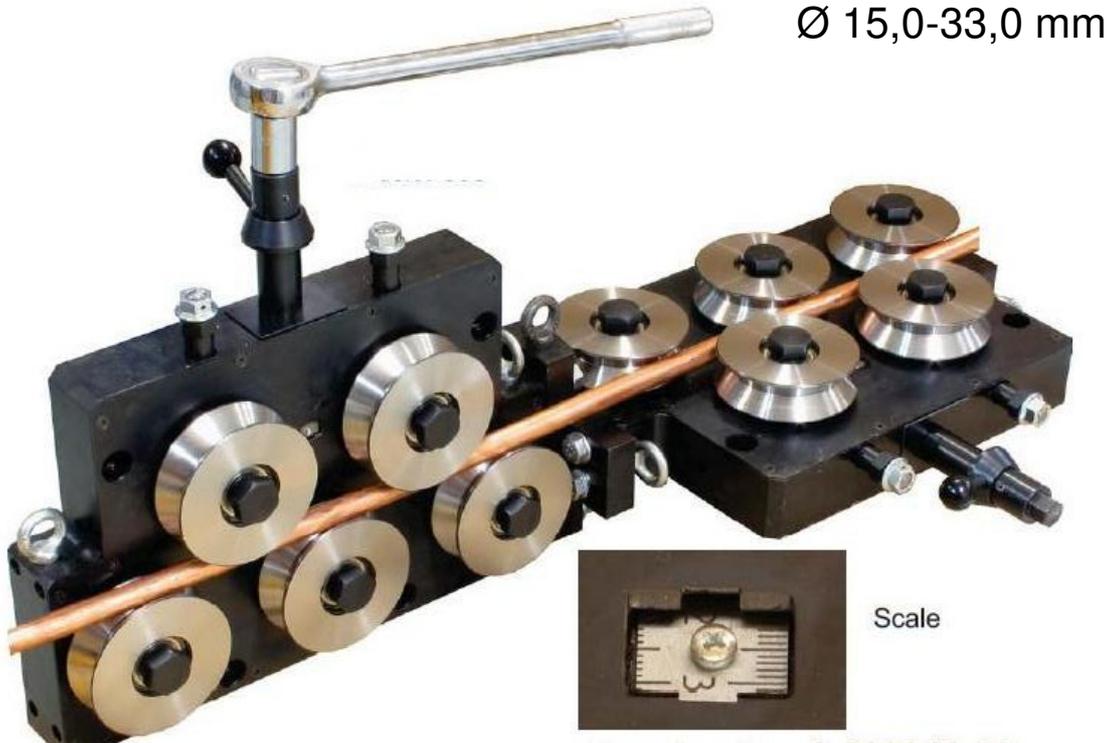
**Baureihe Typ SRGD5125GS**

Ø 15,0-28,0 mm



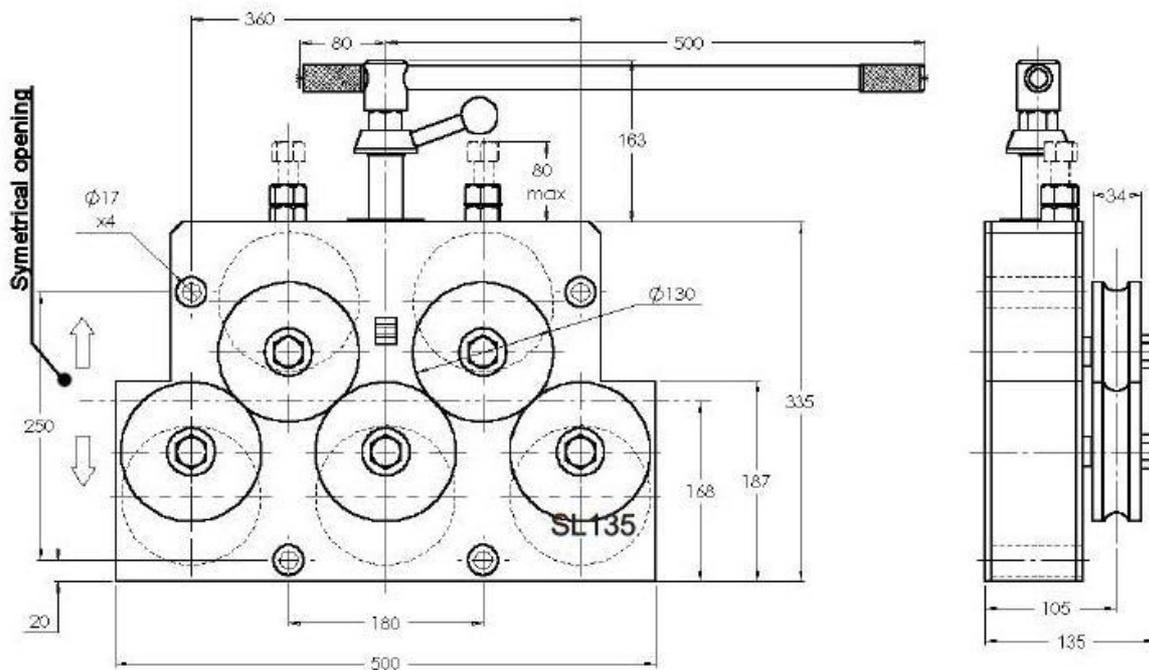
**Verbindungsbügel: SRGD5130-VB**

**Baureihe Typ SRGD5130GS**



Ø 15,0-33,0 mm

Ø 15-40mm

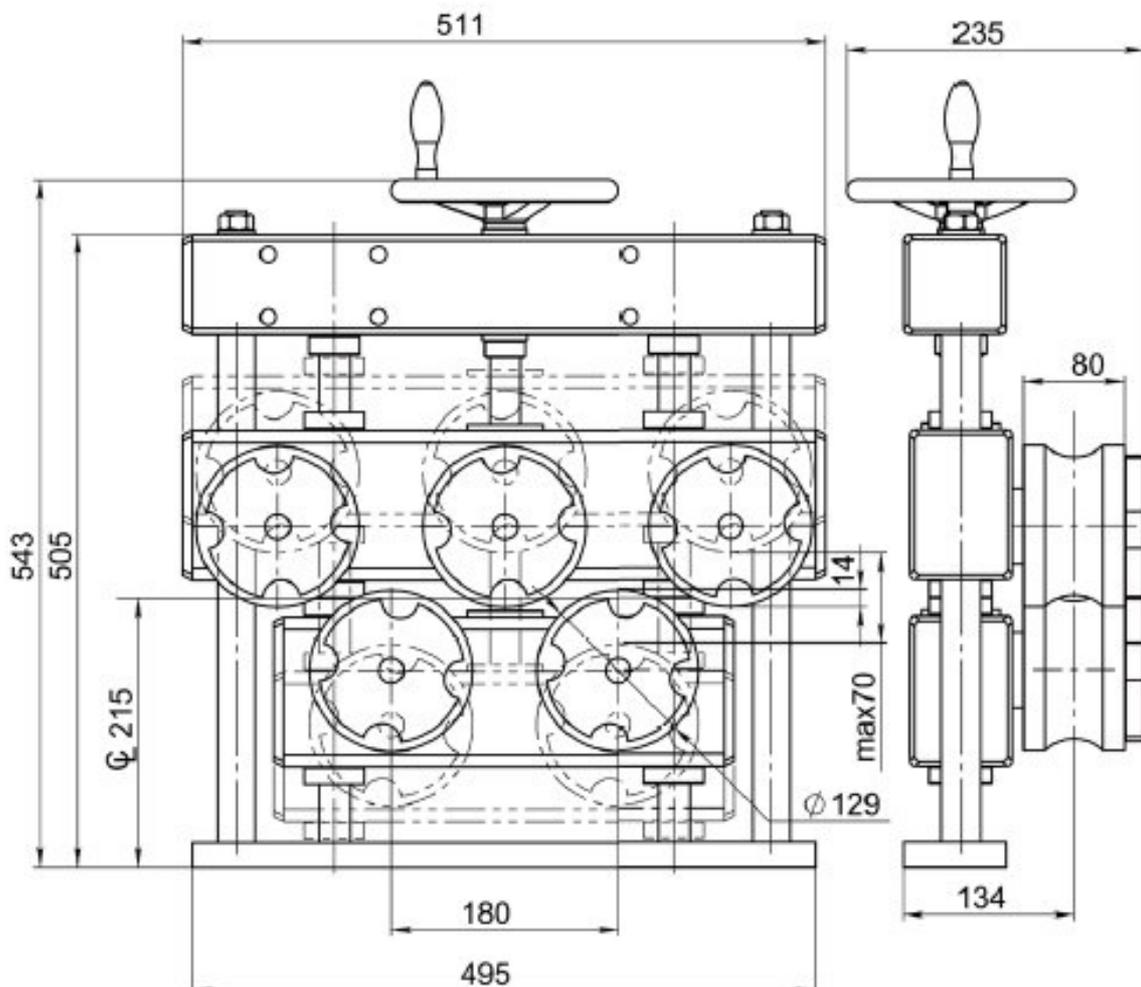




**Baureihe Typ SRGD5129GS**



Ø 20,0-65,0 mm



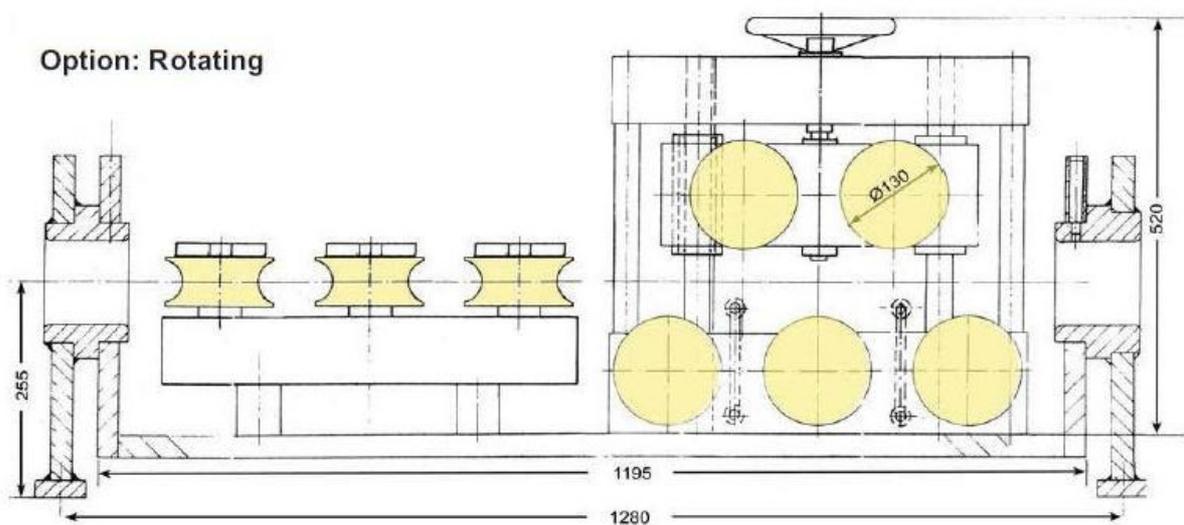
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Grundplatte: SRGD5130-GP**

**Baureihe Typ SRGD5130GS**

Ø 20,0-65,0 mm



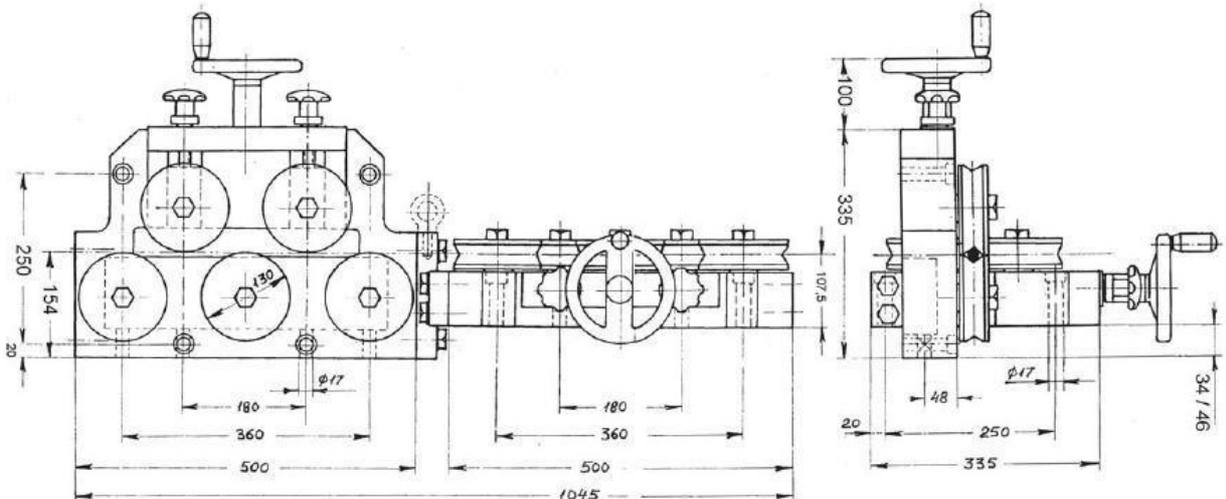
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Verbindungsbügel: SRGD5130-VB**

**Baureihe Typ SRGD5130GS**

Ø 15,0-33,0 mm



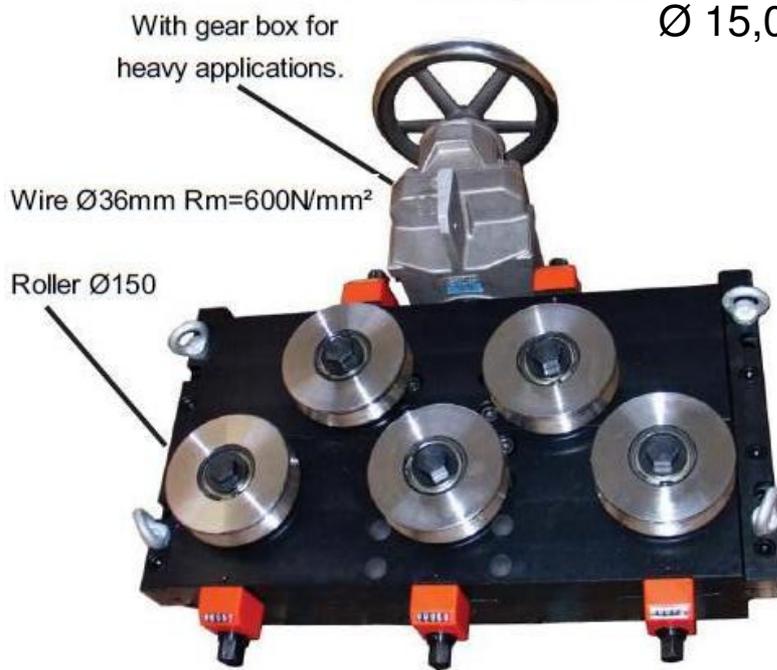
15 - 40 mm



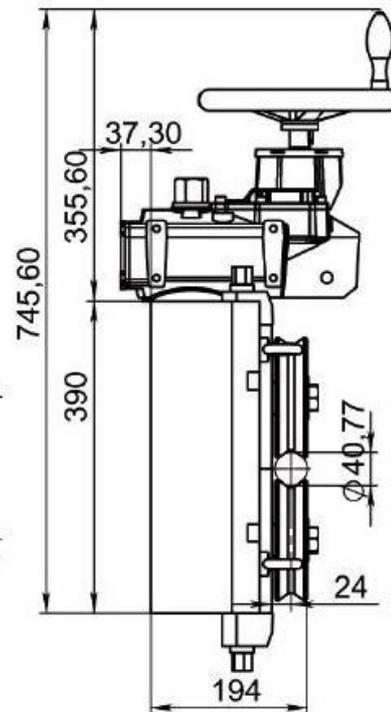
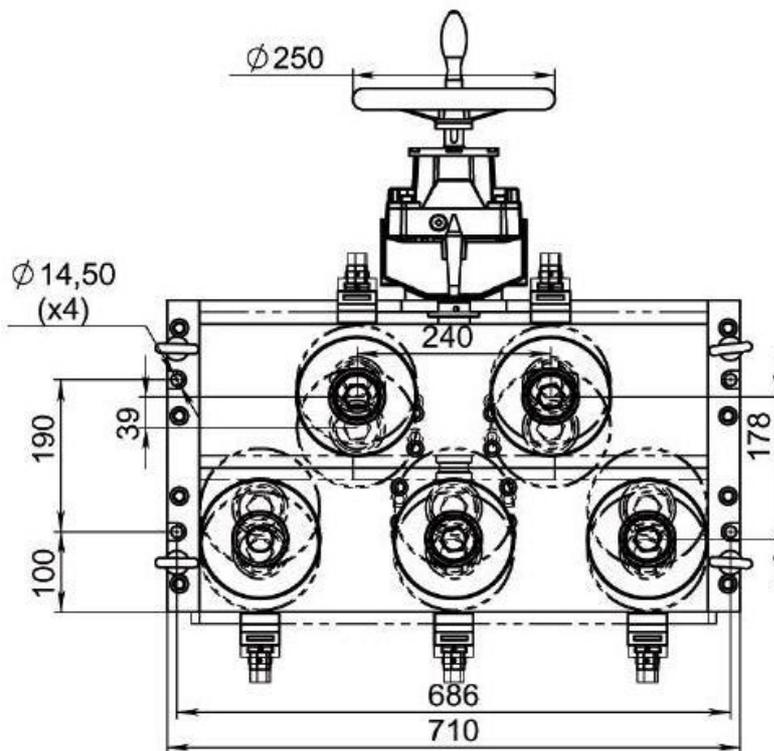
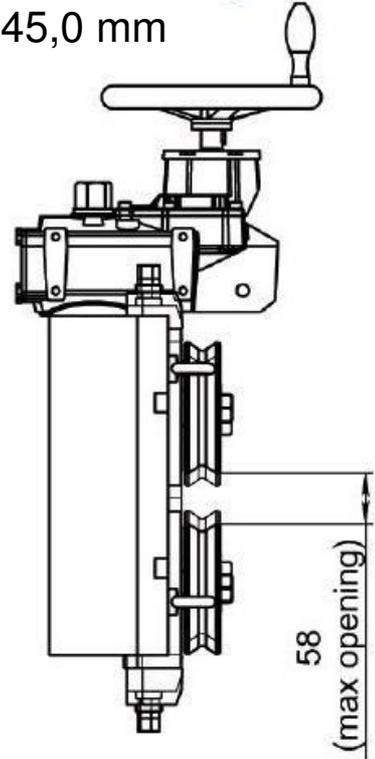
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke SRGD**



**Baureihe Typ SRGD5150-2GS**



Ø 15,0-45,0 mm





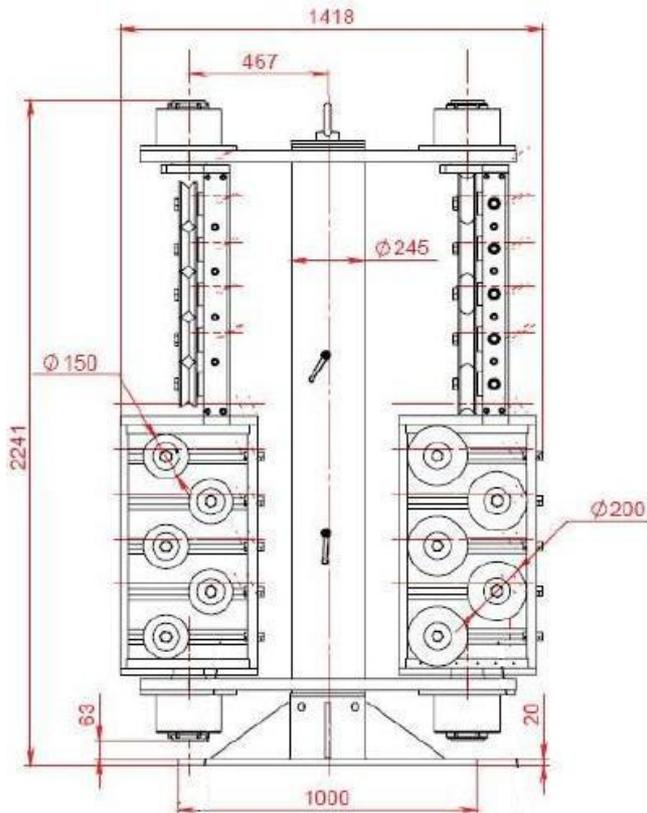
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit SRGD**



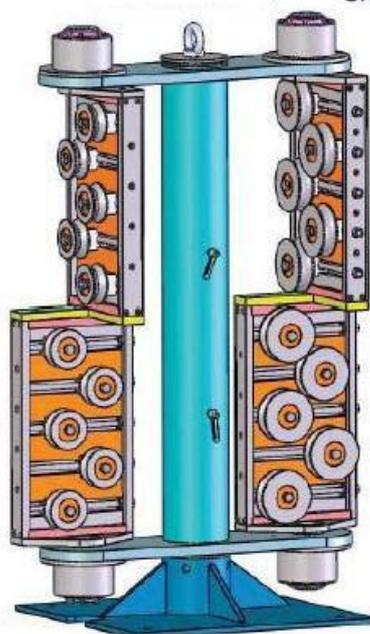
**Ständer: SRGD5200-ST**

**Baureihe Typ SRGD5200**

Ø 15,0–50,0 mm



Showed without straighteners rollers

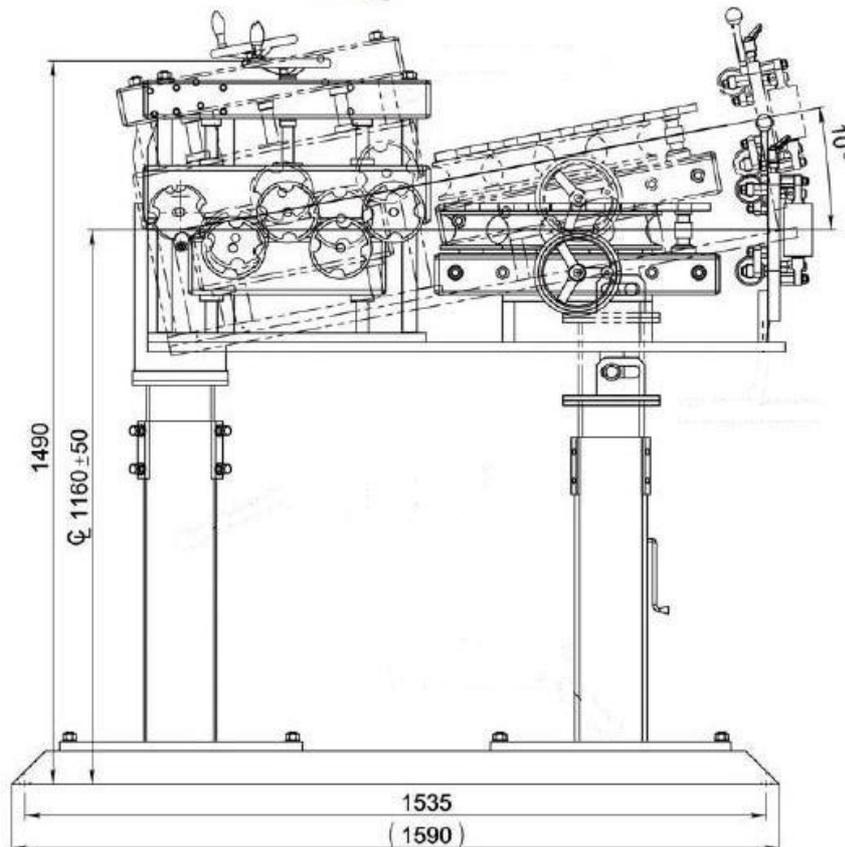
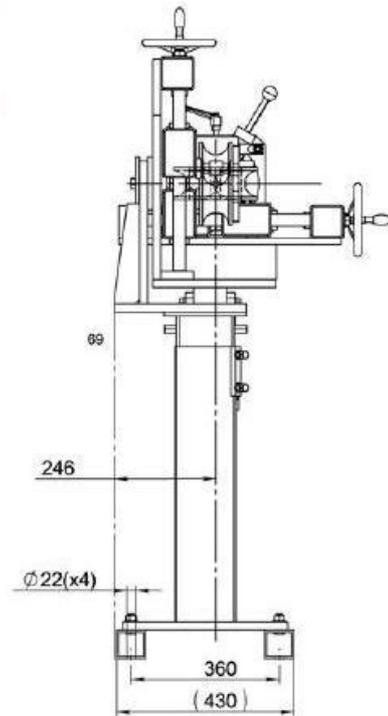


**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**



**Ständer: SRGD5130-ST**

**Baureihe Typ SRGD5130GS**



Raffinierte Technik — immer einen Schritt voraus !

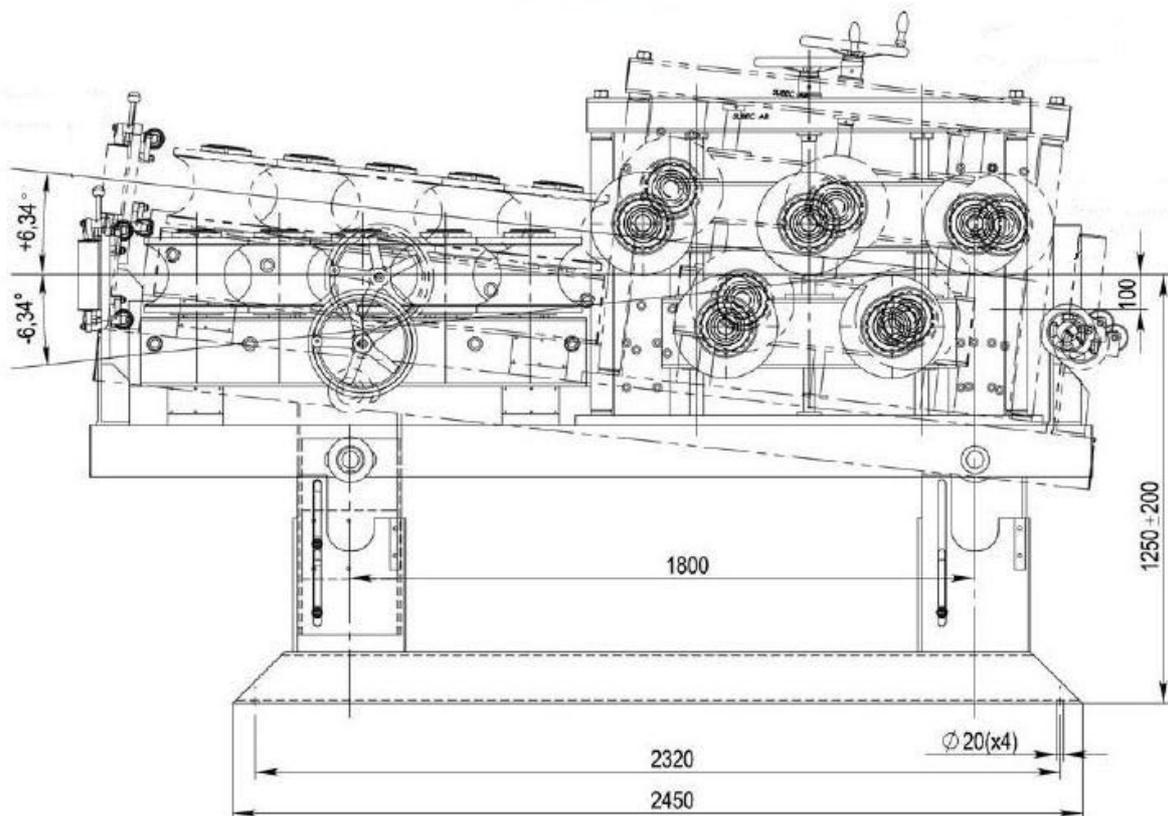
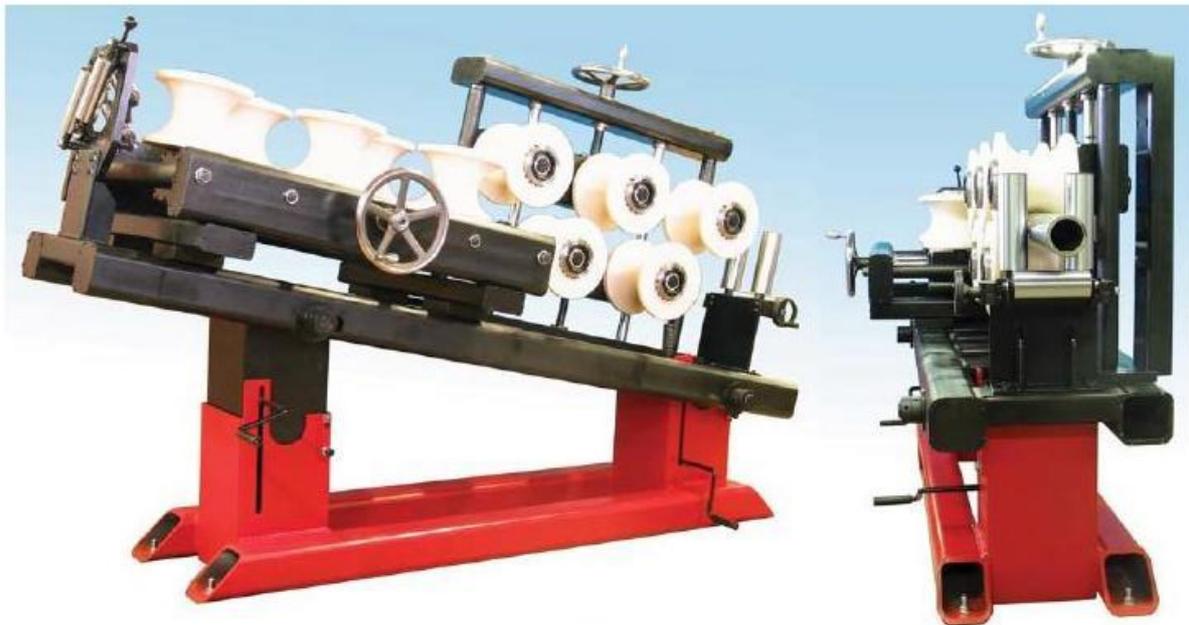
**AUS UNSREM PROGRAMM**  
**Drahtrichtwerke mit Ständer SRGD**



**Ständer: SRGD5300-ST**

**Baureihe Typ SRGD5300GS**

Ø 60,0–180,0 mm



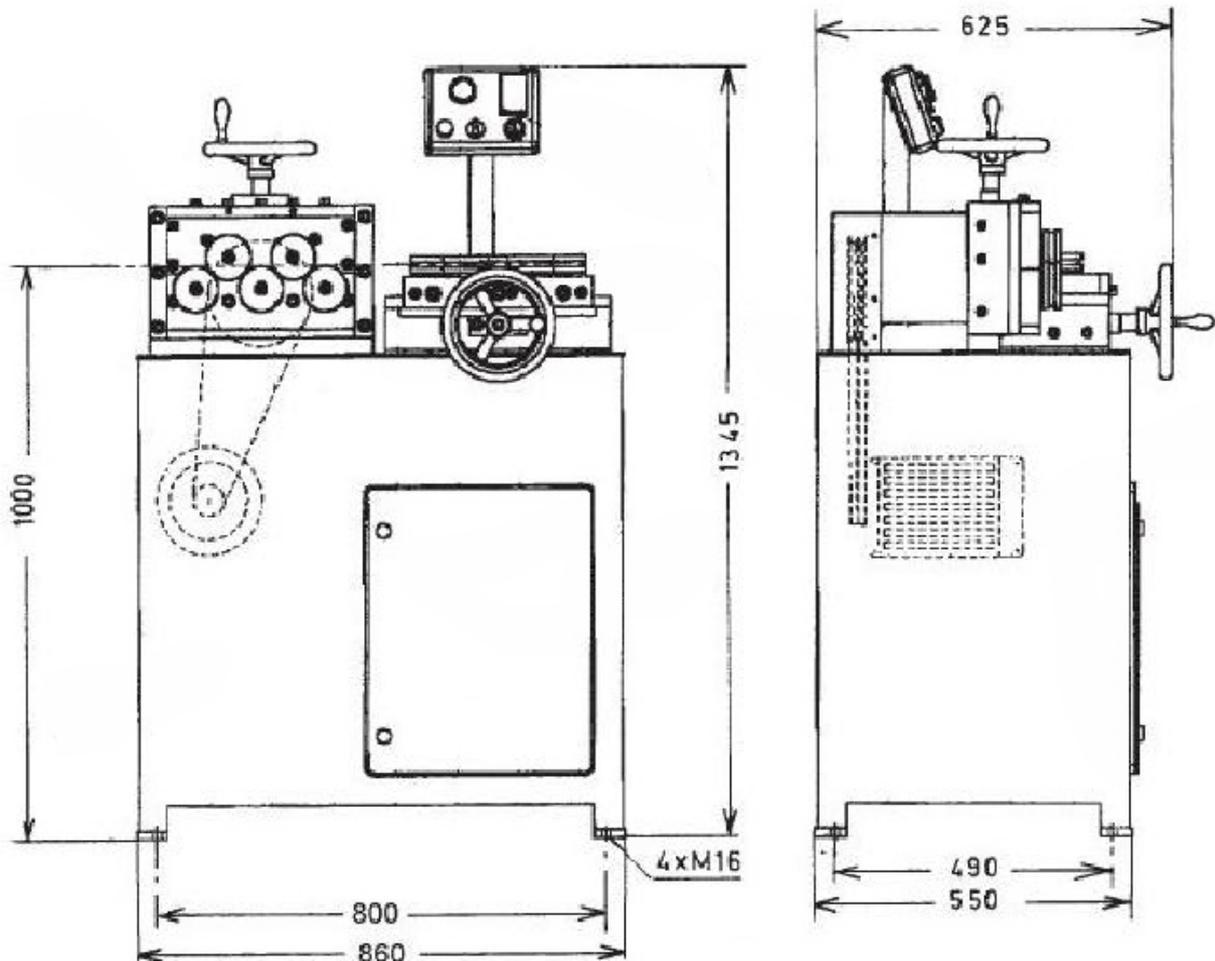
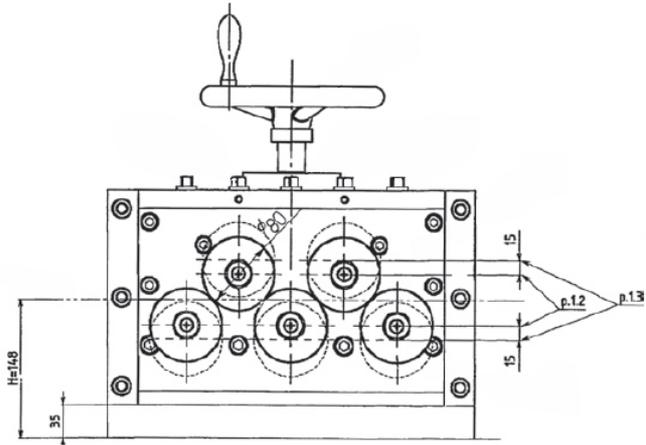
Andere Abmessungen auf ANFRAGE: Technische Änderung durch Weiterentwicklung vorbehalten. Seite 76  
Maße FREIBLEIBEND NICHT BINDEND.

**AUS UNSREM PROGRAMM**  
**Angetriebenes Richtgerät**



**Technische Daten auf Anfrage**

Ø 7,0-16,0 mm

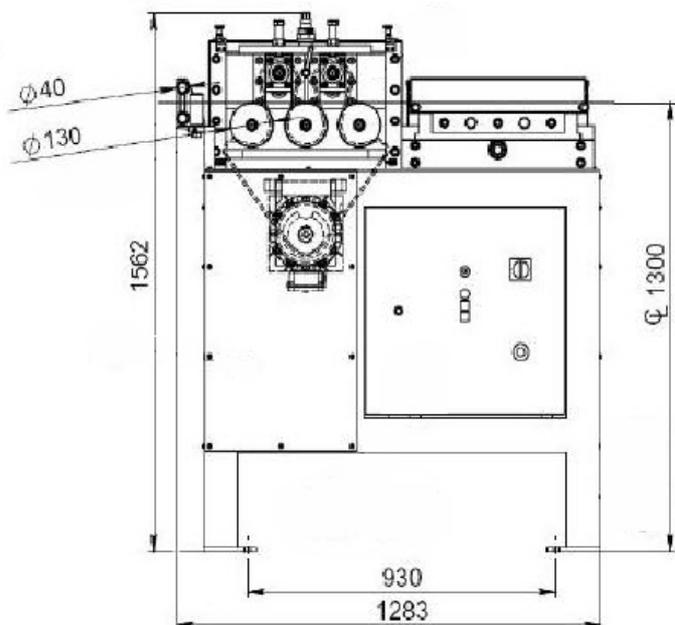
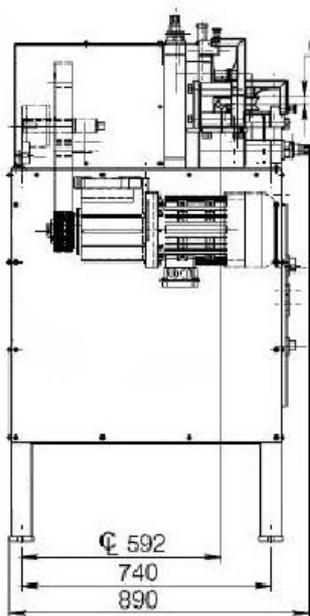


**AUS UNSREM PROGRAMM**  
**Angetriebenes Rollenrichtgerät**



**Technische Daten auf Anfrage**

Ø 15,0-33,0 mm



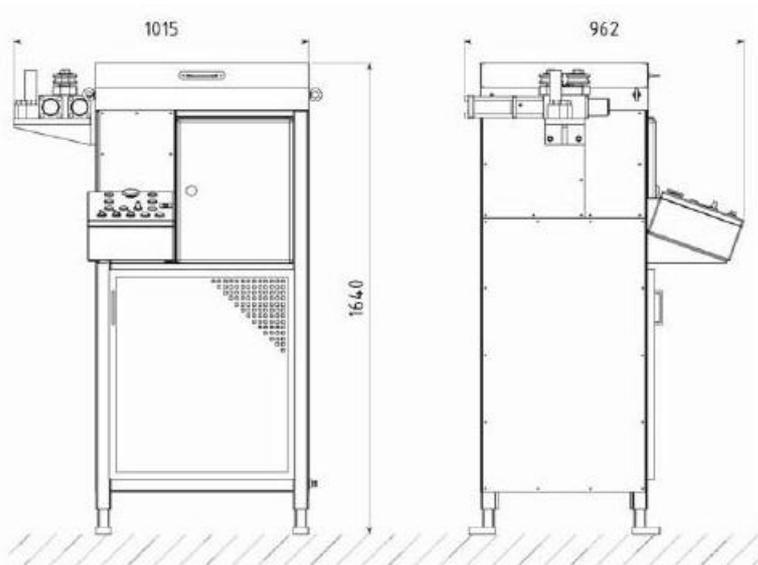
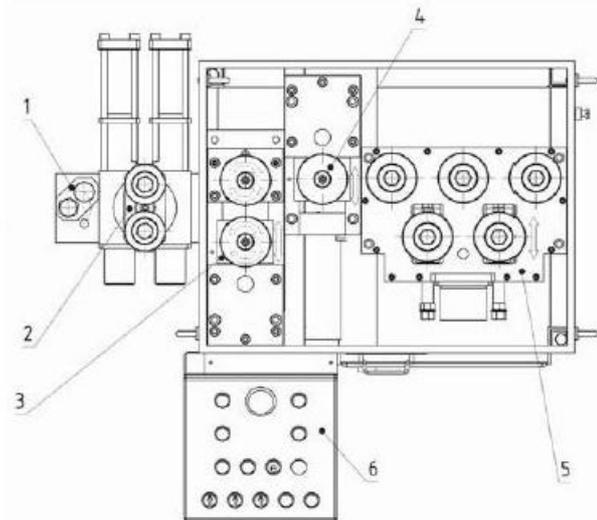
**AUS UNSREM PROGRAMM**

**Angetriebene Drahring-Aufbiegemaschine**



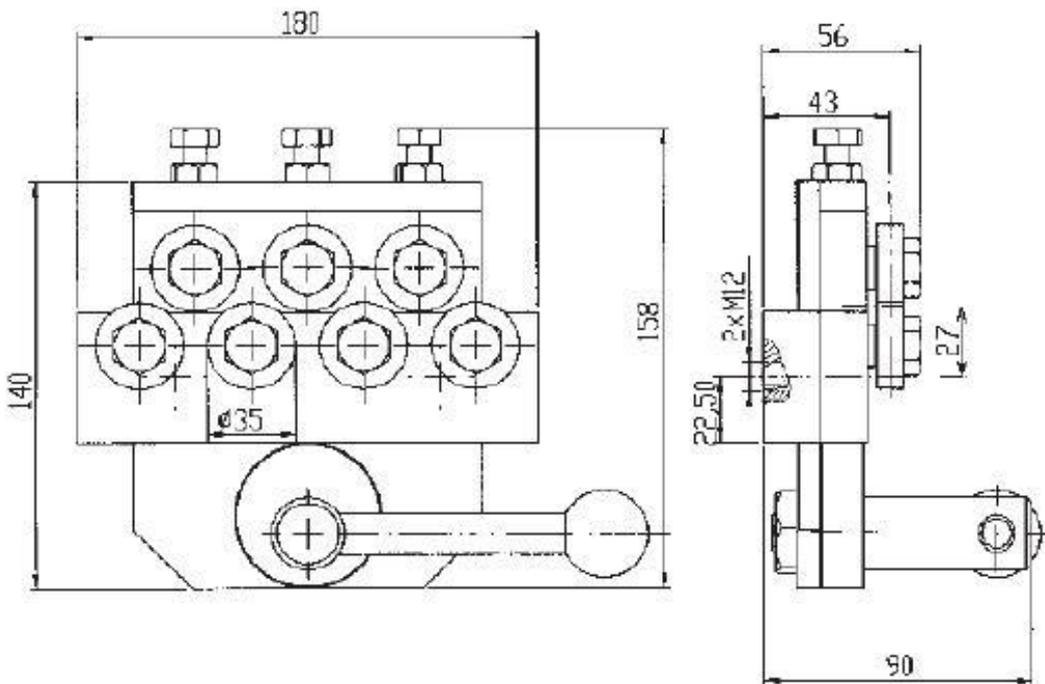
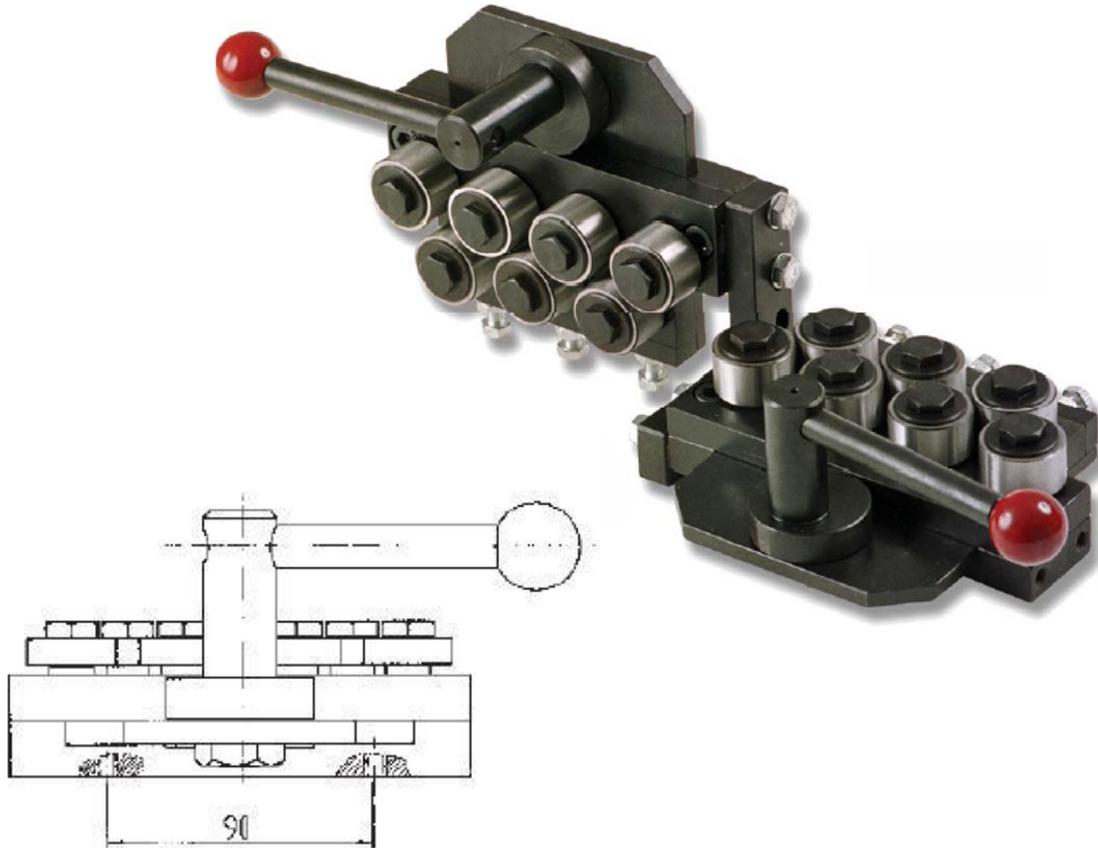
**Technische Daten auf Anfrage**

Ø -20,0 mm



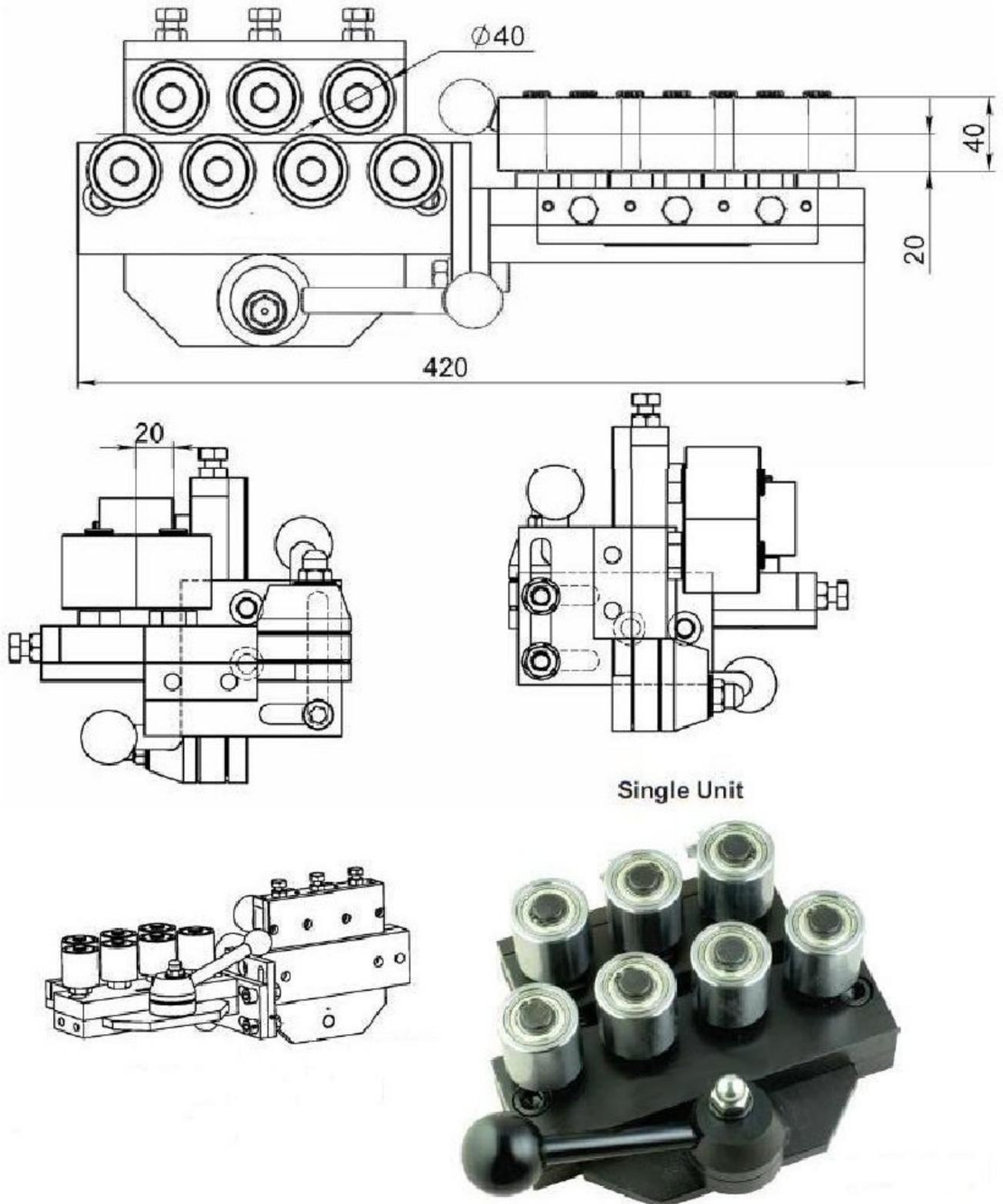
**Verbindungsbügel: SRGB735-VB**

**Baureihe Typ SRGB735Ex**



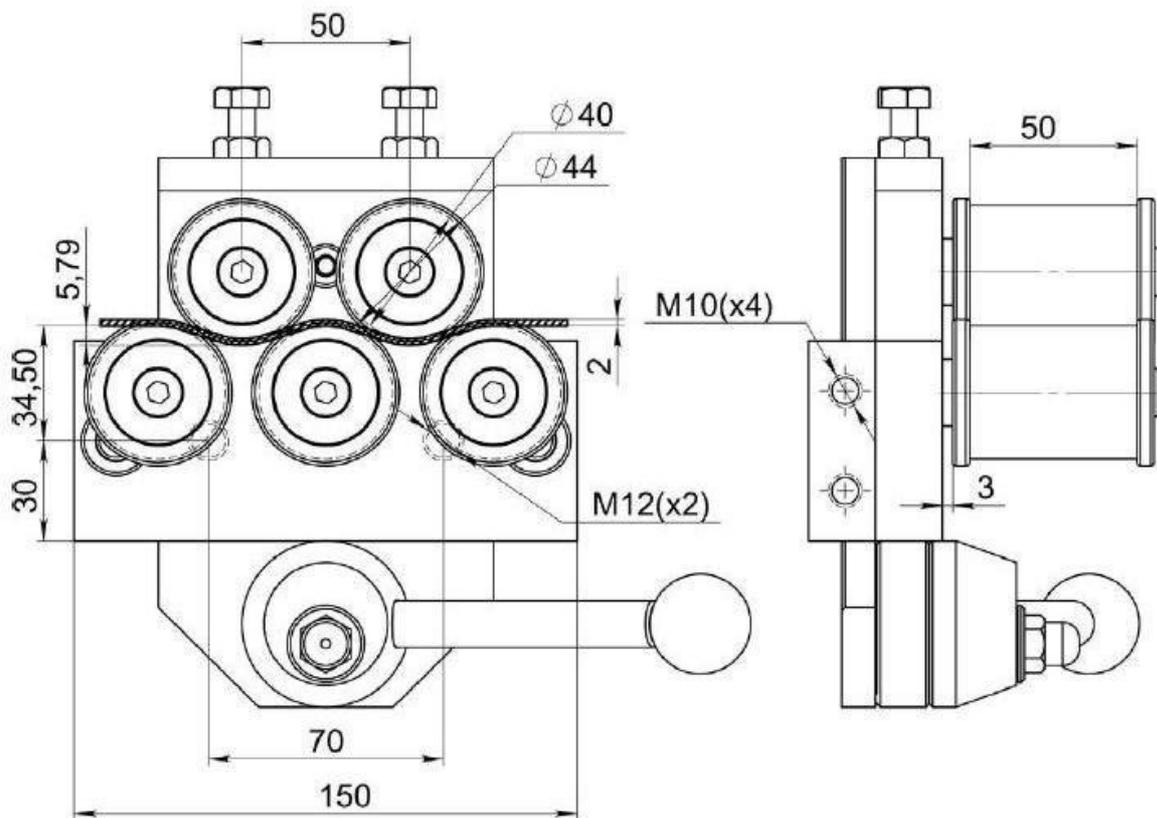
**Verbindungsbügel: SRGB740-VB**

**Baureihe Typ SRGB740Ex**



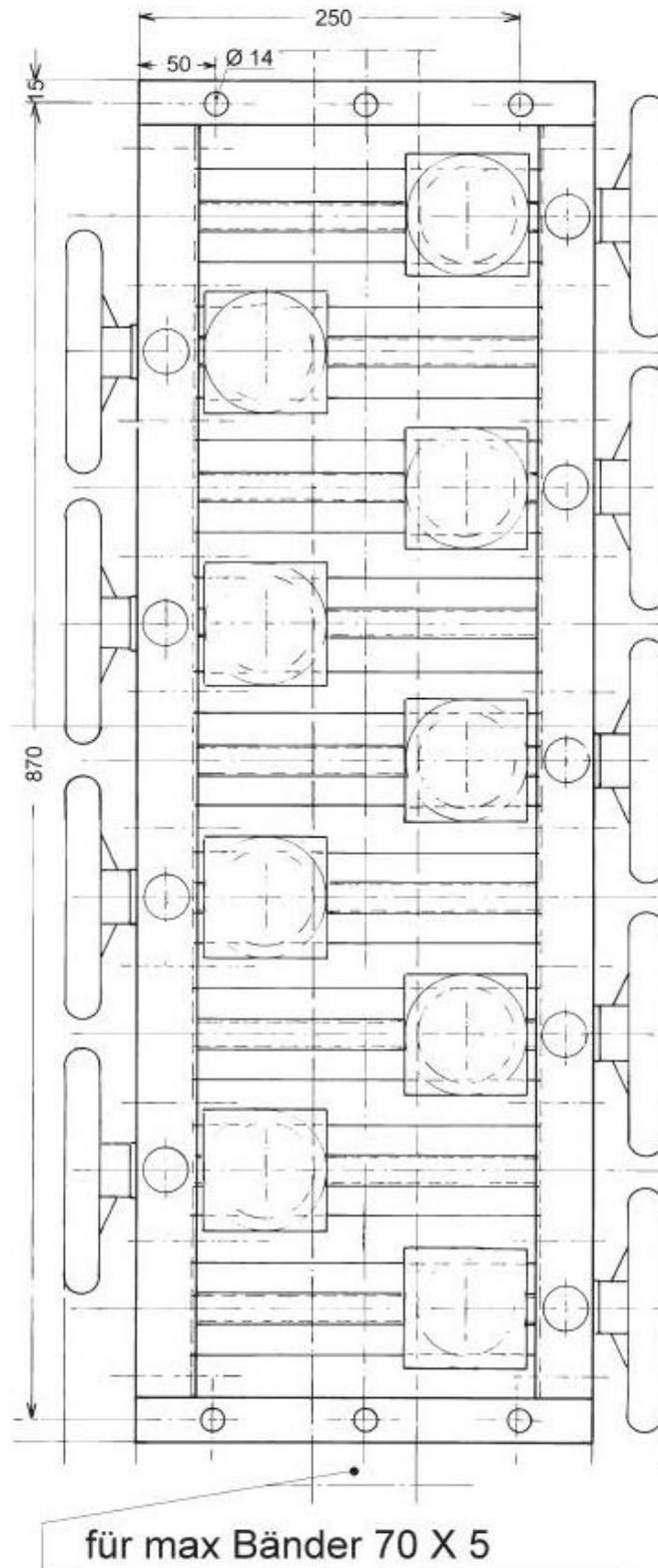
**Verbindungsbügel: SRGB540-VB**

**Baureihe Typ SRGB540Ex**

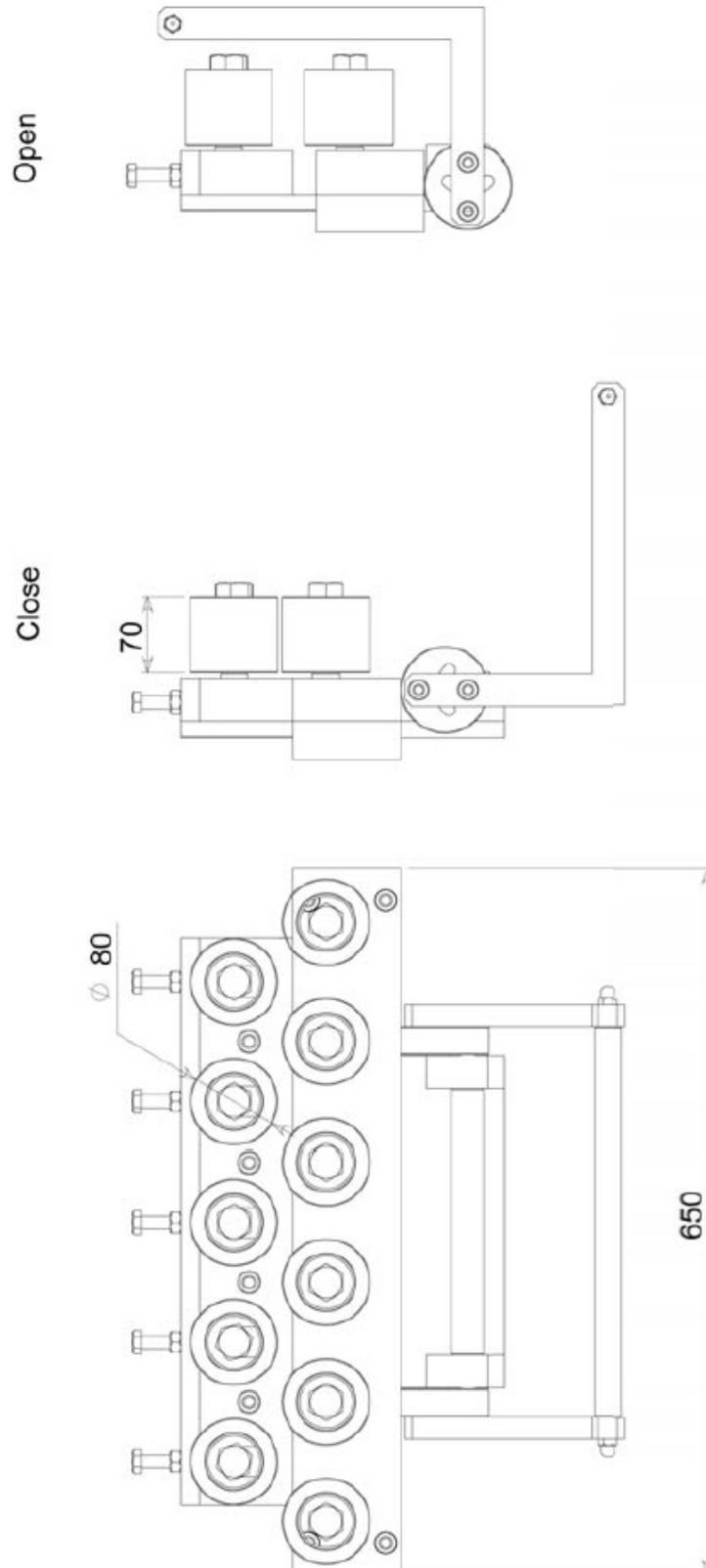


**Grundplatte: SRGD980-GS-GP**

**Baureihe Typ SRGB980-GS**

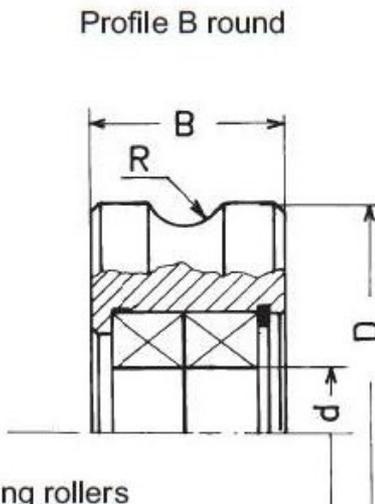
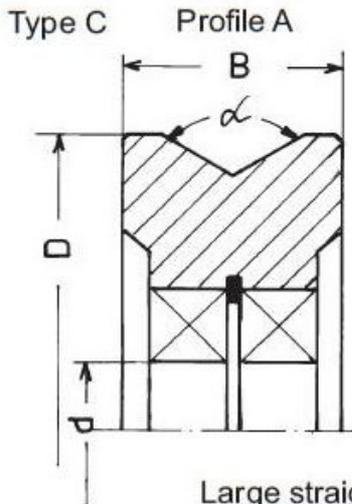
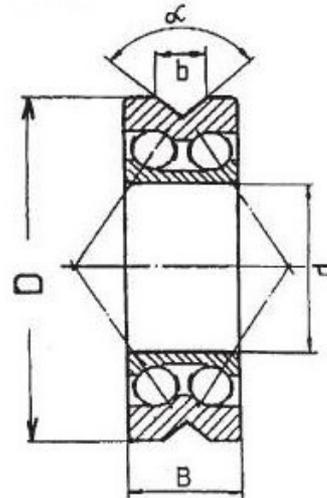
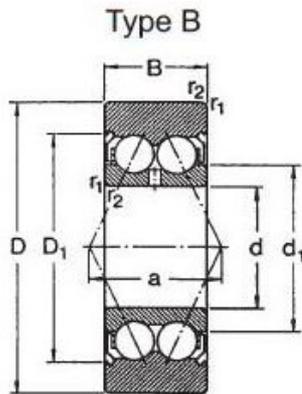
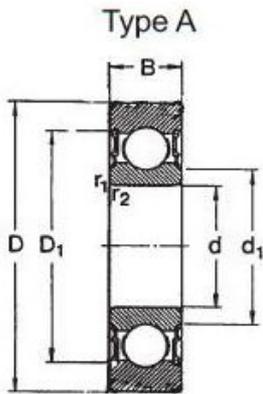


**Baureihe Typ SRGB1180**



# Richtrollen für Richtwerke, gehärtet

Profile A, Profile B & Profile B round

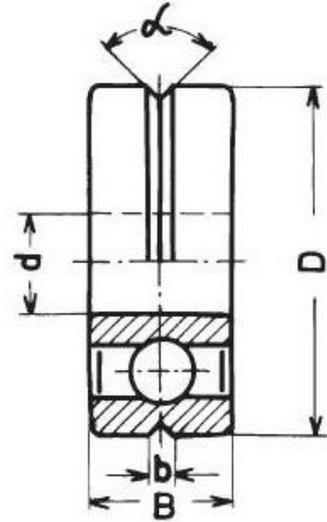


Large straightening rollers

With Bolt + washer

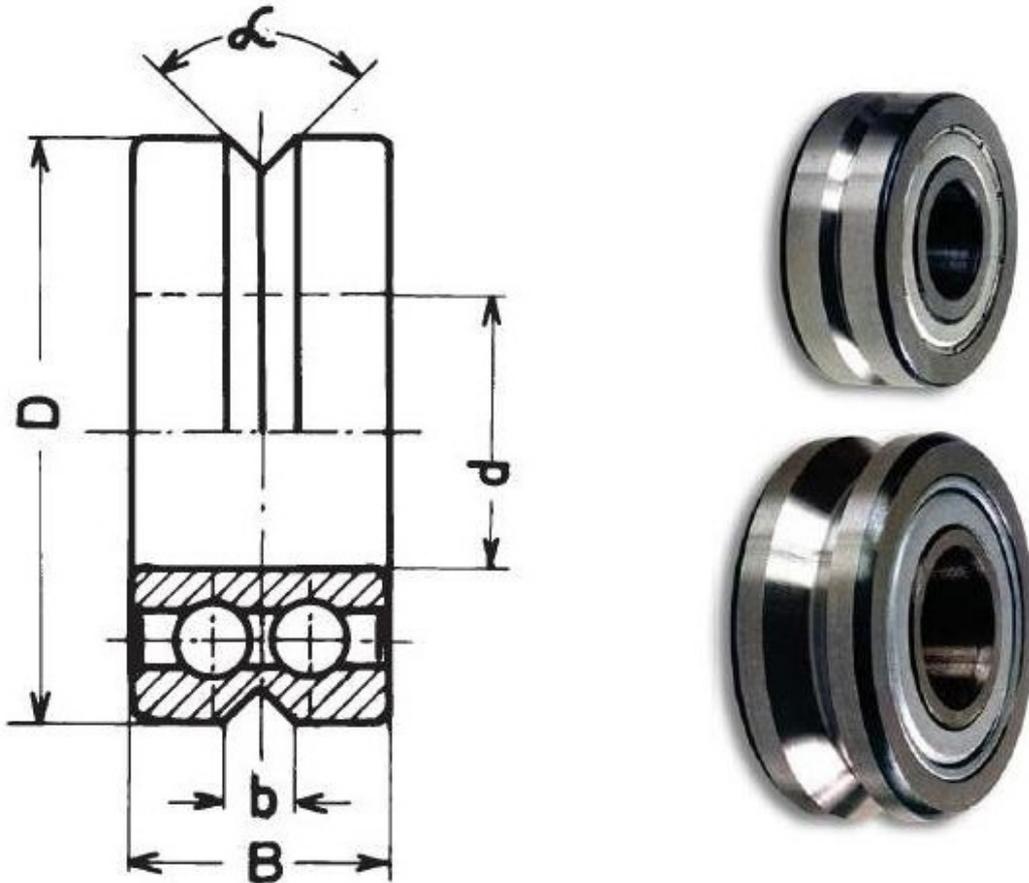


## Einreihige Richtrollen für Richtwerke, gehärtet



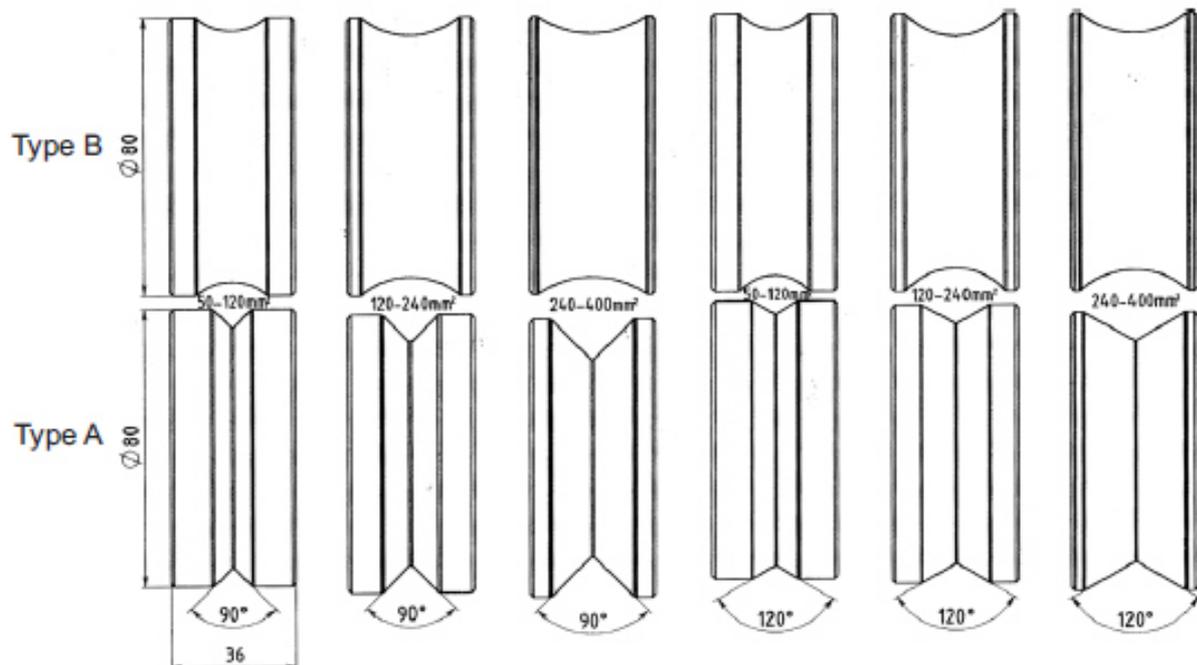
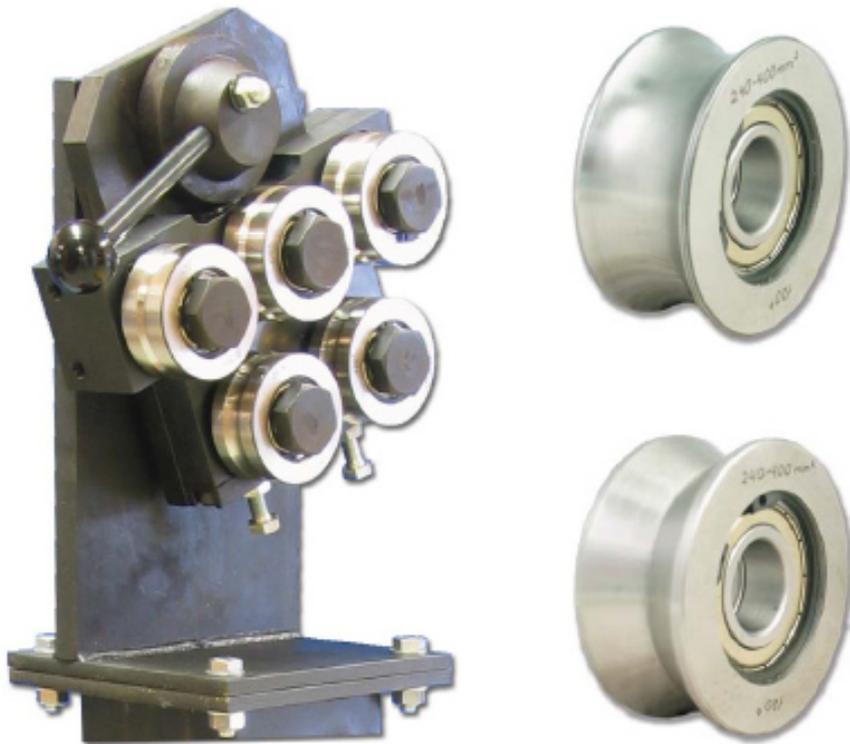
ART NR.:	ØD	Ød	B	b	α°	Wire Ø
SS 7	7	3	3	0,5	90	-0,2
SS 10	10	3	4	0,6	90	-0,4
SS 13	13	4	5	0,8	90	0,2-0,6
SS 16	16	4	5	1	90	0,5-0,9
SS 17	17	4	5	1,5	90	0,5-1,3
SS 19	19	6	6	2	90	0,7-1,5
SS 21	21	6	6	2,4	90	0,7-2,0
SS 22	22	8	7	1,7	90	0,8-1,6
SS 23	23	8	7	1,7	90	0,8-1,6
SS 26	26	8	7	3,3	90	0,8-3,0
SS 30	30	10	8	3,3	90	0,8-3,2
SS 32	32	10	9	4,4	90	1,2-4,3
SS 35	35	12	10	4,7	90	1,9-4,6
SS 40	40	15	11	5,2	90	3,0-5,0
SS 47	47	17	12	7,3	90	4,0-7,2
SS 52	52	20	14	8,5	100	6,0-8,4
SS 62	62	25	15	10,1	100	6,5-10,0
SS 72	72	30	16	11,1	100	7,0-11,0
SS 80	80	35	17	15,1	100	7,5-15,0

## Doppelreihige Richtrollen für Richtwerke, gehärtet



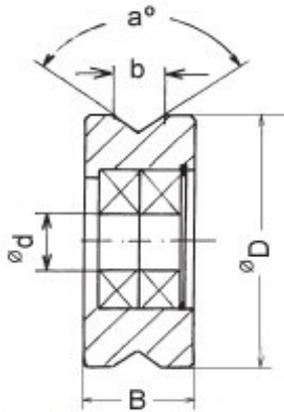
ART NR.:	$\varnothing D$	$\varnothing d$	B	b	$\alpha^\circ$	Wire $\varnothing$
SD 30	30	10	14	3,2	90	1,5-3,0
SD 31	31	10	14	3,2	90	1,5-3,0
SD 32	32	10	14	4,2	90	1,5-4,0
SD 35	35	12	15,9	4,7	90	2,0-4,5
SD 40	40	15	15,9	5	90	3,0-5,0
SD 52	52	17	22	10	90	7,0-10,0
SD 52	52	20	20,6	9,4	90	6,0-9,5
SD 62	62	25	20,6	13	100	6,0-10,5
SD 72	72	30	23,8	12	100	7,0-12,0
SD 80	80	35	27	13	100	7,0-16,0

## Sektor Rollen

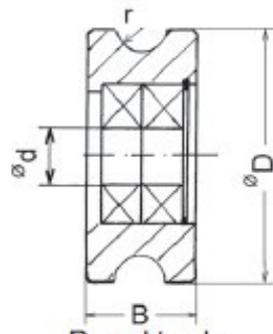


SL80 Sector rollers

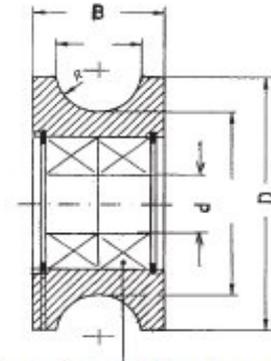
## Nadelrollen



V-Track, example dimensions  
in table, other on request



Round track  
Radius to be specified

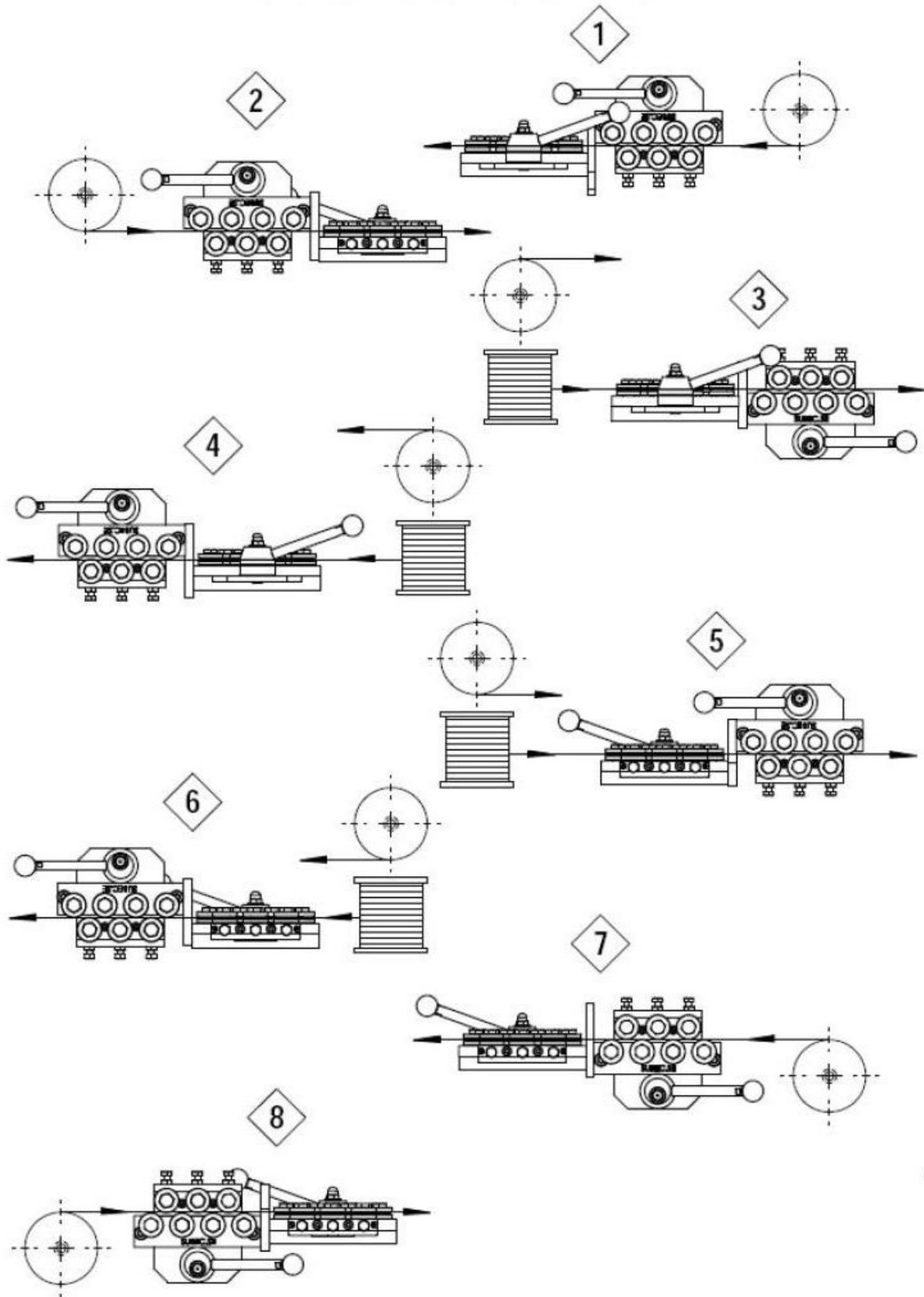


Alternative construction of  
roller housing

Typ	ØD	Ød	B	b	α°	Wire Ø	For bearing	Article Nr.:
SL 32	32	10	21	4,2	90	1,5-4,0		3414
SL 35	35	12	22	4,7	90	2,0-4,5	6001-2Z	2406
SL 45	45	12	22	10,5	110	5,0-7,0	6001-2Z	1320
SL 52	52	12	22	10,5	110	5,0-9,0	6001-2Z	1481
SL 74	74	25	35	12	100	7,0-12,0	6005-2Z	2032
SL 80	80	25	30	22	100	7,0-21,0	6005-2Z	2161
SL 100	100	30	40	23	100	15,0-30,0	6006-2Z	2748
SL 110	110	30	38	24	100	9,0-23,0	6006-2Z	5737
SL 125	125	30	38	30	100	15,0-28,0		5319
SL 150	150	40	80	47	100	15,0-45,0	6308-2Z	7046
SL 240	240	45	100	80	100	20,0-50,0		7047



**AUS UNSREM PROGRAMM**  
**Montage Richtwerke**



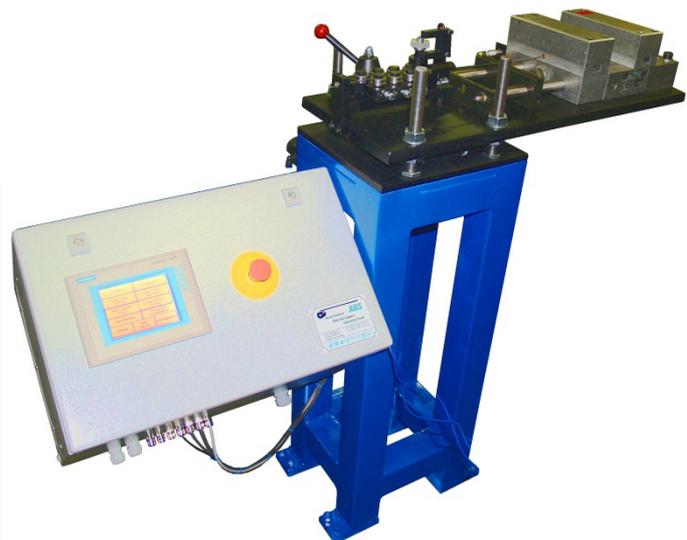
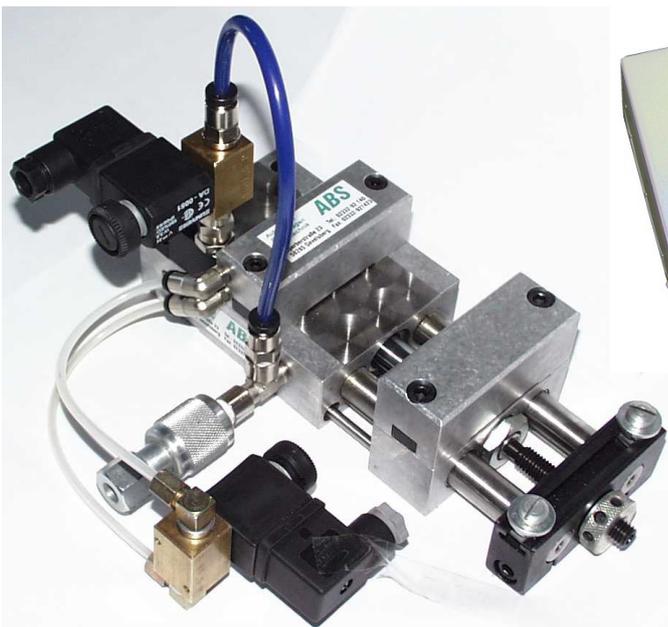
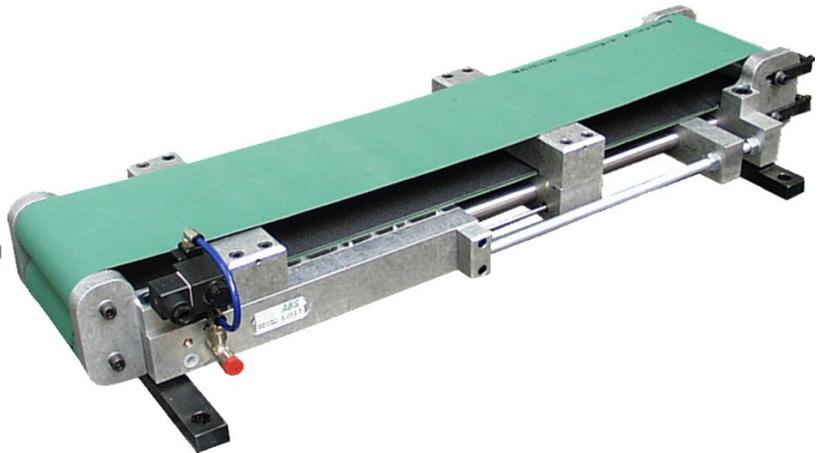
**AUS UNSREM PROGRAMM**  
**Zangenvorschübe**



**Schwere Zangenvorschübe**



**Zangenvorschübe für Dünband**



**und Zubehör**

**AUS UNSREM PROGRAMM**  
**Stanztechnik und Vorschubtechnik**



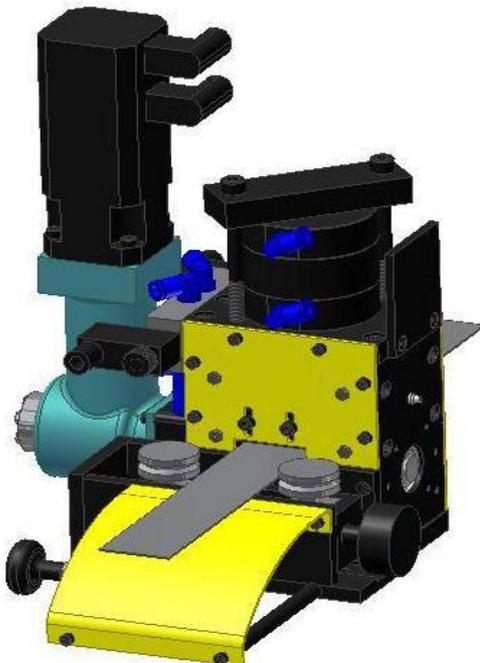
**Stanztechnik**



**Walzenvorschub**  
**WVE-Midi-S100**



**Walzenvorschub**  
**Serie WVE-Mini**



**Walzenvorschub**  
**WVE-Midi-50**



**und Zubehör**

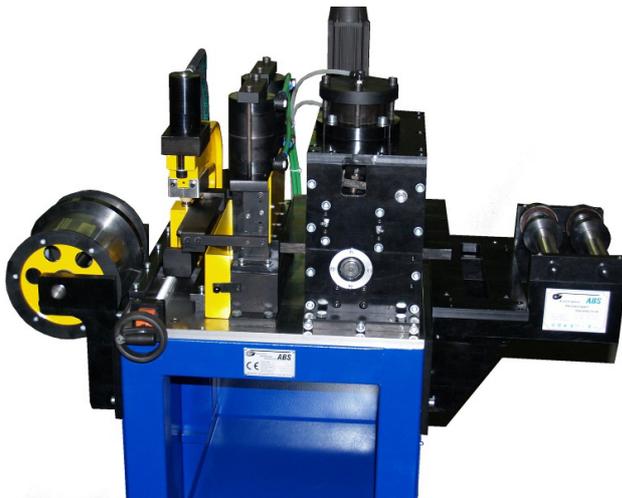
**AUS UNSREM PROGRAMM**

**Vorschubtechnik**



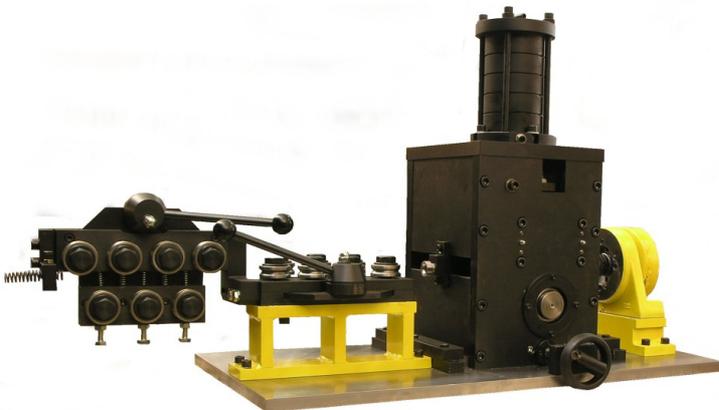
**Walzenvorschub**  
**Serie WVS-Super Maxi mit**

- BFZD2
- Schlepprichtwerk SRGZ
- Einlaufrollenkorb RK-R4
- Hubtisch HAT-M1
- Lüften des unteren Richtstuhles pneumatisch



**Walzenvorschub**  
**Serie WWSA-Maxi mit**

- Unlenkrolle
- Locheinheit
- Trennschere
- Auslaufrollenkorb mit Seitenführung
- 



**Walzenvorschub**  
**Serie WVA-Maxi**

- Schlepprichtwerk SRGD
- Trennschere

**und Zubehör**

**AUS UNSREM PROGRAMM**

**Coilhandling**

**Coilwendehaken**



**C-Haken**



**Dornwagen**



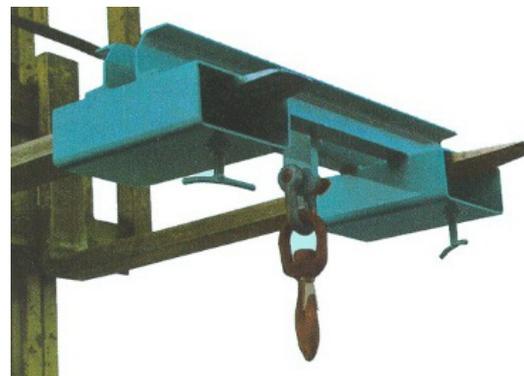
**Coilwender**



**Coil-Hubwagen**



**Lasthaken**



**und Zubehör**

**AUS UNSREM PROGRAMM**

**Scherentechnik**



**Pneumatische Trennscheren**



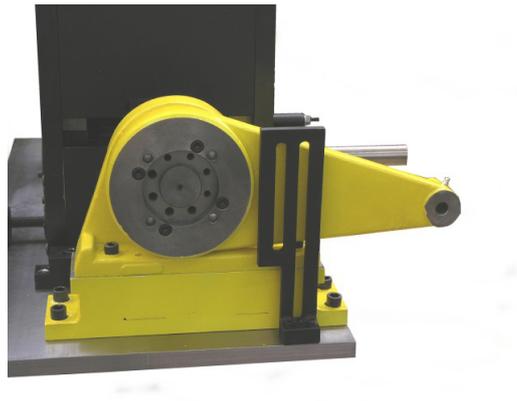
**Pneumatische Trennscheren  
mit Dachschnitt**



**Hydraulische Trennscheren**



**Mechanische Draht-Trennscheren**



**Mechanische Trennscheren**



**Elektrische Schredder**



**und Zubehör**

**AUS UNSREM PROGRAMM**  
**Schmiertechnik**



**Rollenbandöler**



**Sprühkammern**



**Rollenbandöler**



**Düsentechnik**



**Düsentechnik**



**Steuerungstechnik**

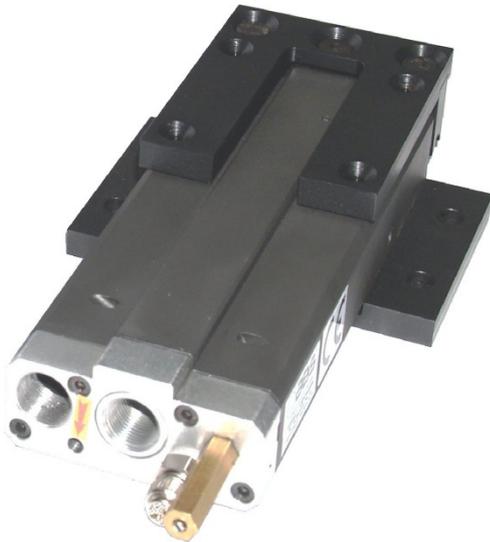


**und Zubehör**

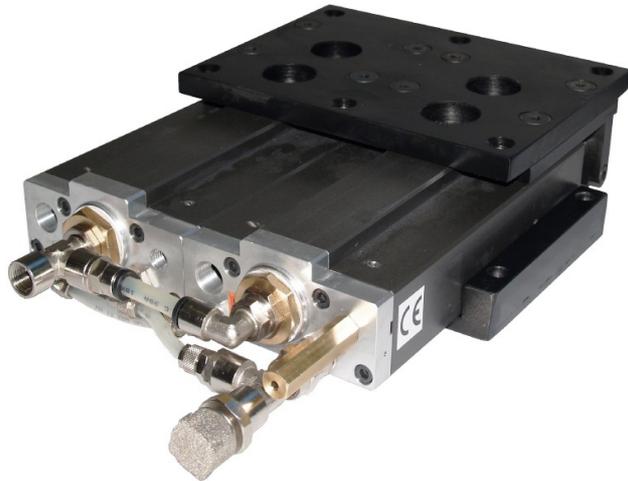
**AUS UNSREM PROGRAMM**  
**Teiletransporter**



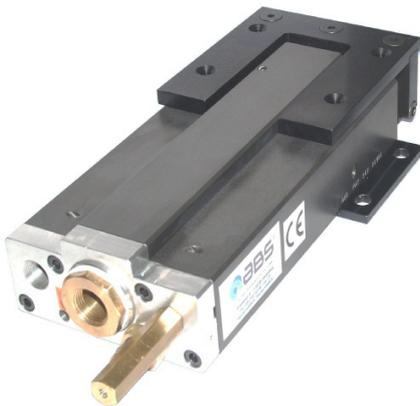
**TLF 20**



**TLF 120**



**TLF 40/60**



**Unterbauträger TLF 40/60**



**Unterbauträger TLF 20**



**Rinnenführungen**



**und Zubehör**